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(54) **AIR TREATMENT APPARATUS**  
**LUFTBEHANDLUNGSGERÄT**  
**APPAREIL DE TRAITEMENT DE L'AIR**

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## Description

**[0001]** This invention relates to apparatus for treating contaminated air such as is produced in commercial kitchens, e.g. to remove odours and the like therefrom.

**[0002]** The usual way to treat air laden with grease and odours which is produced by a cooking appliance is to extract air from above the appliance to the outside by means of an extraction unit mounted above the appliance. This extraction unit is generally in the form of a hood and includes a number of filters and/or particle traps to trap grease and other particles in the air. Some sort of deodorising means is also often included such as an activated carbon filter or a source of fragrant masking oil.

**[0003]** The problems with mechanical filters are that they tend to need regular replacement or cleaning and also that when laden with grease etc., they represent a significant fire hazard.

**[0004]** Proposals have been made to use ultra violet light to decontaminate air in air extraction units of the type described above although it is understood that to date none has progressed beyond the prototype stage. In these arrangements ultra violet tubes are provided above the air inlet behind the front wall of the unit. This front wall therefore hides the tubes from direct view-However since these units are fabricated from stainless steel, when the tubes are in operation light from them escapes through the air inlet and is reflected off the downwardly extending rear wall of the unit, thus making the light clearly visible. WO-A-94/08633 discloses an apparatus for drawing air through a filter and into a sterilization, chamber that is irradiated with UV light. EP- A-0461310 discloses a UV sterilization device.

**[0005]** The inventors have realised however that even reflected light from the UV tubes typically used in these applications is hazardous despite the previous tacit assumption to the contrary.

**[0006]** According to the present invention there is provided an air extraction and treatment unit as claimed in claim 1.

**[0007]** Thus it will be seen that in accordance with the invention, the hazards of exposure even to reflected ultra-violet (UV) light are substantially avoided. This means that such units can safely be employed at the source of contaminated air e.g. at a cooking appliance in a commercial or industrial kitchen even though someone, may need to work very close to the unit whilst using the appliance. A person working in the vicinity of the unit will not necessarily even know that it contains a potentially hazardous UV radiation source. In accordance with the invention no particular special precautions need be taken.

**[0008]** Air is typically moved through units of the type to which the invention applies by a remote fan downstream of the unit, e.g. just before the decontaminated air is exhausted to the atmosphere. Commonly a single such fan will serve several air extraction and treatment units.

**[0009]** The unit may be arranged just with suitably positioned walls to avoid the escape of light from the unit. This is relatively easy to achieve for most of the walls of the unit. Of course however the air inlet must be in fluid communication with the exterior of the unit and therefore particular precaution is necessary to avoid the potential escape of UV light from any angle which might render it visible to a user. The region of the air inlet may be therefore be defined with suitably positioned walls.

**[0010]** A filter disposed in the path of incoming air forms at least part of the barrier to light escaping. This filter is preferably arranged to remove relatively large particles, e.g. grease and/or fat, from the air passing through it. This is particularly beneficial since the inventors have realised that UV light is most efficient at removing odours as opposed to particles of fat and grease and furthermore that its efficiency at removing odours is enhanced if the grease and fat has already been removed from the air being treated.

**[0011]** In the most preferred embodiment the filter is of the type which forces air flowing therethrough to change direction abruptly. This arrangement has been found to be best for removing larger particles of fat and grease by means of a centrifuge effect without clogging the filter. Most preferably the filter is reusable and therefore requires at most periodic cleaning.

**[0012]** The filter is removable, e.g. for cleaning. As stated above, the filter provides at least part of the barrier against the escape of UV light. It follows therefore that if it is removed there will no longer be such a barrier. The inventors have realised that whilst direct UV light of the sort used to deodorise air can be hazardous with only brief exposures, light reflected from stainless steel parts is hazardous only with longer exposures.

**[0013]** Thus where the unit comprises a removable filter providing at least part of the light barrier, the rest of the unit is preferably arranged such that even with the filter removed no direct UV light from the unit is visible, i.e. only reflected light is visible.

**[0014]** When the air filter is removed there is no direct line of sight between the ultra violet source and the outside. Thus exposure to direct UV light can be avoided at the time of filter removal.

