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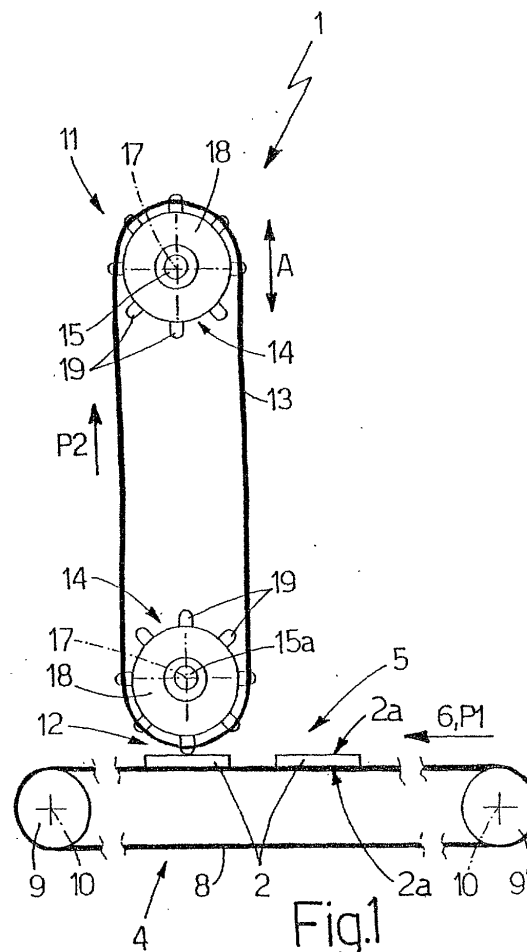
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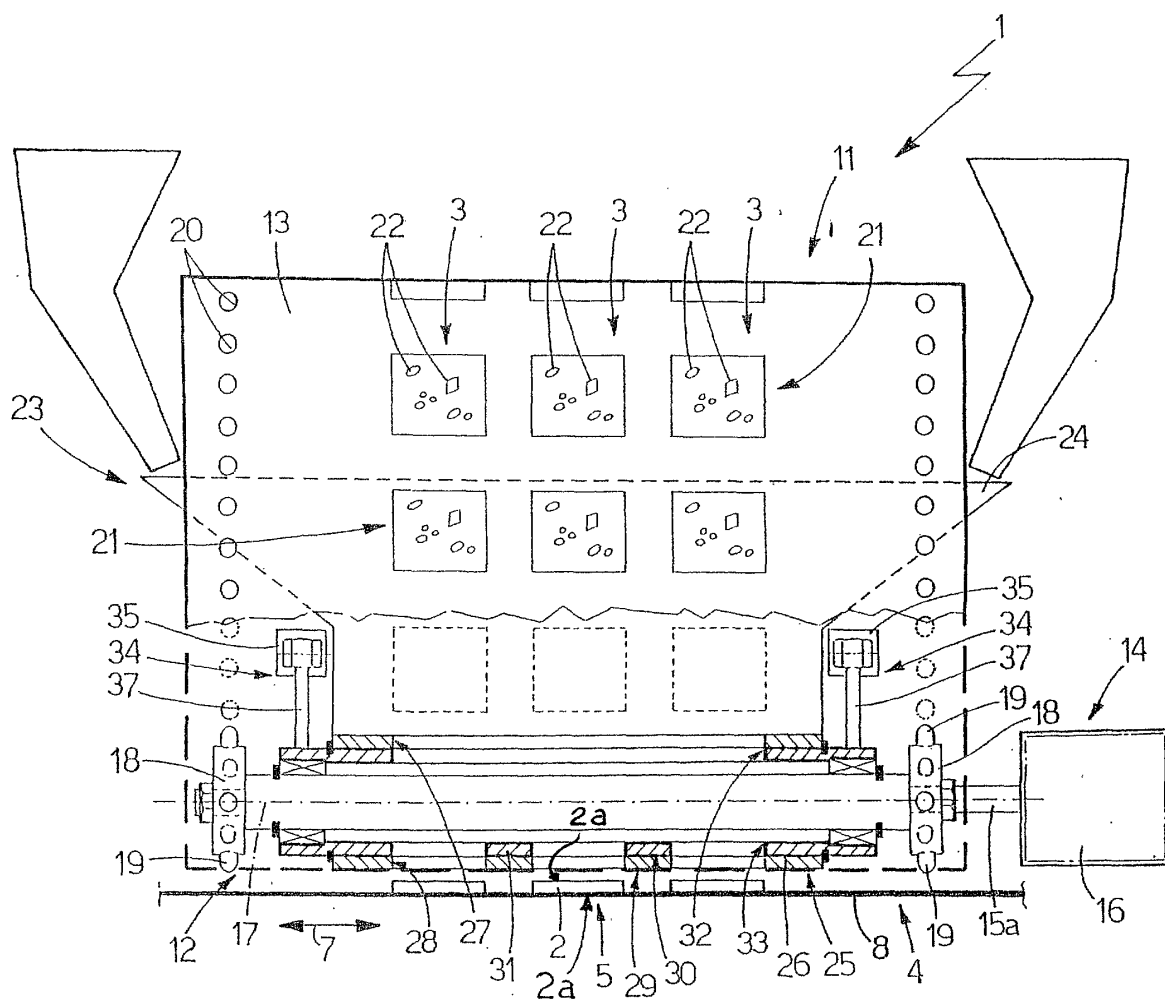
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(54) **Unit for decorating ceramic products**

(57) In a unit for decorating groups (5) of ceramic products (2), each group (5), defined by at least one product (2), is fed through a decorating station (12), where the group (5) is decorated by a decorating member (13) having a number of holes (22), which define patterns (3) to be applied to the products (2), and through which a decorating material is fed; the decorating member (13) being a flexible member movable along an endless path (P2).







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Office

# EUROPEAN SEARCH REPORT

Application Number  
EP 02 01 1877

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B41F
The present search report has been drawn up for all claims			
Place of search <b>THE HAGUE</b>		Date of completion of the search <b>27 December 2002</b>	Examiner <b>Madsen, P</b>
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
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27-12-2002

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82