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(54) **Filtration structure for the pad of a press for producing single-layer cement tiles with filtration surfaces and apparatus for replacing such filtration surfaces**

(57) In an end board (32) that can be attached to and detached from the pad, the active surface (32A) for the molding action comprises multiple narrow grooves (42, 44) for extraction of the liquid phase, and a peripheral passageway (46); a filtration layer (40B) laid on said active surface (32A) - with optional interposition of a fil-

ter backing (40A) - has peripheral lips projecting over said peripheral passageway (46); and clamping bars (50) are forcibly inserted into said peripheral passageway (46) to trap the said peripheral lips (40C) of the filter (40B) in said channel, thereby tensioning it; which bars are expelled through holes (54).

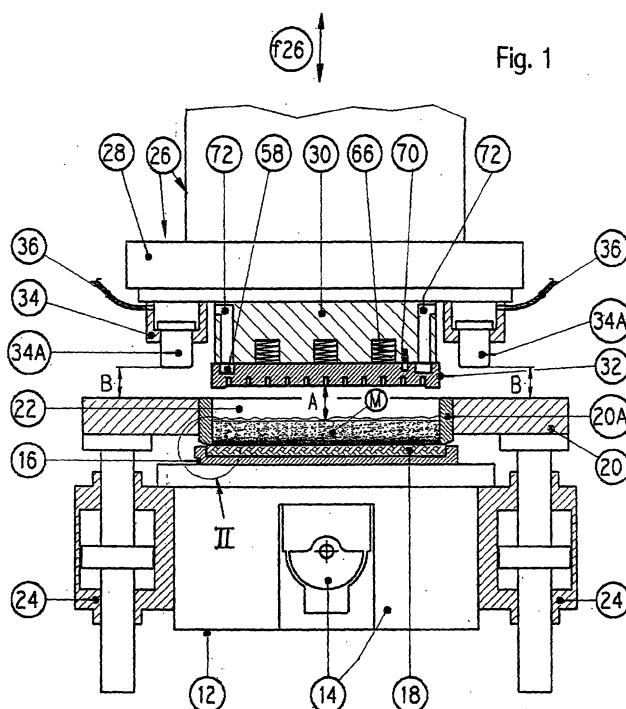


Fig. 1

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EUROPEAN SEARCH REPORT

Application Number
EP 02 42 5351

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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			B28B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 5 December 2003	Examiner Boone, J
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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