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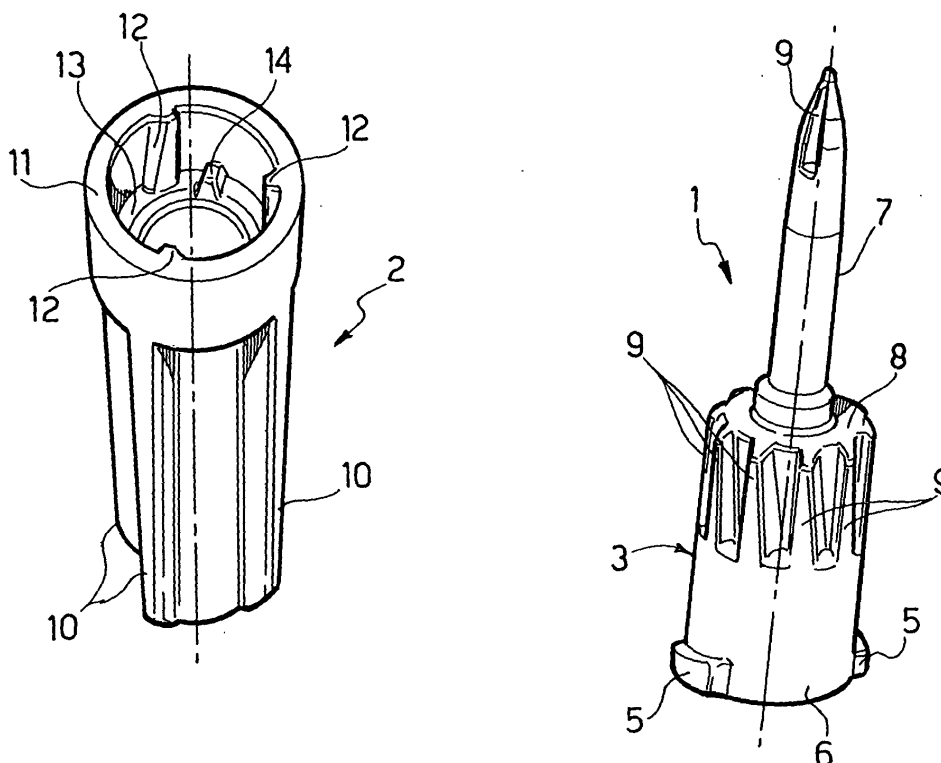
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(54) **Cannula with protection cap for medical infusion lines and the like**

(57) Cannula (1) with protection cap (2) for medical infusion lines and the like, comprising a hollow body (3) provided at one end with a female luer lock connector (4-5) and at the other end with an axial tubular ferrule (7). The hollow body (3) and the protection cap (2) are

provided with respective formations (9, 12) for mutual torsional coupling acting in the direction of rotation corresponding to the unscrewing of the female luer lock connector (4-5) relative to a male luer lock connector of the medical line.

FIG. 1



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Description

[0001] The present invention relates to cannulas for medical infusion lines and the like, of the kind comprising a hollow body defining at a first end a female luer lock connector and bearing at a second end an axial tubular ferrule.

[0002] In such cannulas, the female luer lock connector is destined to be coupled with a complementary male luer lock connector of a feeding line of an infusion liquid or with a syringe, and the tubular ferrule is adapted to be inserted in an appropriate connector with elastic shutter for the protection of the infusion line.

[0003] Traditionally, these cannulas are fitted with a protection cap applied in removable fashion on the hollow body in such a way as to enclose the ferrule until the time of its introduction in the connector. After use, the protection cap is again applied on the tubular ferrule and the female luer lock connector is disengaged from the male luer lock connector to allow the removal of the cannula, which is normally single-use.

[0004] The disengagement operation between the female luer lock connector of the hollow body of the cannula and the male luer lock connector of the infusion line may be found difficult, and in any case awkward, because the coupling friction between the respective conical surfaces due to the high friction coefficient of the material (normally polycarbonate) whereof these components are made.

[0005] The aim of the present invention is to provide a simple and effective solution to the aforesaid problem.

[0006] According to the invention, this aim is reached essentially thanks to the fact that said hollow body and said protection cap are provided with respective mutual torsional coupling formations acting in the direction of rotation corresponding to the unscrewing of said female luer lock connector relative to a male luer lock connector.

[0007] Thanks to this solution idea, the separation of the cannula from the male luer lock connector of the medical line can be achieved in a practical, convenient and easy manner using the cap as a control organ to impart a high unscrewing torque to the female luer lock connector of the cannula.

