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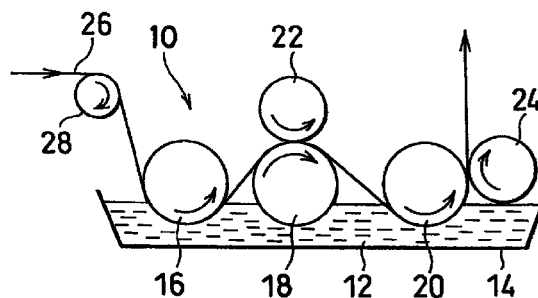
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(54) **Sizing apparatus**

(57) A sizing apparatus (10) includes a tank (14) containing a sizing liquid (12), a dip roller (20) for dipping a warp sheet (26) in the sizing liquid, and a squeeze roller (24) pressing the warp sheet against the dip roller (20). Generation of the under-sizing and the stop mark is controlled by having the squeeze roller (24) press the warp sheet with respect to the running direction of the warp sheet substantially in the horizontal direction against the downstream side of the dip roller (20).

FIG. 1



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EUROPEAN SEARCH REPORT

Application Number
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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.7)
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X	DE 195 08 564 A (SUCKER-MÜLLER-HACOBA GMBH & CO) 12 September 1996 (1996-09-12) * column 3, line 29 - line 50 *	1,4	
			TECHNICAL FIELDS SEARCHED (Int.CI.7)
			D06B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 13 February 2001	Examiner Goodall, C
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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