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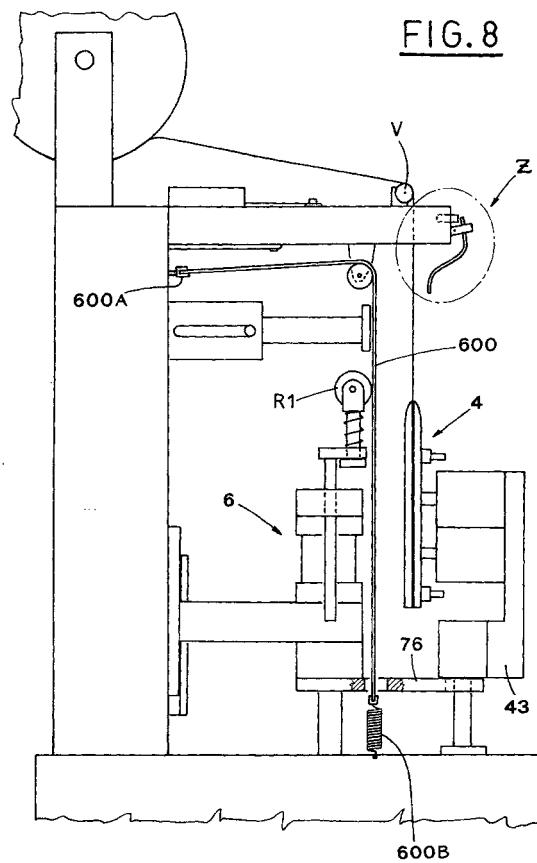
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(54) **Method for removably fastening insoles to corresponding lasts by a strip of adhesive tape, and device that carries out the method**

(57) A device for removable fastening insoles to corresponding lasts by a strip of adhesive tape, includes means (0) for feeding a tape to a withdrawing station (2), with the adhesive surface of the tape being turned outward. The device includes also means (3) for cutting the tape in the withdrawing station (2). Pliers (2) move vertically from the withdrawing station (2), in which they catch the end of the tape (1), to a lower position, of the adjustable height. A working station (5) is situated beside the path followed by the pliers (2) on the side of the non adhesive surface of the tape. The working station (5) includes a transversal pad (50), moving axially in contrast to the elastic means (56) joined thereto. The working station (5) includes also first sensor means (57a) detecting a predetermined withdrawal of the pad (50) and controlling the cutting means (3) and the pliers means (4), and second sensor means (57b) detecting a predetermined withdrawal of the pad (50), bigger than the previous one, and controlling pushing means co-operating functionally with the pad (50).





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EUROPEAN SEARCH REPORT

Application Number
EP 00 12 1620

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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
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The present search report has been drawn up for all claims			
Place of search	Date of completion of the search		Examiner
THE HAGUE	29 August 2003		Cianci, S
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone	T : theory or principle underlying the invention		
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P : intermediate document	& : member of the same patent family, corresponding document		

ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.

EP 00 12 1620

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