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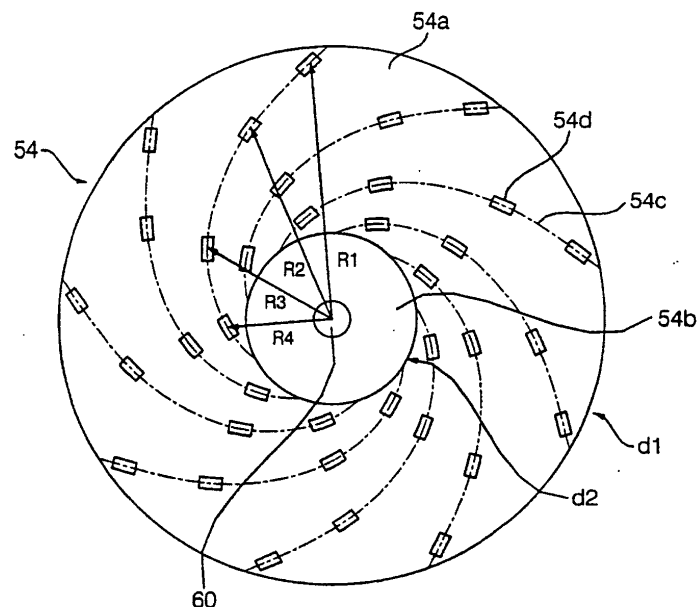
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(54) **Centrifugal blower for vacuum cleaner**

(57) Disclosed is an impeller (54) of a centrifugal blower for a vacuum cleaner in which caulking positions (R1 to R4) of each blade (54c) caulked between front and rear covers (54a, 54b) are set, taking into consideration design parameters including the length and max-

imum camber position (MCP) of the blade, so as to disperse the stress concentrated on each caulked portion of the blade (54c), thereby causing a minimum stress to be applied to the caulked portion of the blade (54c), so that the impeller (54) secures a structural stability.

FIG. 3





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EUROPEAN SEARCH REPORT

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Place of search		Date of completion of the search	Examiner
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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