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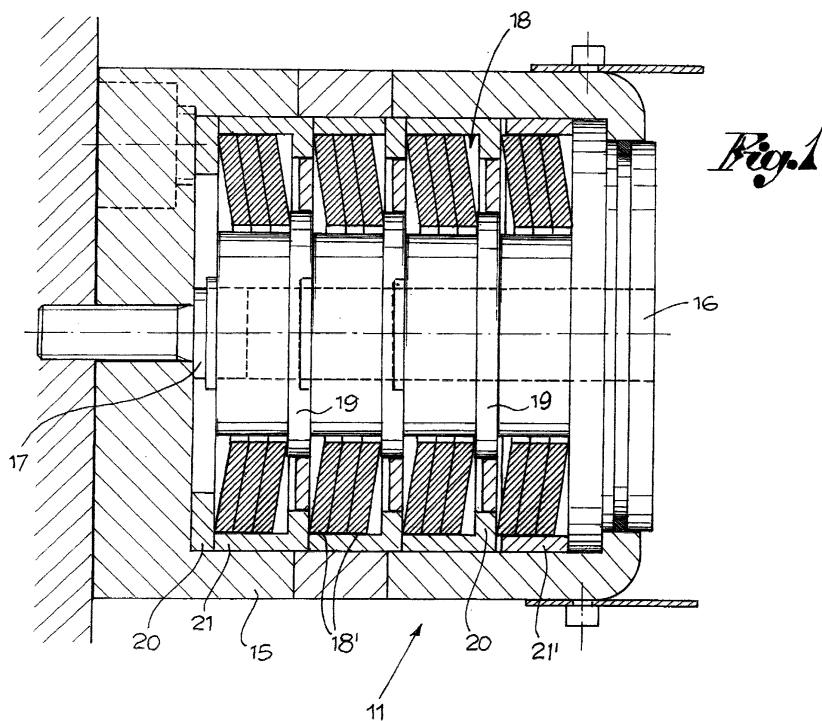
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(54) Equaliser for forced closure of suction valves in die-casting moulds

(57) The invention concerns an equaliser for the forced closure of a suction valve in die-casting moulds. It consists of an external body or casing (11), a central thrust piston (16) guided axially on a guide head (17) and a multiplicity of Belleville washers (18) placed con-

centrically between piston and body. The Belleville washers (18') are set out in groups on several parallel levels defined by spacers, and each group of Belleville washers lies axially with one part on a collar (19) around the thrust piston and the other part on a support washer (20) in the said body.





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EUROPEAN SEARCH REPORT

Application Number
EP 01 83 0543

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim							
A	US 4 027 726 A (HODLER FRITZ) 7 June 1977 (1977-06-07) * column 2, line 11 - line 61; figures 2-6 * ---	1	B22D17/14						
A	US 3 885 618 A (HODLER FRITZ) 27 May 1975 (1975-05-27) * column 3, line 41 - column 5, line 50; figures 1-4 *	1							
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<p>The present search report has been drawn up for all claims</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Place of search</td> <td style="width: 33%;">Date of completion of the search</td> <td style="width: 33%;">Examiner</td> </tr> <tr> <td>THE HAGUE</td> <td>11 January 2002</td> <td>Mailliard, A</td> </tr> </table> <p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>				Place of search	Date of completion of the search	Examiner	THE HAGUE	11 January 2002	Mailliard, A
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THE HAGUE	11 January 2002	Mailliard, A							

ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 01 83 0543

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