**[0015]** It will be appreciated that references herein to a removable filter cover at least both a filter which can be fully removed, e.g. for machine washing, and a filter which is removed from its normal operating position but is not fully detached from the rest of the unit, e.g. by hinging open for manual cleaning in situ.

**[0016]** Means are further provided to reduce or interrupt the supply of power to the UV source in the event that such a filter is removed. Additionally or alternatively means are provided to interrupt or reduce the power in the event that any part of the unit is dismantled.

**[0017]** The means for interrupting or reducing the power may comprise a switch such as a microswitch or the like in the region of the removable filter or other removable part of the unit, but preferably comprises pressure

sensing means which can sense the drop in pressure inside the unit if the filter or any other part is removed. This is beneficial since it means that the UV source can be switched off if any leak develops - even if not associated with an intentionally removable part.

**[0018]** In accordance with the invention there is both a power supply reduction or interruption when the filter is removed, and no direct line of sight between the UV source and the outside. This means that if there is a delay or malfunction in the operation of the former safety feature, the latter provides an additional safety feature.

**[0019]** It is also a preferred feature of the present invention that a baffle is provided which is arranged to direct incoming air across the whole area covered by the UV light source or sources. In one convenient embodiment it is this baffle which prevents direct light from the UV source escaping from the unit even when a removable filter is removed.

**[0020]** Downstream of the filter, there may be provided means to cause one or more further changes in the direction of air flow, to provide an additional fat and grease removal effect. Such means may comprise the baffle mentioned above.

**[0021]** Certain preferred embodiments of the present invention will now be described, by way of example only, with reference to the accompanying drawings in which:

Fig. 1. is a cross-sectional view of an air extraction and treatment unit in accordance with the present invention;

Fig. 2 is the same view of Fig 1 except for the removal of reference numerals for clarity and the addition of air flow arrows;

Fig 3 is a cross-sectional view of the same unit as in Figs 1 and 2 with the filter removed; and

Fig. 4 is a cross-sectional view of a second embodiment, of the invention.

**[0022]** Turning to Figure 1, this shows a cross-section through an air extraction and treatment unit which is installed above a cooker in a commercial kitchen (not shown) The unit is generally encased in a stainless steel housing 2 which is attached to a wall along its rear wall 2a. A grease filter 4 is arranged towards the front of the unit. The filter has respective upper and lower extensions 4a, 4b which are received in corresponding slots 6a, 6b formed in the unit housing. The grease filter 4 has an air inlet opening 8 and an internal baffle 10 which depends from the rear edge of the opening 8. It will be seen from Figure 1 that when the grease filter 4 is installed in the position shown, it covers the opening 12 in the housing of the unit which would otherwise be present.

**[0023]** Between the opening 12 and the rear wall 2a of the housing there is defined a plenum 18. A baffle 14, which is fixed to a short extension 16 of the wall defining the opening 12, extends into the plenum 18. The baffle 14 is bent so as to direct air entering the plenum diagonally downwardly. At the top of the plenum 18 is an array

of UV tubes 20 which are held in a cassette 22. The cassette 22 is slidably received in front and rear brackets 24, 26 respectively. A series of clips (not shown) is provided to hold the cassette 22 in place. Electrical connection to the tubes is made by means of a removable electrical connector 28 and electrical supply cable 30.

**[0024]** Above the UV cassette 22 is a further space 32 which communicates with an air outlet duct 34. The front of the space 32 is delimited by a wall 36 which, in conjunction with the forward UV cassette 24 and a similar wall 38 defining part of the lower plenum 18, defines a front access space 40 separated from the air flow in which the electrical connector 28 and cable 30 are housed. The front panel 42 which provides access to this space is secured to the main housing 2 of the unit by means of a series of special screws 44 (shown only schematically). These screws have specially shaped heads in order to ensure that only qualified service personnel possessing the right tool are able to remove the panel 42 and therefore gain access to the UV cassette 22.

**[0025]** Finally, a pressure sensor 46 is disposed in the plenum 18 adjacent the upper slot 6a for receiving the grease filter 4. This sensor is electrically connected to a control device (not shown) for switching off the electrical supply to the UV cassette 22 in the event that a drop in pressure in the plenum 18 is detected. This will arise for example if the grease filter 4 is removed or if the front panel 42 is removed since the enclosed space 40 is not pressure-sealed from the plenum 18 or space 32.

**[0026]** Operation of the unit will now be described. Reference is made to Figure 1, but also to Figure 2 which is the same as Figure 1 but with the reference numerals omitted for clarity and the pattern of air flow marked on.

