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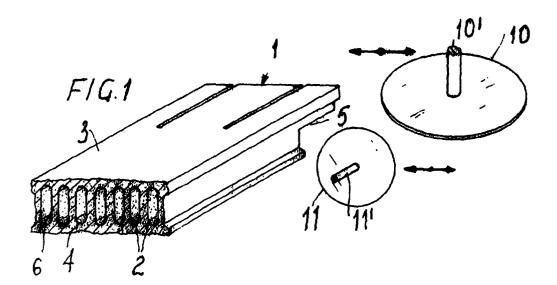
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## (54) Method of producing a precast slab or beam made of standard or precompressed concrete

(57) Method of producing a precast hollow slab or beam member made of standard or precompressed concrete comprising the following steps in sequence: continuous casting by means of a forming machine on a steel track on which suitably arranged pre-compres-

sion rods have already been laid and tensioned, setting and hardening of the casting, thereby obtaining a compact article, releasing the tensioning of the rods and subsequent pre-compression of the article, and carrying out two mutually inclined cuts at least at one end of said article.





## **EUROPEAN SEARCH REPORT**

Application Number EP 02 01 2483

Category	Citation of document with indication of relevant passages	n, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.7)	
A	DE 577 519 C (CARL LUDOW FALZZIEGELWERKE) 1 June * the whole document *		1	B28B23/06 B28B11/12	
A	US 4 778 371 A (SEPPAENE 18 October 1988 (1988-10 * the whole document *		1	TECHNICAL FIELDS SEARCHED (Int.CI.7)	
	The present search report has been dra	awn up for all claims			
Place of search		Date of completion of the search		Examiner	
THE HAGUE		5 January 2004 Boo		ne, J	
CATEGORY OF CITED DOCUMENTS  X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background		E : earlier patent docu after the filing date D : document cited in	T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons		

## ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 02 01 2483

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05-01-2004

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

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