

Europäisches Patentamt European Patent Office Office européen des brevets



(11) **EP 1 057 627 A3**

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3: **22.05.2002 Bulletin 2002/21**

(51) Int Cl.⁷: **B41F 21/12**, B41F 21/10

(43) Date of publication A2: **06.12.2000 Bulletin 2000/49**

(21) Application number: 00304715.6

(22) Date of filing: 02.06.2000

(84) Designated Contracting States:
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE
Designated Extension States:

AL LT LV MK RO SI

(30) Priority: 03.06.1999 GB 9912830

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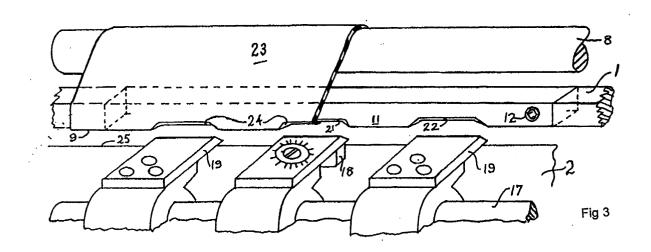
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(54) Printing and coating machines

(57) A printing or coating machine having a rotatable print cylinder (1) from which a print or coated image is transferred to a sheet (m) of material supported on an impression cylinder (2) or block. The sheet (m) is held in register with the print cylinder (1) by means of a register lay (18) and is gripped by grippers (19). The leading

edge (9) of the print cylinder (1) has recesses (20, 21, 22) into which the register lay (18) and the grippers (19) pass during printing. The print cylinder (1) is preferably an offset litho cylinder with a blanket (23) having portions (24) deflected into the recesses (20, 21, 22), or alternatively cut around recesses (20, 21, 22).





EUROPEAN SEARCH REPORT

Application Number EP 00 30 4715

Category	Citation of document with income of relevant passa		Relev to clai	
A	DE 196 47 068 A (HEI HEIDELBERGER DRUCKMA 14 August 1997 (1997 * the whole document	DELBERG HARRIS SA ASCH AG (DE)) 7-08-14)		M APPLICATION (INLCI.7) B41F21/12 B41F21/10
				TECHNICAL FIELDS SEARCHED (Int.CI.7)
	The present search report has b	een drawn up for all claims		
	Place of search	Date of completion of the		Examiner
	THE HAGUE	28 March 20)02	Madsen, P
X : part Y : part doct A : tech O : non	ATEGORY OF CITED DOCUMENTS icularly relevant if taken alone icularly relevant if combined with anoth irrent of the same category inological background—written disclosure rmediate document	E : earlie after t er D : docur L : docur	per of the same patent	published on, or cation

EPO FORM 1503 03.82 (P04C01)

ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

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28-03-2002

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82