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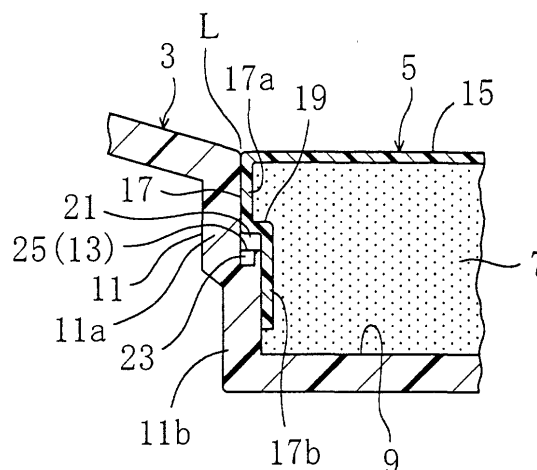
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(54) **Integral skin foam molded article**

(57) A core **3** is formed with an accommodating recess **9** for accommodating a foamed layer **7**. An erected wall **11** of the core **3** around the accommodating recess **9** is formed at its intermediate position with a core side step **13** so that a bottom side portion of the accommodating recess **9** is narrower than an opening side portion thereof. A skin **5** has a peripheral erected part **17** covering the foamed layer **7**. The peripheral erected part **17** of the skin **5** is formed at its intermediate position with a skin side step **19** that is located closer to the opening of the accommodating recess **9** than the core side step **13** and that is bent toward inside of the accommodating recess **9**. An opening side portion **17a** of the peripheral erected part **17** closer to the opening of the accommodating recess **9** than the skin side step **19** is pressed against an opening side portion **11a** of the erected wall **11** closer to the opening of the accommodating recess **9** than the core side step **13**. And a bottom side portion **17b** of the peripheral erected part **17** closer to the bottom of the accommodating recess **9** than the skin side step **19** is pressed against a bottom side portion **11b** of the erected wall **11** closer to the bottom of the accommodating recess **9** than the core side step **13**. As a result, an integral skin foam molded article with sealing properties obtains a structure that the skin **5** can be easily demolded after slush molded.

FIG. 3





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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B29C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29 October 2002	Examiner Pipping, L
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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