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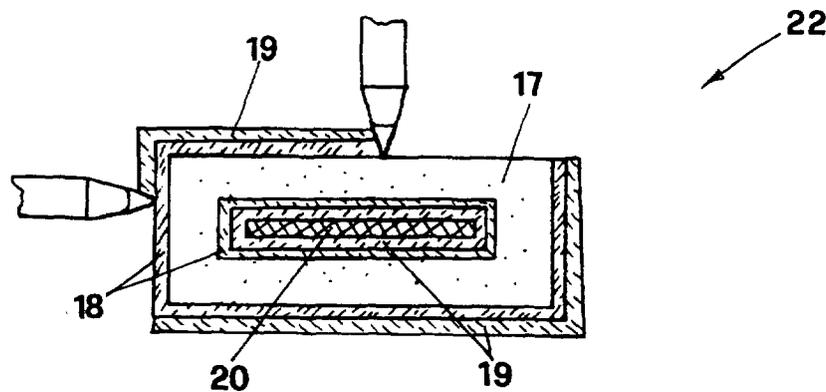
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(54) **Method of making jewellery goods and wearable multicolor ornamental articles manufactured with such products**

(57) A method of making a multicolor product (1, 11; 22) with longitudinal development of precious material adapted to be used for manufacturing wearable ornamental articles such as armlets, necklaces, and the like is disclosed comprising the following steps: providing one or more coated wires (3) each consisting of a central element (4, 17) of precious metallic material covered by one or more coaxial external twisted sheaths (5, 18; 19) also made of precious metallic materials having different

colors from each other and relative to the color of the material of the central element (4, 17); manufacturing an unfinished product (7, 15, 21) with longitudinal development using at last one of the coated wires (3) on which one or more mechanical workings are carried out; removing material from one or more zones (10) of the unfinished product (7, 15, 21) for a depth sufficient to make visible one or more of the underlying materials of different colors constituting one or more sheaths of each of the coated wires (3).



**FIG. 10**



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EUROPEAN SEARCH REPORT

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The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 25 November 2003	Examiner Horubala, T
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... &amp; : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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