**[0027]** A fan (not shown) downstream of and in fluid communication with the air outlet duct 34 creates a large negative pressure in the unit which sucks air through it. Air emanating from the cooker and laden with grease, fat and other organic substances is therefore drawn upwardly and through the air inlet opening 8 in the grease filter 4. The air is forced to flow around the internal baffle 10 in the grease filter and in particular around the sharp angled bend 10a at the lower end thereof. This sharp change of direction causes larger particles of grease as fat to be thrown out of the air stream and into the recess 4b in the grease filter.

**[0028]** The collected grease/fat will tend to remain molten due to the relatively high temperature of the walls of the grease filter and therefore drains through the discharge hole 48 into a recess 50 in the main housing. Although not visible from the Figures, the recess 50 is inclined in a longitudinal direction so that the molten grease and fat collects in a designated sump and may be easily removed. Again, the relatively high temperature of the metal walls of the recess 50 keep the grease/fat molten.

**[0029]** Once the air has passed around the distal end 10a of the internal baffle 10, it passes back up the rear half of the grease filter 4 and exits through the opening

12 into the main plenum 18. The baffle 14 disposed in this plenum directs the air diagonally downwardly towards the bottom rear corner of the plenum 18. However, the negative pressure induced by the fan draws the air generally upwardly and therefore causes it to curl around the distal edge of the baffle 14 and towards the UV tubes 20. The air is drawn over the surfaces of the UV tubes 20.

[0030] The UV light causes ozone to be generated from oxygen present in the air and the ozone proceeds to oxidise the organic contaminants present in the air. The UV radiation also breaks down the larger organic substances through the process of photolysis. These processes are highly effective at removing odours from the air. Once odours and other organic substances have been removed, the air passes up into the space 32 and then through the outlet duct 34 from which it may be exhausted safely to the atmosphere.

[0031] It may clearly be seen from Figures 1 and 2 that not only is it impossible to trace a direct light path from any of the UV tubes to the region outside the unit, nor can any such path be traced for light reflected from the rear wall 2a, lower wall 2b or indeed any other part of the apparatus.

[0032] Turning now to Figure 3, the same air extraction and treatment unit is shown as in Figures 1 and 2, except that this time the grease filter 4 has been removed. If this is done whilst the unit is still operational, the pressure sensor 46 will sense the resultant drop in pressure and cut the supply of electrical power to the UV tubes 20. However, as may clearly be seen, even if the power to the UV tubes 20 were not to be cut for any reason, the internal baffle 14 prevents any direct line of sight between the opening 12 and the UV tubes 20, although it is now possible through a small angle to see the back wall 2a of the plenum 18 and therefore any light reflected from this. However, a warning sticker (not shown) warns the user to switch off the unit if this area should become visible. With the filter 4 removed, the user may gain access to the plenum 18 to clean it periodically. Since the result of the UV oxidation process is fine, dry dust, cleaning is relatively straightforward.

[0033] In order to clean or replace any of the UV tubes, an authorised service person possessing the right tool must use it to undo the special screws 44 and remove the front panel 42. The electrical connector 28 may then be removed from the UV cassette 20 and the clips (not shown) retaining the cassette 22 in may be undone. This allows the cassette 22 to be slid out horizontally from the brackets 24, 26 to allow the tubes to be cleaned with a damp cloth and/or replaced.

[0034] A second, preferred embodiment of the invention is shown in the cross-sectional view of Figure 4. This embodiment is substantially similar to the first and thus only the differences therebetween will be mentioned.

[0035] The first difference is that there is no inclined wall extending from the rear of the lower slot 6b to form the opening 12 as there is in Figs. 1 to 3. Instead, a series of vertical spacers 52 is provided at longitudinally spaced

intervals along the apparatus and which extend between the upper and lower slots 6a and 6b. The longitudinal gaps between the spacers 52 are slightly shorter than the width of individual filter units 4 such that the filters 4 overlap the spacers 52 at the edges thereof. The cross-section in Fig. 4 is taken at one such point. This overlapping arrangement further ensures that no direct or reflected UV light from the UV tubes 20 is able to escape from the front of the apparatus.

[0036] Secondly a sloping base wall 54 is included, extending from the rear of the plenum 2a to the grease collection channel 50. This wall 54 serves to direct any remaining grease in the chamber 18 into the grease collection channel 50.

