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(54) **METHOD FOR ROLL FORMING GEARS**

VERFAHREN ZUM WALZEN VON ZAHNRÄDERN

PROCEDE DE PROFILAGE DE ROUE DENTEE

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(73) Proprietor: **Sinterstahl Corp.-Powertrain**  
**Dayton, OH 45426 (US)**

(72) Inventors:  
• **WOOLF, Richard, M.**  
**Cincinnati, OH 45211 (US)**  
• **TRASORRAS, Juan, R., L.**  
**Dayton, OH 45458 (US)**

(74) Representative: **Harrison Goddard Foote**  
**Orlando House**  
**11c Compstall Road**  
**Marple Bridge**  
**Stockport SK6 5HH (GB)**

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