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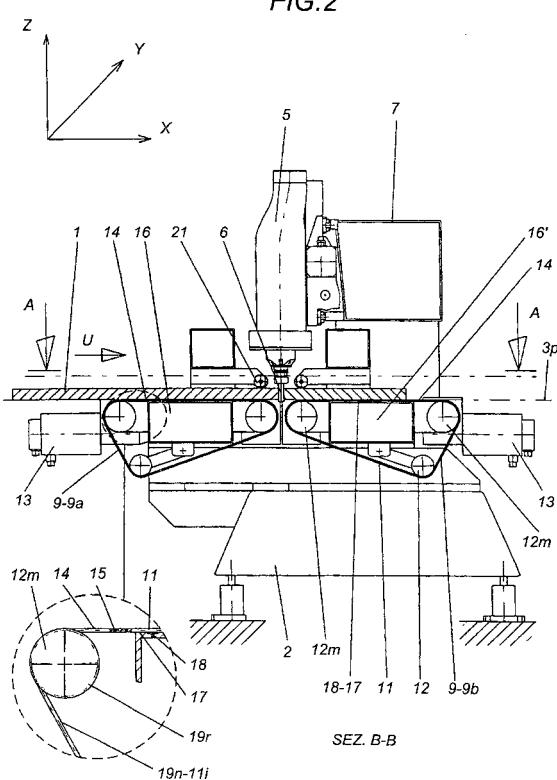
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(54) A work centre for cutting panels with work plane having aspirating movable belts

(57) A CNC work centre for cutting wood panels (1), comprises a base (2), means (3) for supporting and horizontally conveying the panels (1), means (4) for securing the panels (1) by vacuum, a longitudinal member (7) integral with the base (2) and superior to the support plane of the panels (1), where a spindle (5) for a tool (6) is able to translate, and in which the means (3) are conveyor belt (11) assemblies (9) along a direction X, and said assemblies (9) form pairs (9c) whereof one assembly (9a) is preceding and one (9b) following, according to the direction X; a continuous slit (10) being configured between the preceding assembly (9a) and the following assembly (9b), suitable for through work operations by the tool (6); the belt (11) being holed and sliding on an aspirating surface (17).

FIG.2





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EUROPEAN SEARCH REPORT

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			B23Q B27C B25B B26D B27B	
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Place of search	Date of completion of the search	Examiner		
THE HAGUE	29 March 2004	Huggins, J		
CATEGORY OF CITED DOCUMENTS				
X : particularly relevant if taken alone		T : theory or principle underlying the invention		
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