(11) **EP 1 098 018 A3**

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3: **14.05.2003 Bulletin 2003/20**

(51) Int Cl.7: **D04B 1/22**

(43) Date of publication A2: **09.05.2001 Bulletin 2001/19**

(21) Application number: 00830692.0

(22) Date of filing: 23.10.2000

(84) Designated Contracting States:

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU

MC NL PT SE

Designated Extension States:

AL LT LV MK RO SI

(30) Priority: 03.11.1999 IT BS990102

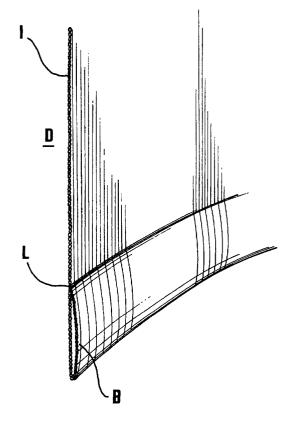
(71) Applicant: Sangiacomo S.p.A. 25135 Brescia (IT)

(72) Inventor: Sangiacomo, Fulvio 25128 Brescia (IT)

(74) Representative: Manzoni, Alessandro MANZONI & MANZONI, UFFICIO INTERNAZIONALE BREVETTI, P.le Arnaldo 2 25121 Brescia (IT)

(54) Method for the manufacture of the border of a knitted article on circular knitting machines

(57) A method for the manufacture of the border of a knitted article on circular knitting machines is provided as well as the resulting article. The border is manufactured with the needles of the machine. The first needles are selected to initially hold back the respective stitches. The remaining needles, alternated with the first ones, knit until the border is finished. The first needles are then returned to knitting for the subsequent manufacture of the article with the participation of all the needles.



EP 1 098 018 A3



EUROPEAN SEARCH REPORT

Application Number EP 00 83 0692

	DOCUMENTS CONSID	ERED TO BE REL	EVANT			
Category	Citation of document with indication, where appropriate, of relevant passages		Relevant to claim	CLASSIFICATI APPLICATION		
Х	FR 2 647 816 A (DE\ 7 December 1990 (19 * claim 1; figures	990-12-07)		1,2	D04B1/22	
Α	FR 2 400 854 A (ALA 23 March 1979 (1979	MANCE IND INC) 9-03-23)				
Α	FR 2 251 204 A (TEX 6 June 1975 (1975-6	(TIL FINANC AUXI 06-06)	LIAIRE)			
Α	US 5 561 861 A (LOF 8 October 1996 (199	PEZ FRANCISCO G 06-10-08)	ET AL)			
					TECHNICAL F	IELDS
					SEARCHED	(Int.Cl.7)
					D04B	
				st 2		-
				ļ		
	The second of th					
	The present search report has be	Deen drawn up for all claim Date of completion			Fuemics	
	THE HAGUE	26 March		Van	Gelder, P	
	TEGORY OF CITED DOCUMENTS					
X : partio	TEGORY OF CITED DOCUMENTS cularly relevant if taken alone cularly relevant if combined with anoth ment of the same category	E : ea aft ner D : do	eory or principle arlier patent docu er the filing date ocument cited in cument cited for	the application	vention hed on, or	
A : techn O : non-v	nological background written disclosure nediate document	& : m			corresponding	

EPO FORM 1503 03.82 (P04C01)

ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 00 83 0692

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

26-03-2003

Patent docume cited in search re		Publication date		Patent family member(s)	Publication date
FR 2647816	Α	07-12-1990	FR	2647816 A1	07-12-1990
FR 2400854	A	23-03-1979	US DE DE FR GB IT JP	4150554 A 2752312 A1 7735848 U1 2400854 A1 1586827 A 1090959 B 54034949 A	24-04-1979 01-03-1979 03-08-1978 23-03-1979 25-03-1981 26-06-1985 14-03-1979
FR 2251204	Α	06-06-1975	FR	2251204 A5	06-06-1975
US 5561861	Α	08-10-1996	US	6167731 B1	02-01-2001

FORM P0459

o For more details about this annex : see Official Journal of the European Patent Office, No. 12/82