



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) **EP 1 264 679 B8**

(12) **CORRECTED EUROPEAN PATENT SPECIFICATION**

Note: Bibliography reflects the latest situation

(15) Correction information:
Corrected version no 1 (W1 B1)
INID code(s) 73

(51) Int Cl.7: **B29C 67/00**, B41J 2/165,
F16J 10/02

(48) Corrigendum issued on:
28.12.2005 Bulletin 2005/52

(45) Date of publication and mention
of the grant of the patent:
19.10.2005 Bulletin 2005/42

(21) Application number: **02015693.1**

(22) Date of filing: **19.12.1997**

(54) **Method and apparatus for prototyping a three-dimensional object**

Verfahren und Vorrichtung zur Herstellung eines dreidimensionalen Prototyps

Dispositif et procédé pour la fabrication d'un prototype tridimensionnel

(84) Designated Contracting States:
AT BE CH DE DK ES FI FR GB GR IE IT LI LU MC
NL PT SE

(30) Priority: **20.12.1996 US 771009**

(43) Date of publication of application:
11.12.2002 Bulletin 2002/50

(60) Divisional application:
05077318.3

(62) Document number(s) of the earlier application(s) in
accordance with Art. 76 EPC:
97953459.1 / 0 949 993

(73) Proprietor: **Z Corporation**
Burlington, MA 01803 (US)

(72) Inventors:
• **Rusell, David B.**
Southboro, MA 01772 (US)
• **Anderson, Timothy**
Cambridge, MA 02139 (US)

- **Bredt, James F.**
Watertown, MA 02172 (US)
- **Vogel, Michael J.**
Concord, MA 01742 (US)
- **Seymour, Martin**
South Boston, MA 02127 (US)
- **Bornhorst, Walter J.**
Boston, MA 02116 (US)
- **Hatsopoulos, Marina**
Boston, MA 02116 (US)

(74) Representative: **Greenwood, John David**
Graham Watt & Co LLP
St Botolph's House
7-9 St Botolph's Road
Sevenoaks, Kent TN13 3AJ (GB)

(56) References cited:
EP-A- 0 426 363 **EP-A- 0 431 924**
WO-A-94/19112 **US-A- 5 015 312**
US-A- 5 059 266 **US-A- 5 260 009**
US-A- 5 387 380

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

EP 1 264 679 B8