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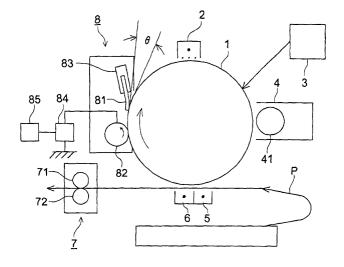
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#### (54) Cleaning system and image forming method

(57) The present invention concerns a cleaning apparatus (8) to clean an image bearing member (1) used in electrophotographic process and an image forming system equipped with the cleaning system. The cleaning apparatus (8) includes a cleaning roller (82) being either conductive or semi-conductive and in contact with an image bearing member carrying charged toner; a

constant current source (84) to apply a bias voltage, having a polarity opposite to that of toner utilized for a developing operation performed on the image bearing member, onto the cleaning roller and a cleaning blade (81) contacting the image bearing member and located at a downstream side of the cleaning roller in a moving direction of the image bearing member.

FIG. 1



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