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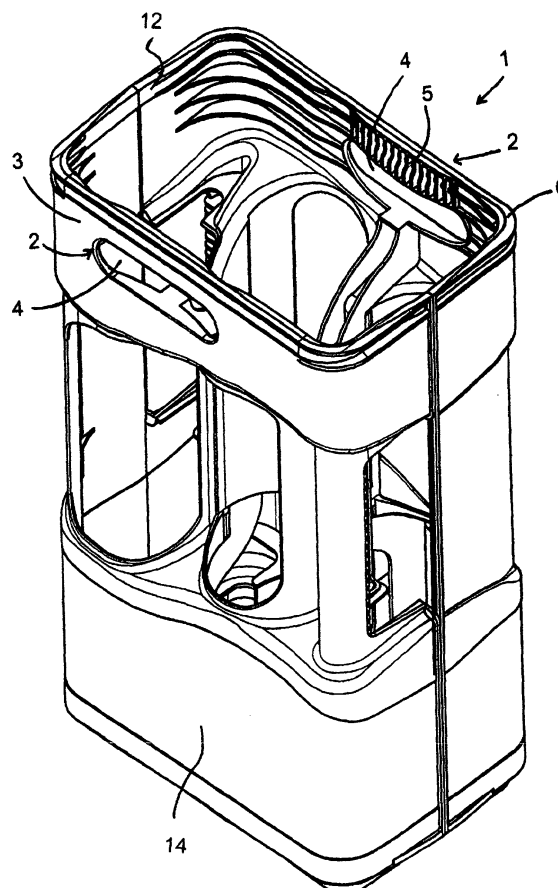
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(54) **Container for gascylinders or the like and method for their manufacturing**

(57) The invention relates to a holder (1) into which gas cylinders or the like can be placed. The holder (1) may in particular comprise at least two parallel rows for receiving at least two gas cylinders. The distance between the centre lines of the rows is smaller than the diameter of the gas cylinder. Moreover, the centre lines of two adjacent cylinders in a first row, form an equilateral triangle with the centre line of a cylinder in an adjacent row. The bottom of the holder (1), at the position of the cylinders, is provided with openings (13) to allow lifting means to be inserted from below in order to bring the cylinders into an elevated position. The invention also provides a method of manufacturing a holder (1) for cylinders or the like.

Fig. 1





European Patent
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EUROPEAN SEARCH REPORT

Application Number
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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 23 June 2003	Examiner Olsson, B
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82