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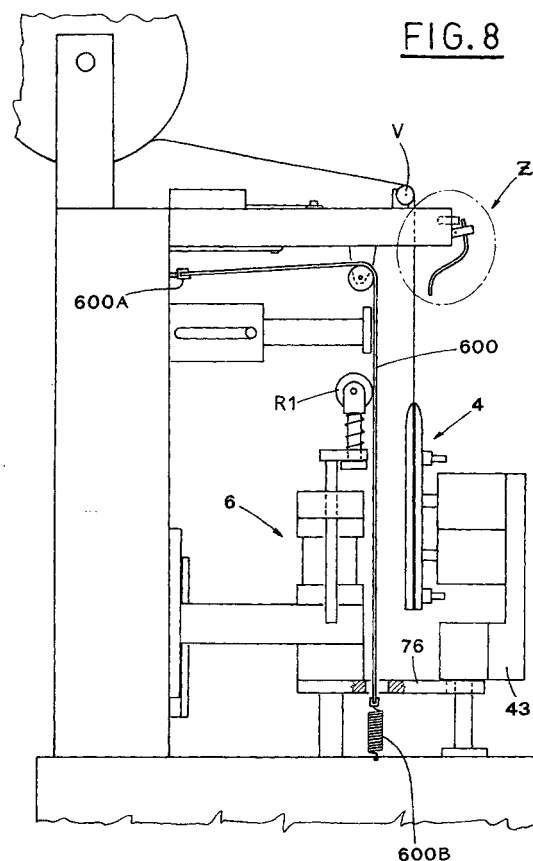
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(54) **Method for removably fastening insoles to corresponding lasts by a strip of adhesive tape, and device that carries out the method**

(57) A device for removable fastening insoles to corresponding lasts by a strip of adhesive tape, includes means (0) for feeding a tape to a withdrawing station (2), with the adhesive surface of the tape being turned outward. The device includes also means (3) for cutting the tape in the withdrawing station (2). Pliers (2) move vertically from the withdrawing station (2), in which they catch the end of the tape (1), to a lower position, of the adjustable height. A working station (5) is situated beside the path followed by the pliers (2) on the side of the non adhesive surface of the tape. The working station (5) includes a transversal pad (50), moving axially in contrast to the elastic means (56) joined thereto. The working station (5) includes also first sensor means (57a) detecting a predetermined withdrawal of the pad (50) and controlling the cutting means (3) and the pliers means (4), and second sensor means (57b) detecting a predetermined withdrawal of the pad (50), bigger than the previous one, and controlling pushing means co-operating functionally with the pad (50).



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EUROPEAN SEARCH REPORT

Application Number
EP 00 12 1620

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	EP 0 937 419 A (GRANUCCI S R L) 25 August 1999 (1999-08-25) * the whole document *	1,6,7	A43D3/02 A43D11/00 A43D25/18
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A	US 3 107 376 A (REID JOHN B ET AL) 22 October 1963 (1963-10-22) * column 5, line 35 - column 6, line 69; figures 1-17 *	1,6,7	
A	US 1 365 221 A (BLAKE CHARLES C) 11 January 1921 (1921-01-11) * the whole document *	1,6,7	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
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The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
THE HAGUE		29 August 2003	Cianci, S
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 00 12 1620

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82