[0037] Thirdly the upper baffle 14' is curved in profile. Furthermore it is manufactured in longitudinal sections to facilitate removal - e.g. for cleaning etc.

[0038] It will be apparent to those skilled in the art that the arrangements described above are just two of many possible examples of how the unit may be arranged in order to prevent direct and reflected light from escaping.

#### Claims

1. An air extraction and treatment unit for mounting above a source of contaminated air, said unit comprising an air inlet (8) through which said contaminated air is extracted in use, an air outlet (34) through which decontaminated air is expelled in use, and an air treatment means disposed therebetween, said air treatment means having an ultraviolet light (UV) source (20), **characterised in that** the unit is arranged such that in use no direct or reflected ultraviolet light is visible from outside the unit, the unit further comprising a removable filter (4) disposed in the path of incoming air and forming at least part of a barrier to light escaping, the unit being arranged such that even with the filter (4) removed no direct UV light from the unit is visible and the unit further comprising means for reducing or interrupting the supply of power to the UV source (20) in the event that said filter (4) is removed.
2. A unit as claimed in claim 1 further comprising means for reducing or interrupting the power supply to said ultra-violet source (20) in the event that any other part of the unit is dismantled.
3. A unit as claimed in claim 1 or 2 wherein said means for reducing or interrupting the power comprises pressure sensing means (46) which can sense the drop in pressure inside the unit if the filter (4) or any other part is removed.
4. A unit as claimed in any preceding claim, wherein said filter (4) is of the type which forces air flowing therethrough to change direction abruptly.

5. A unit as claimed in any preceding claim comprising a baffle (14;14') arranged to direct incoming air across the whole area covered by the UV light source or sources (20).

### Patentansprüche

1. Luftabzug- und Luftbehandlungseinheit zum Anbringen über einer Quelle von verunreinigter Luft, mit einem Lufteinlass (8), durch den die verunreinigte Luft im Betrieb abgesogen wird, einem Luftauslass (34), durch den die gereinigte Luft im Betrieb ausgestoßen wird, und dazwischen angeordneten Luftbehandlungsmitteln, wobei die Luftbehandlungsmittel eine Quelle von ultraviolettem (UV) Licht (20) aufweisen, **dadurch gekennzeichnet, dass** die Einheit so angeordnet ist, dass im Betrieb kein direktes oder reflektiertes ultraviolettes Licht außerhalb der Einheit sichtbar ist, wobei die Einheit des weiteren einen entfernbaren Filter (4), der in dem Weg eintretender Luft angeordnet ist und der zumindest Teil eines Hindernisses für austretendes Licht bildet, wobei die Einheit so angeordnet ist, dass sogar wenn der Filter (4) entfernt ist, kein direktes UV-Licht der Einheit sichtbar ist, und wobei die Einheit des weiteren Mittel zum Verringern oder Unterbrechen der Stromzufuhr zu der UV-Quelle (20) für den Fall umfasst, dass der Filter (4) entfernt ist.
2. Einheit nach Anspruch 1, die des weiteren Mittel zum Verringern oder Unterbrechen der Stromzufuhr zu der Quelle von ultraviolettem Licht (20) für den Fall umfasst, dass irgendein anderes Teil der Einheit ausgebaut ist.
3. Einheit nach Anspruch 1 oder 2, bei der die Mittel zum Verringern oder Unterbrechen der Stromzufuhr Druckmessmittel (46) umfassen, die den Druckabfall in der Einheit messen können, wenn der Filter (4) oder ein anderes Teil entfernt ist.
4. Einheit nach einem der voranstehenden Ansprüche, bei der der Filter (4) von der Art ist, die hindurchströmende Luft dazu zwingt, abrupt die Richtung zu ändern.
5. Einheit nach einem der voranstehenden Ansprüche, die eine Ablenkplatte (14, 14') umfasst, die dazu angeordnet ist, eintretende Luft über den gesamten, durch die UV-Lichtquelle oder -quellen (20) abgedeckten Bereich zu lenken.

