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(54) **Machine for packaging articles in blister packs**

(57) A machine for packing articles into blister packs includes a series of modular units which can be removably connected with one another. The machine includes a unit (3) where a reel (20) of a thermoformable material band (2) is loaded; a unit (4) for thermoforming the band

(2); a unit (5) for feeding the articles (10) to the blister band (2), the feeding unit being disposed beside the thermoforming unit (4); a unit (6) for sealing the blister band (2) and a unit (7) for cutting the blister band (2) into single blister packs.

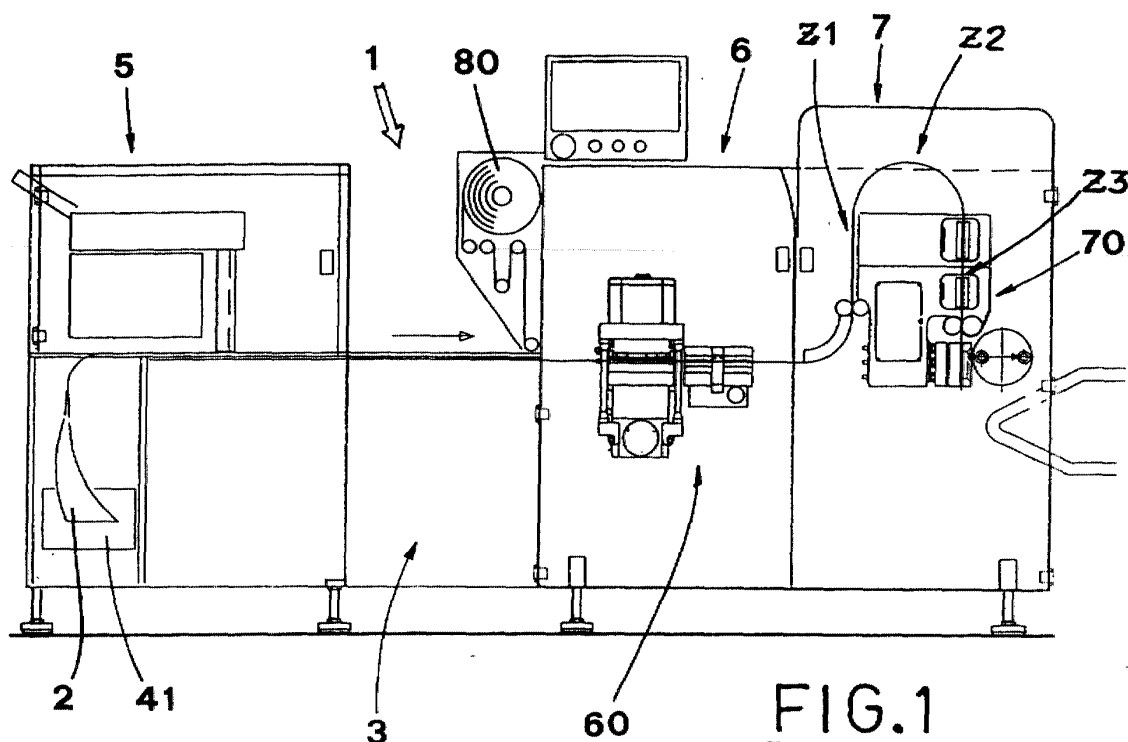


FIG.1



European Patent
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EUROPEAN SEARCH REPORT

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B65B
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
THE HAGUE		26 August 2002	Jagusiak, A
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 01 11 4738

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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26-08-2002

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82