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(54) **Security coating process of documents**

(57) A method of making a secure printed document comprises printing a first coating onto to selected areas of a substrate, laser printing a toner image onto the coated areas, fusing the toner image, and printing a second coating onto at least part of the toner image. The second

coating is selected to allow the toner generated image to be scanned through the second coating using machine reading techniques.

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EUROPEAN SEARCH REPORT

Application Number
EP 01 30 3870

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.7)
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			G03G B41M
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25 February 2004	Examiner Vanhecke, H
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons</p> <p>& : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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