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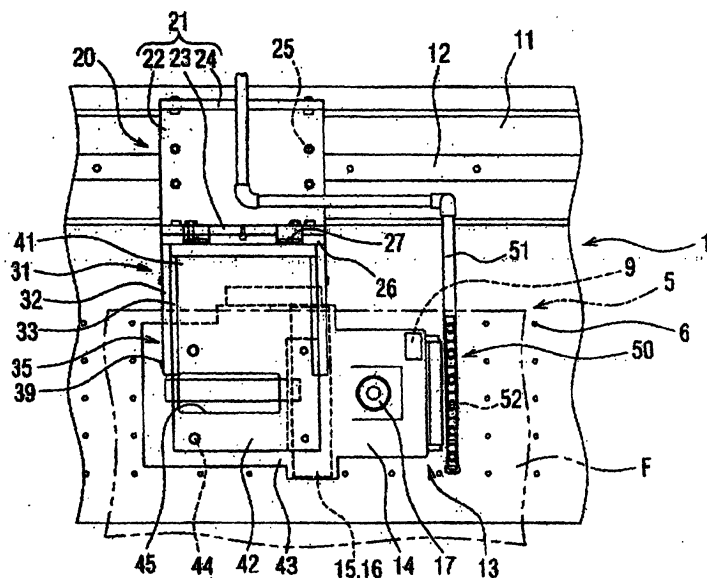
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(54) **Method of, and device for, chamfering the edge of felt material**

(57) The method comprises the steps of infiltrating water through the edge of the felt material, freezing and hardening the edge of the felt material, adjusting the angle of a cutting device, running the cutting device over the edge of the felt material with a given inclination and cutting the edge of the felt material at a fixed angle. The method may be carried out with a device comprising a worktable 1 to receive and support the edge of the felt

material F, a running guide 11 provided along the edge of the felt material on the worktable, and a uniting or mounting device 20 which supports a cutting device running along the edge of the felt material at a given angle and slides freely on the worktable. The cutting device is provided at the front of the felt material to cut a soaked edge of the felt material with an even chamfer at a given angle after freezing the edge of the felt material by jetting out freezing gas against the edge.



**FIGURE 1**

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# EUROPEAN SEARCH REPORT

Application Number  
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The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
The Hague		11 November 2004	Vaglianti, G
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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