né, ladite unité comprenant une entrée d'air (8), à travers laquelle ledit air contaminé est extrait en service, une sortie d'air (34) à travers laquelle l'air décontaminé est expulsé en service, et des moyens de traitement d'air disposés entre elles, lesdits moyens de traitement d'air ayant une source de lumière ultraviolette (UV) (20), **caractérisée en ce que** l'unité est agencée de telle sorte qu'en service aucune lumière ultraviolette directe ni réfléchie n'est visible depuis l'extérieur de l'unité, l'unité comprenant en outre un filtre amovible (4) disposé sur le trajet de l'air entrant et formant au-moins une barrière partielle à la fuite de lumière, l'unité étant agencée de telle sorte que, même lorsque le filtre (4) est retiré, aucune lumière UV directe provenant de l'unité n'est visible et l'unité comprenant en outre des moyens de réduction ou d'interruption de l'alimentation en énergie de la source UV (20) dans le cas où ledit filtre (4) est retiré.

2. Unité selon la revendication 1, comprenant en outre des moyens de réduction ou d'interruption de l'alimentation en énergie de ladite source ultraviolette (20) dans le cas où n'importe quelle autre partie de l'unité est démontée.
3. Unité selon la revendication 1 ou 2, dans laquelle les moyens de réduction ou d'interruption de l'énergie comprennent des moyens détecteurs de pression (46) qui peuvent détecter la chute de pression à l'intérieur de l'unité si le filtre (4) ou tout autre partie est retiré.
4. Unité selon l'une quelconque des revendications précédentes, dans laquelle ledit filtre (4) est du type qui force l'écoulement d'air qui le traverse à changer brusquement de direction.
5. Unité selon l'une quelconque des revendications précédentes comprenant un déflecteur (14 ; 14') agencé pour diriger l'air entrant à travers l'ensemble de la zone couverte par la ou les source(s) de lumière UV (20).

