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(54) **Improved reversible zipper fly cover and method for manufacturing the same**

(57) An improved reversible zipper fly cover is provided having a symmetric reversible zipper fly cover, being symmetric whether formed "inside" or "outside". A zipper flap (14,16) is formed symmetrically about each panel and the attachment strips (22,24) of the zipper at-

tached thereto by stitching. Next, the inner fly flap (32) is formed by stitching one flap (14) to its respective panel (10); and, the outer fly flap (40) is thereafter formed by stitching the next flap (16) to its respective panel (12). A crotch seam is thereafter extended laterally downward in an otherwise conventional manner.

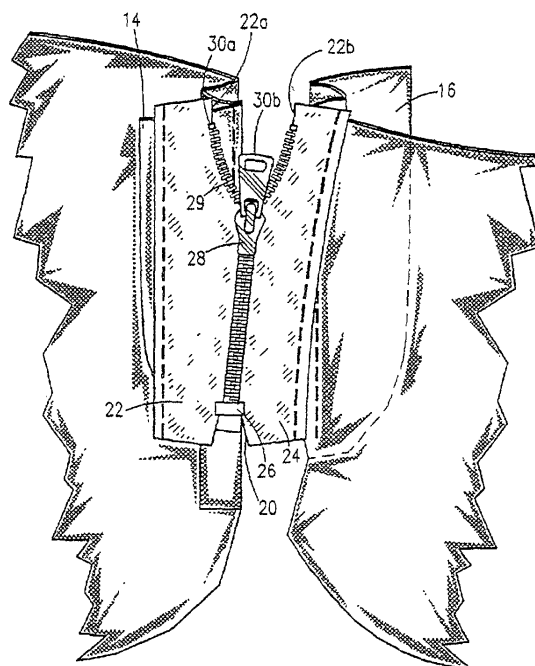


Figure 2

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EUROPEAN SEARCH REPORT

Application Number
EP 02 42 5475

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
X	GB 2 153 656 A (POST CROWN LTD) 29 August 1985 (1985-08-29) * page 1, line 55 - line 92; figures 1-5 *	1-6	A41D1/06 A41D15/00
A	FR 2 775 422 A (WIS) 3 September 1999 (1999-09-03) * page 6, line 24 - page 8, line 19; figures 1-3 *	1-6	
A	US 3 261 024 A (DELANEY RACHELLE C) 19 July 1966 (1966-07-19) * column 2, line 7 - column 4, line 39; figures 1-6 *	1-5	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			A41D
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
Munich		2 August 2004	Herry-Martin, D
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

EPO FORM 1503 03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 02 42 5475

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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02-08-2004

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