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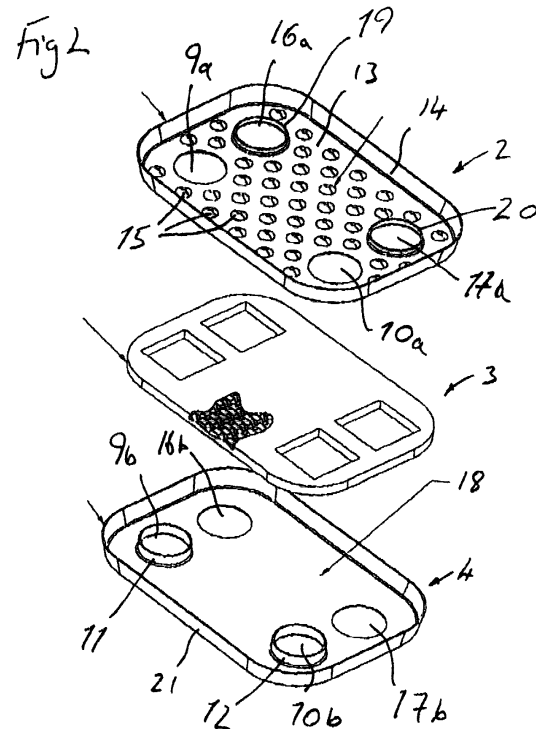
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(54) **A vehicle heat exchanger**

(57) A vehicle heat exchanger (1), typically an oil cooler, has stacked galleries, including a first gallery system for containing a first fluid, and a second gallery system for containing a second fluid. The first and second gallery systems are sealed from one another and formed by a dimpled shell (2), a plain shell (4) nested within the dimpled shell element (2) and having a surface contacted by projecting dimples (15) of the dimpled shell (2) (to define a first gallery being); a turbulator (3) nested within the plain shell (4); and a further dimpled shell (2) nested in the plain shell (4), the further dimpled shell (a second gallery being defined between the further dimpled shell and the nesting plain shell, and occupied by the turbulator (4)).





European Patent
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EUROPEAN SEARCH REPORT

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EP 00 30 5448

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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 21 June 2001	Examiner Mootz, F
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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