### Revendications

1. Unité de traitement et d'extraction d'air destinée à être montée au-dessus d'une source d'air contami-

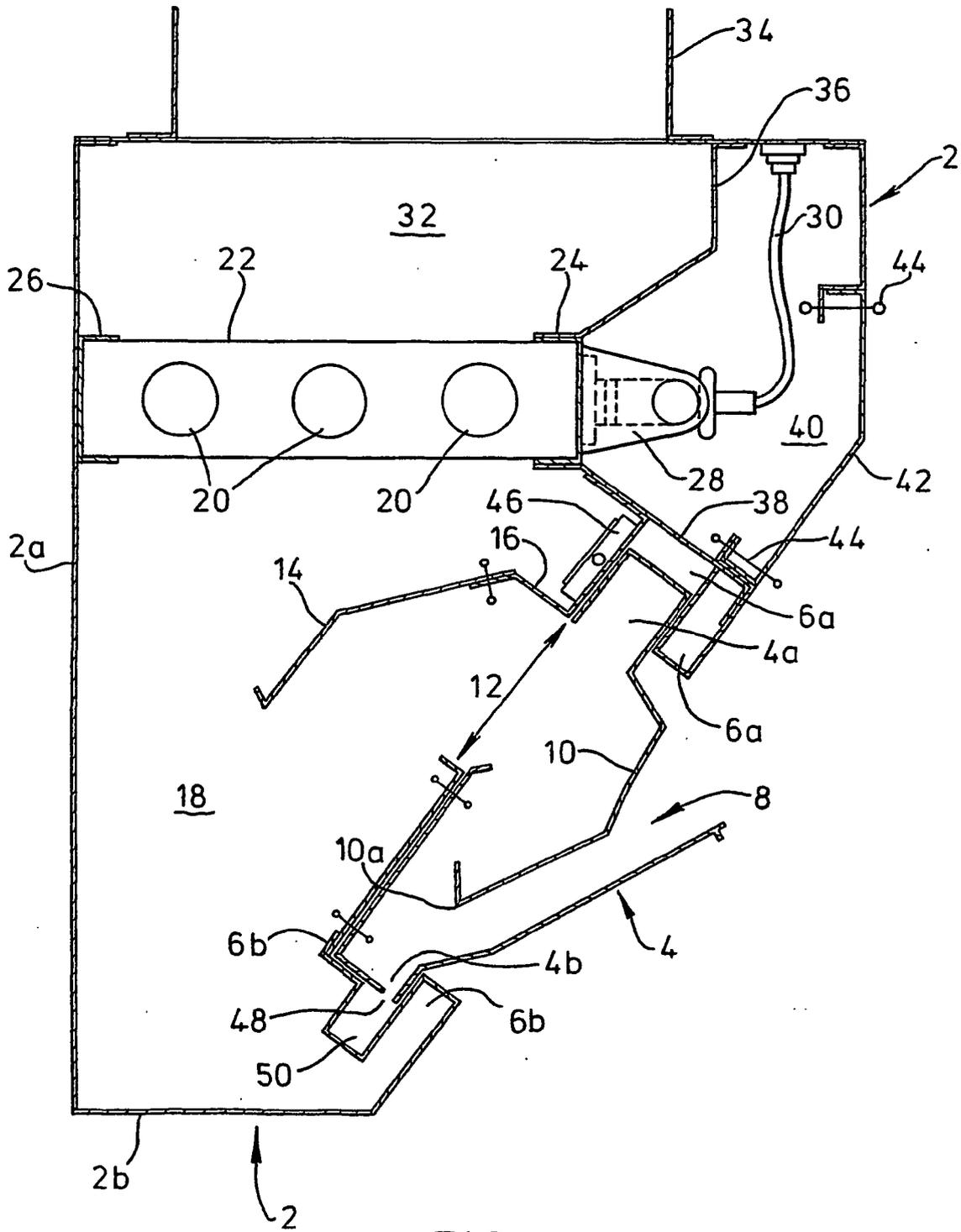


FIG. 1.

