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(72) Inventor: **Tonello, Romeo**
30036 S. Maria di Sala (VE) (IT)

(74) Representative: **Gustorf, Gerhard, Dipl.-Ing.**
Patentanwalt,
Bachstrasse 6 A
84036 Landshut (DE)

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(71) Applicant: **REXPOL S.r.l.**
30036 S. Maria di Sala (VE) (IT)

(54) **Assembled shower tray in plastic material with polystyrene foam sintered onto it**

(57) The invention is a new assembled shower tray comprising a shower tray, or upper layer, made of thermoformed plastic material and a bottom layer made of polystyrene sintered and/or foamed directly onto said

plastic material. The polystyrene saturates all the space under the thermoformed plastic tray and is provided with a hole in correspondence with the drainage hole, so as to allow the connection of said hole in the shower tray to the drainage system.

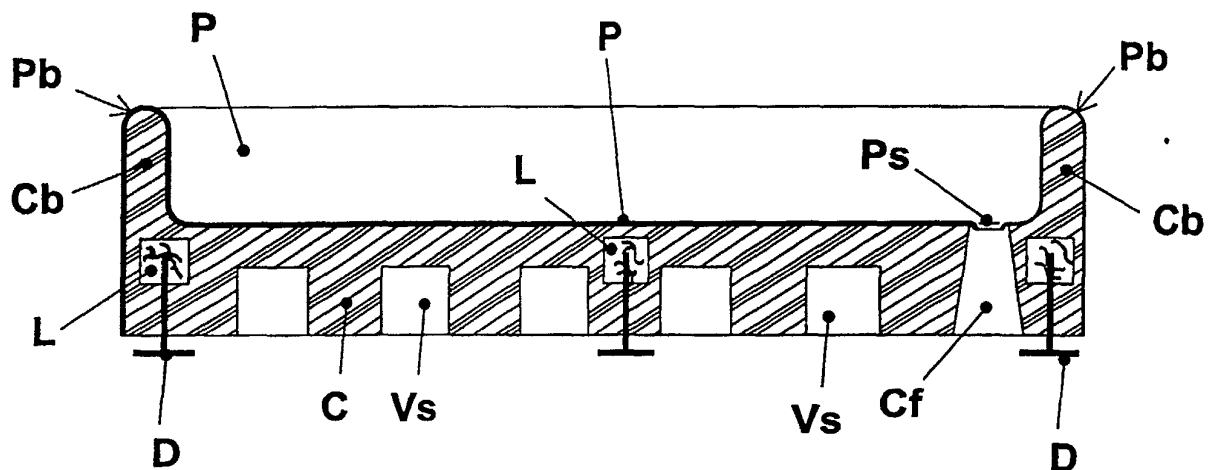


Fig. 1



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 02 00 5604

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
X	GB 2 264 083 A (CAVALIER BEMIS LIMITED) 18 August 1993 (1993-08-18) * page 1, line 1 - line 31 *	1-5	A47K3/40
X	DE 87 17 911 U (DREIER-WERK GMBH) 25 April 1991 (1991-04-25) * the whole document *	1-5	
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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			A47K
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
THE HAGUE		12 September 2003	Delzor, F
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 02 00 5604

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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12-09-2003

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