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(54) **Method for producing an aluminium sheet**

(57) Method for producing an aluminium sheet with a decorative surface structure on at least one side, comprising the successive process steps of:

- (a) providing a cold-rolled aluminium sheet of a desired thickness;
- (b) using cold-rolling to apply a surface roughness

Ra to at least one side of the aluminium sheet, in a range from 1.2 to 3.0 microns measured in accordance with DIN 4768.

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EUROPEAN SEARCH REPORT

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The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 4 February 2003	Examiner Forciniti, M
CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document		T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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