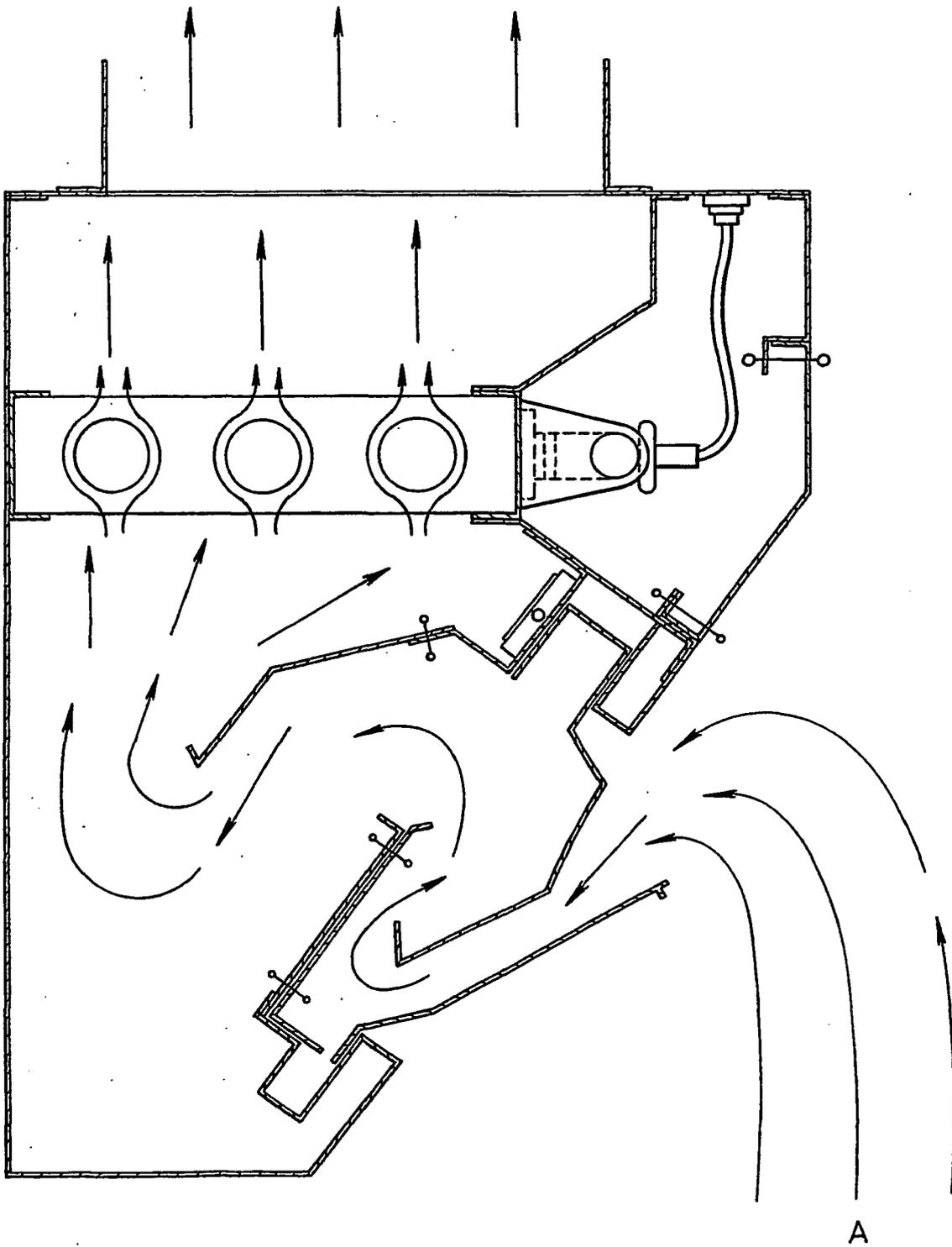


FIG. 2.

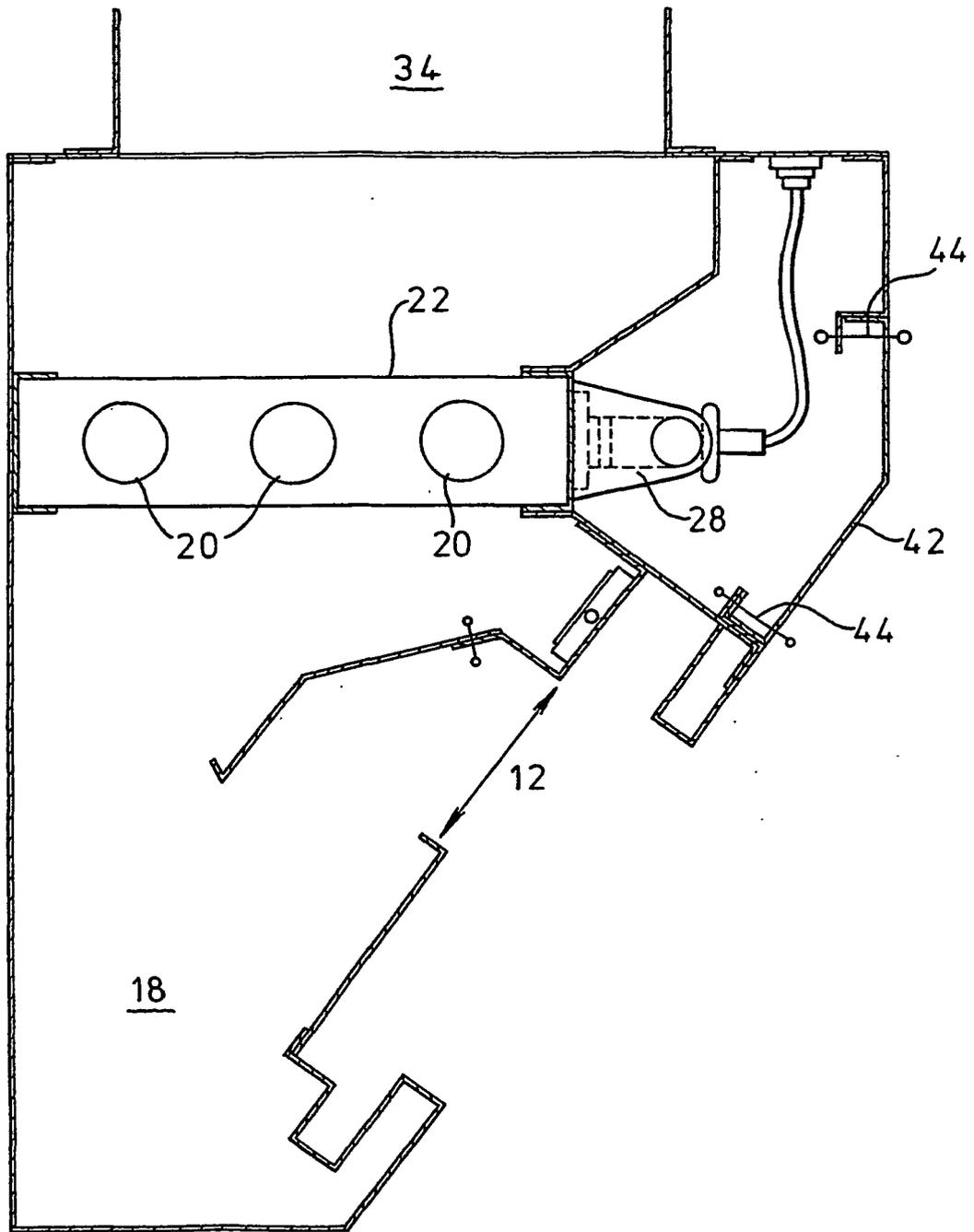


FIG. 3.

