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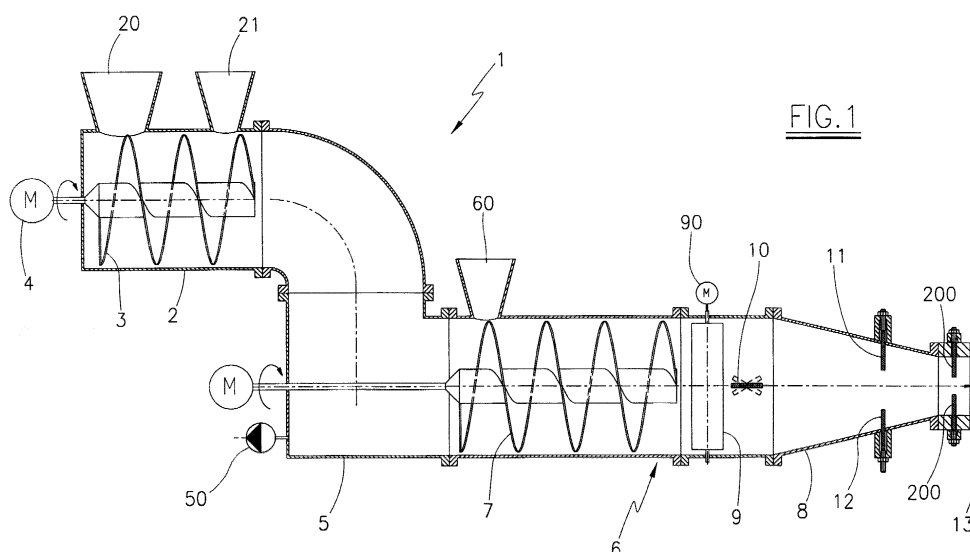
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(54) **Process for forming multi-coloured porcellainized ceramic stone tiles by extrusion**

(57) A process for forming tiles of porcellainized ceramic stone by extrusion, comprising the following operations:

- preparing at least two pastes, typologically defined as porcellainized ceramic stone, having different colours;
- feeding said at least two pastes into a mixing device and/or injecting them directly into the extruder chamber (6);

- subjecting the mixed material to the action of a screw extruder (7);
- subjecting the mass advancing within the extruder (6), downstream of the screw (7) and upstream of the die braking system, to the action of at least one flow deviator means (9,10,11,12);
- from the extruded web obtained in this manner, separating portions corresponding to the formed objects.





European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 00 20 1306

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 4 November 2002	Examiner Real Cabrera, R
CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document		T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons ----- &: member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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