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(54) **A disc**

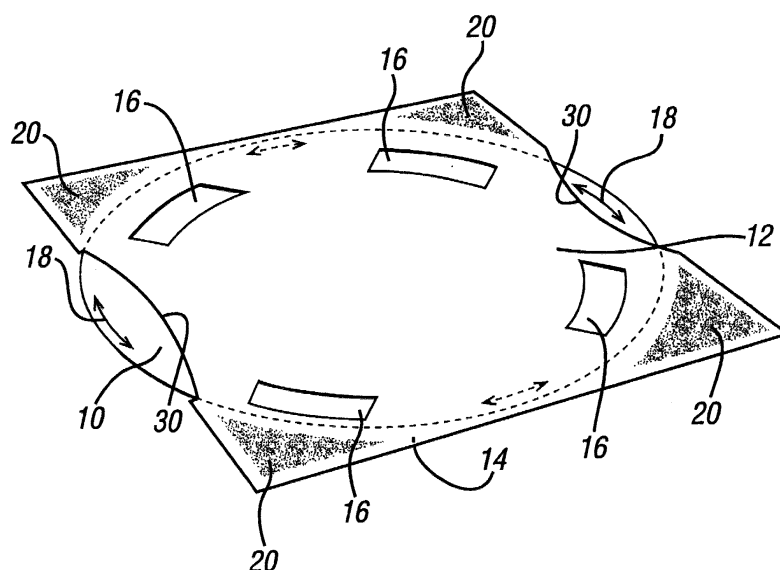
(57) A disc (10) captively mounted between two elements (12,14) for rotation therebetween and a blank (22) and method for manufacturing the same. The disc (10) is attached at a peripheral portion thereof to one of the elements (12,14) by a frangible connection, the breaking of which allows the disc to rotate.

The blank (22) is in the form of a single piece, three portion (40,42,44) foldable sheet. The first portion (40)

forms a front element (12), a second portion (42) forms a back element (14) and a third portion (44) comprises the disc (10) frangibly connected to two spacer portions (24).

The blank is folded so that the third portion (44) overlies the second portion (42) and again so that the first portion (40) overlies the third portion (44). The folded blank (22) is glued together at the spacer portions (24).

FIG. 1



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EUROPEAN SEARCH REPORT

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.7)
X	US 3 820 263 A (CLARK C) 28 June 1974 (1974-06-28) * the whole document *	1-14	G09F11/23
X	WO 97 00511 A (BAUMANN GUENTER) 3 January 1997 (1997-01-03) * claims; figures *	1-14	
X	US 5 374 461 A (BROMBERG HOWARD M) 20 December 1994 (1994-12-20) * claims; figures *	1-14	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.CI.7) G09F
Place of search THE HAGUE		Date of completion of the search 8 June 2001	Examiner Gallo, G
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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08-06-2001

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