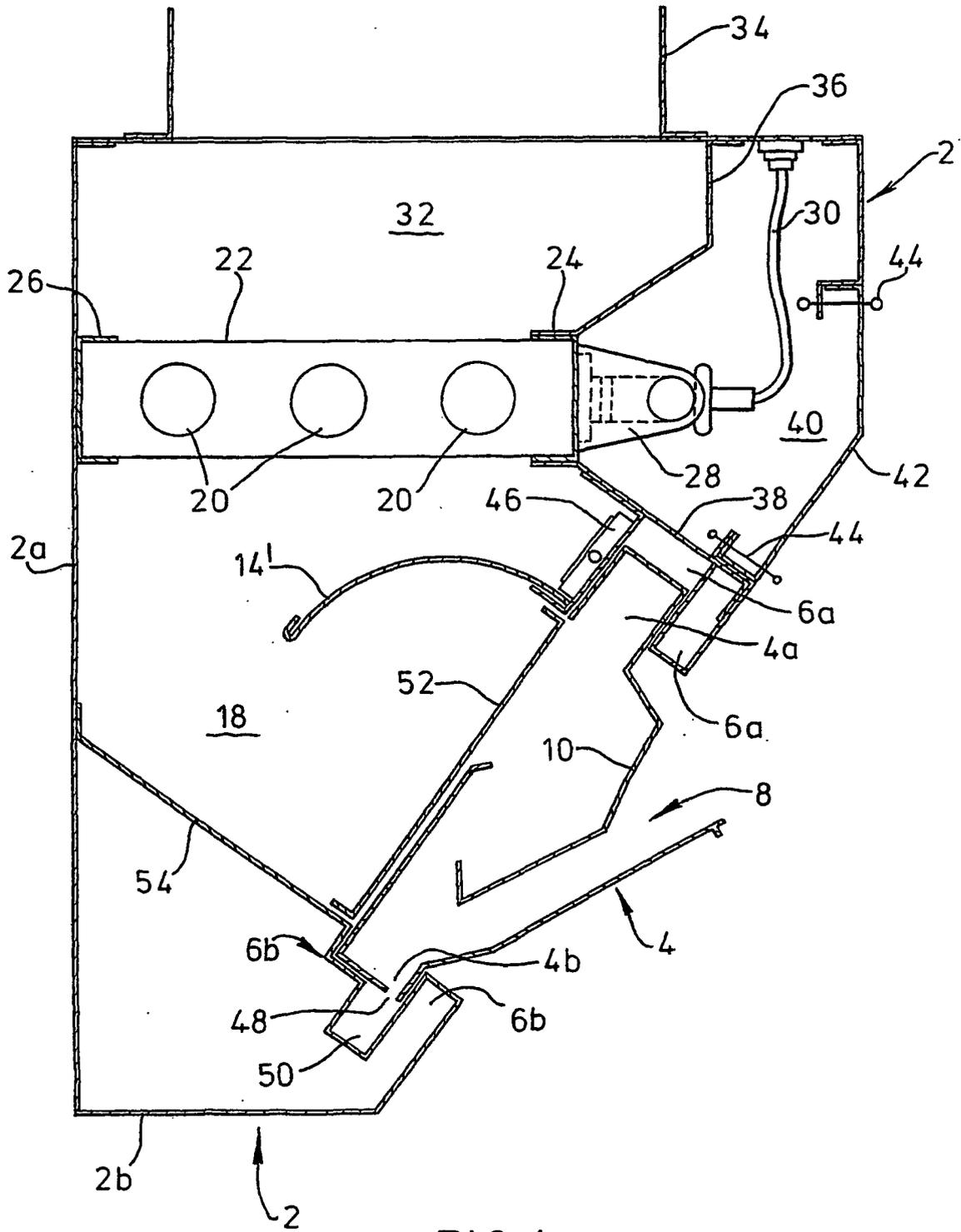


FIG. 4.

**REFERENCES CITED IN THE DESCRIPTION**

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**Patent documents cited in the description**

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- EP 0461310 A [0004]