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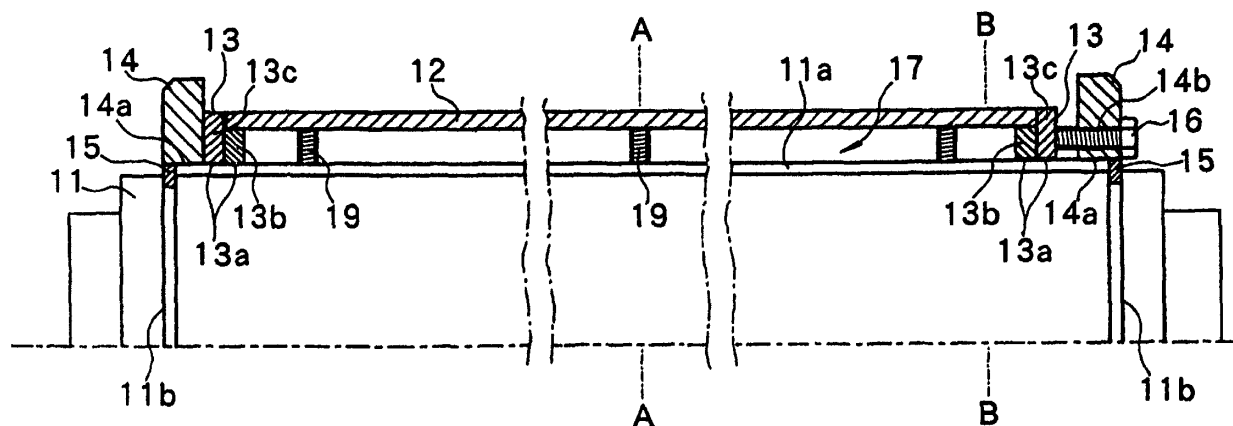
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(54) **Rotary roll brush**

(57) The present invention provides a rotary roll brush in which an expensive key-attached shaft for forming a disc type rotary roll brush can properly be utilized as a shaft for a channel type rotary roll brush, which is inexpensive and which can easily cope with difference in diameter between a shaft for the disc type rotary roll brush and a shaft for the channel type rotary roll brush.

The rotary roll brush includes a drum 12 having a larger diameter than the key-attached shaft 11 which drum 12 is externally inserted in the key-attached shaft 11 such that the drum 12 can be inserted in and removed from the key-attached shaft 11, and a channel type brush 7 wound around the outer peripheral surface of the drum 12.

FIG.3





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EUROPEAN SEARCH REPORT

Application Number
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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B24D A46B
Place of search		Date of completion of the search	Examiner
MUNICH		22 August 2003	Koller, S
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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