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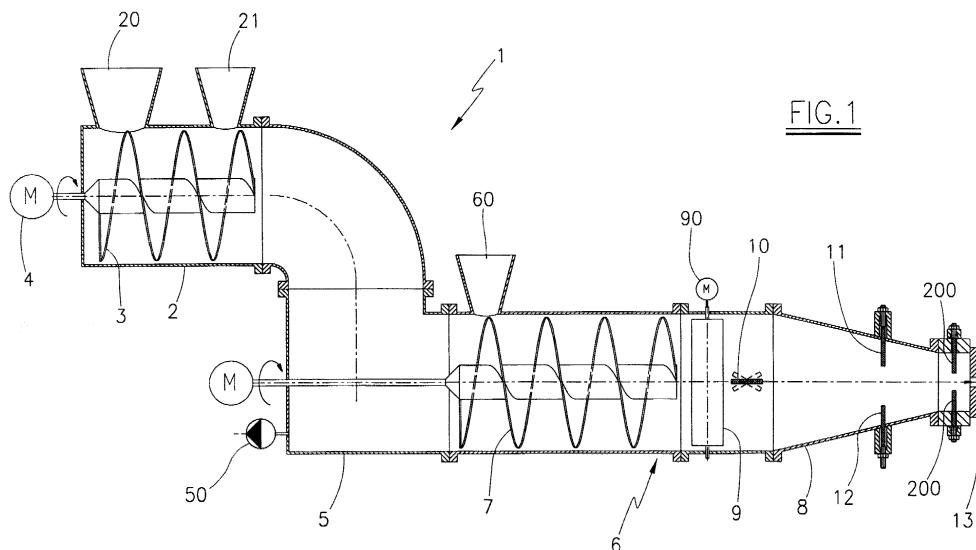
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(54) Process for forming multi-coloured porcelainized ceramic stone tiles by extrusion

(57) A process for forming tiles of porcelainized ceramic stone by extrusion, comprising the following operations:

- preparing at least two pastes, typologically defined as porcelainized ceramic stone, having different colours;
- feeding said at least two pastes into a mixing device and/or injecting them directly into the extruder chamber (6);

- subjecting the mixed material to the action of a screw extruder (7);
- subjecting the mass advancing within the extruder (6), downstream of the screw (7) and upstream of the die braking system, to the action of at least one flow deviator means (9,10,11,12);
- from the extruded web obtained in this manner, separating portions corresponding to the formed objects.





DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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A	* page 1, paragraph 7 - page 4, paragraph 1 * * figures 1,2 *	4,5,9, 17-19	
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The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
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CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone	T : theory or principle underlying the invention		
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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