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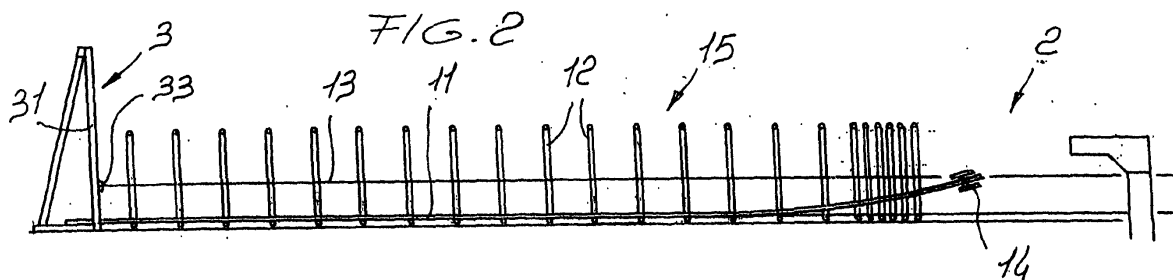
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(54) **Method and device for forming metal frames for reinforced concrete and metal frame formed therewith**

(57) The method for forming metal frames for reinforced concrete entails arranging stirrups (12) with a closed or open profile so that they are substantially ordered and adjacent in a magazine (2) and fixing to each

one of the stirrups (12), which are spaced appropriately, at least one internal longitudinal rod (11, 13), so as to form a frame or lattice (15) that is intermediate with respect to the final formation of a frame.





European Patent
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EUROPEAN SEARCH REPORT

Application Number
EP 02 01 3704

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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	* claim 1; figures * -----		
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	* column 4, line 12 - line 27 * * column 5, line 44 - column 6, line 7; claims 1,3; figures * -----		
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 31 October 2003	Examiner Barrow, J
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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