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(54) **Heat production arrangement**

(57) The present invention relates to a heat production arrangement for heating service water. Such an arrangement comprises a burner for producing hot gases, a boiler part (1) including a combustion chamber (3) and heat exchange means (5, 5a, 6) for receiving the gases and a condenser (2) fixedly fastened on top of the boiler part for recovering heat energy from the gases. The structure of the boiler part according to the invention is substantially cylindrical so that a main axis (7) in the boiler

part is arranged in a substantially vertical direction. The heat exchange means (5, 5a, 6) in the boiler part include radiator vessels (5, 5a) and tap water vessels (6) for receiving and circulating the service water, and the vessels comprise envelope surfaces, which are at least partly in direct contact with the gases. The structure of these vessels substantially comprises cylinders and/or ring-shaped cylinders, and the radiator vessels are thus at least partly connected to one another.

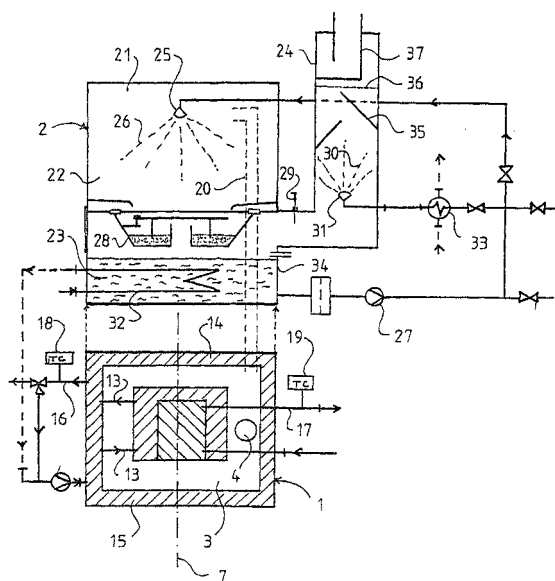


FIG. 1



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# EUROPEAN SEARCH REPORT

Application Number  
EP 01 66 0119

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The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 4 June 2003	Examiner García Moncayo, O
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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