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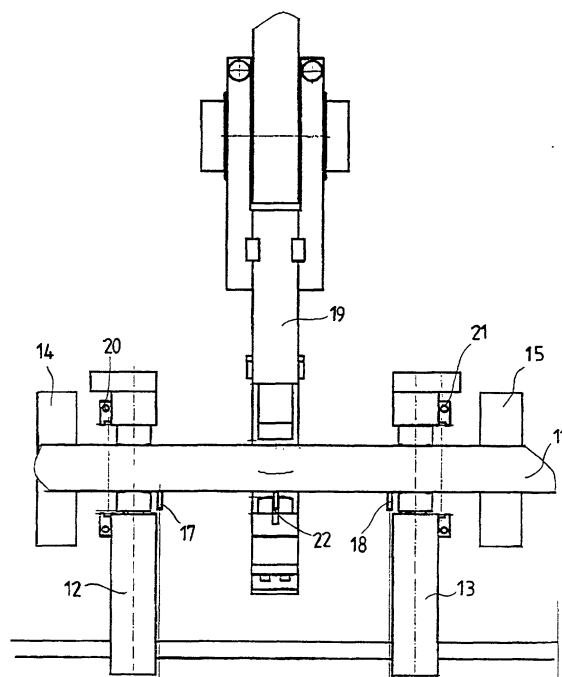
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(54) **Machine and process for straightening pieces of small cross section and great length**

(57) A machine (10) for straightening pieces of small cross section and great length, comprising supporting means of a piece (11) to be straightened, associated with a system of applying the force and a system for measuring and controlling the process, also providing a system for feeding and advancing said piece (11), where the system feeding the pieces (11) to be straightened provides two clamps (12, 13) acting on the piece (11) to be straightened, so as to move it to the various operating positions. It is also described a process of straightening pieces of small cross section and great length, performed by using the mentioned machine.

Fig.4



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EUROPEAN SEARCH REPORT

Application Number
EP 01 20 1470

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Place of search		Date of completion of the search	Examiner
MUNICH		4 September 2003	Meritano, L
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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