



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) **EP 1 213 069 A3**

(12) **EUROPEAN PATENT APPLICATION**

(88) Date of publication A3:
02.01.2003 Bulletin 2003/01

(51) Int Cl.7: **B21F 27/00**, B21F 27/10,
B21F 27/12

(43) Date of publication A2:
12.06.2002 Bulletin 2002/24

(21) Application number: **01204444.2**

(22) Date of filing: **20.11.2001**

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE TR**
Designated Extension States:
AL LT LV MK RO SI

(72) Inventor: **Ganthier, Jean-Pierre**
52100 Bettancourt-la-Ferrée (FR)

(74) Representative: **Demeester, Gabriel**
N.V. Bekaert S.A.
Bekaertstraat 2
8550 Zwevegem (BE)

(30) Priority: **26.11.2000 BE 200000754**

(71) Applicant: **N.V. BEKAERT S.A.**
8550 Zwevegem (BE)

(54) **Welded netting panel**

(57) The invention relates to a welded netting panel (1) consisting of longitudinal (2,3) and transverse (4) wires, in which the longitudinal (2,3) and transverse (4) wires show a practically rectangular cross-section and

in which the longitudinal (2,3) and the transverse (4) wires are welded together at the short side, whereby the transverse (4) wires have U-shaped dents (5) and at the bottom of some U-shaped dents (5) at least one longitudinal (2,3) wire has been welded.

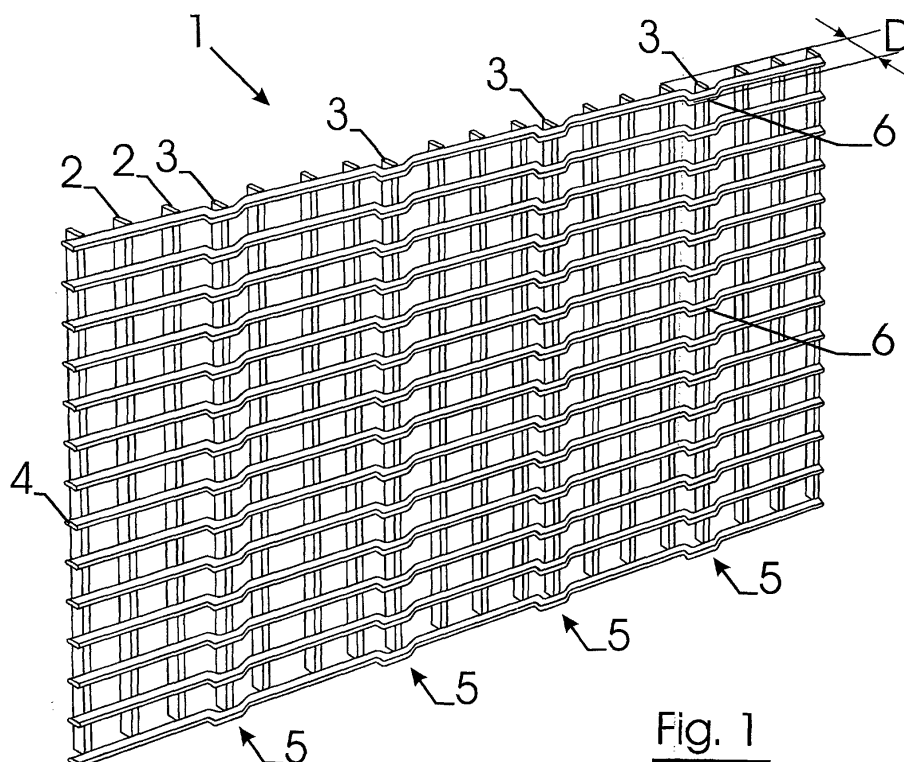


Fig. 1

EP 1 213 069 A3



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 01 20 4444

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
D, Y	WO 96 29489 A (WATERMAN IAN JOHN CHARLES ;TINSLEY WIRE LTD (GB)) 26 September 1996 (1996-09-26) * page 2, line 16 - page 3, line 8; claim 5; figures 1,2,5 *	1-3	B21F27/00 B21F27/10 B21F27/12
Y	PATENT ABSTRACTS OF JAPAN vol. 1995, no. 11, 26 December 1995 (1995-12-26) -& JP 07 217072 A (SHIMIZU CORP; OTHERS: 01), 15 August 1995 (1995-08-15) * abstract *	1-3	
A	US 2 662 710 A (LAPHAM) 15 December 1953 (1953-12-15) * column 2, line 1 - line 9; claim 1; figures *	1-3	
A	BE 594 575 A (BEKAERT) * page 5, line 28 - page 6, line 3; figures *	1-3	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B21F A47B B65D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29 October 2002	Examiner Barrow, J
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

EPC FORM 1503 03 A2 (P04001)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 01 20 4444

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

29-10-2002

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
WO 9629489	A	26-09-1996	AU 5113596 A	08-10-1996
			CA 2213722 A1	26-09-1996
			EP 0815335 A1	07-01-1998
			WO 9629489 A1	26-09-1996
			GB 2299100 A ,B	25-09-1996
			JP 11502772 T	09-03-1999
JP 07217072	A	15-08-1995	NONE	
US 2662710	A	15-12-1953	NONE	
BE 594575	A		NONE	