[0008] The invention provides for two alternative embodiments, in which the aforesaid torsional coupling formations between the protection cap and the hollow body of the cannula are constituted by complementary, respectively lateral and frontal teeth sets. Said teeth sets are opportunely arranged in such a way as torsionally to couple the protection cap and the hollow body only in the direction of unscrewing of the female luer lock connector, but not in the opposite direction.

[0009] The invention shall now be described in detail with reference to the accompanying drawings, provided purely by way of non limiting example, in which:

- Figure 1 is an exploded perspective view of a can-

nula with protection cap according to a first embodiment of the invention,

- Figure 2 is an axial section view of the cannula with protection cap according to Figure 1,
- Figure 3 is a cross section view according to the line III-III of Figure 2,
- Figure 4 shows a variation of Figure 1,
- Figure 5 is an axial section view of the variation of Figure 4, and
- Figure 6 is a cross section view according to the line VI-VI of Figure 5.

[0010] Referring initially to Figures 1 through 3, the number 1 designates a cannula according to the invention for infusion medical lines and the like, fitted with a protection cap 2.

[0011] The cannula 1, normally formed by a single piece of moulded plastic material (conveniently polycarbonate), comprises a hollow body 3 whose cavity, visible in Figure 2, constitutes a luer cone 4 which in combination with a pair of diametrically opposite external helical teeth 5 formed at an end 6 of the hollow body 3, defines a female luer lock connector, and a tubular ferrule 7 projecting from the other end 8 of the hollow body 3, coaxially thereto. The free end of the ferrule 7 conventionally has a tapered profile with lateral outflow openings 9.

[0012] The outer lateral wall of the body 3 is formed for a substantial portion starting from the end 8, with a circumferential annulus of inclined lateral teeth 9 with substantially saw tooth profile, whose function shall be clarified below.

[0013] The cap 2, also constituted by a single piece of moulded plastic material, externally has axially elongated projections 10 defining manual grip elements, and it is formed on its inner lateral wall, starting from the edge of its open end 11, with a series of inclined radial teeth 12 with saw tooth profile that is complementary to that of the teeth 9 of the hollow body 3. The teeth 12 extend axially to an inner annular flange 13 of the cap 2, wherefrom projects an axial stop projection 14.

[0014] In the engaged condition of the protection cap 2 on the cannula 1 shown in Figures 2 and 3, the open end 11 is engaged by interference on the lateral wall of the hollow body 3 in such a way that the teeth 9 and 12 are mutually coupled in the manner clearly shown in Figure 3. The stop projection 14 serves as an axial spacer in such a way as to maintain the annular flange 13 of the protection cap 2 distanced from the end 8 of the cannula 3.

[0015] The saw tooth shape of the teeth 9 and 12 is such that, when the cap 2 is rotated in a direction relative to the cannula 1, the cap disengages axially relative to the cannula when a predetermined value of torque is reached. This direction of rotation corresponds to the screwing of the luer lock connector 4-5 of the cannula 1 relative to a male luer lock connector of a medical infusion line or the like where to the cannula 1 is connected in use: with the described arrangement, the torsional un-

coupling between the cap 2 and the cannula 1 prevents the luer lock connector 4-5 of cannula 1 from being screwed onto the male luer lock connector of the medical line with excessive torque, which would make difficult their subsequent unscrewing after use. This uncoupling also clearly allows to remove the cap 2 from the cannula 1.

[0016] In the reverse direction of rotation, the shape of the teeth 9 and 12 makes the cap 2 permanently coupled torsionally with the hollow body 3 of the cannula 1. This direction of rotation corresponds to the unscrewing the luer lock connector 4-5 of the cannula 1 relative to a male luer lock connector of a medical infusion line or the like whereto the cannula 1 is connected in use. This allows to make extremely simple and easy the operations of removing the cannula 1 from said medial line after use, thanks to the rotation manoeuvre operated by rotating the cap 2 by means of the grip parts 10 in such a way as to command the angular displacement of the cap and, by means of the teeth 12 and 9, the simultaneous angular driving of the body 3 in the direction corresponding with the unscrewing of the female luer lock connector 4-5 relative to the male luer lock connector.

[0017] The variation shown in Figures 4 through 6 is generally similar to the embodiment described above, and only the differences will be described in detail below, using the same numeric references for identical or similar parts.

[0018] This variation differs from the embodiments of Figures 1 through 3 solely in that the lateral teeth 9-12 respectively of the hollow body 3 of the cannula 1 and of the protection cap 2 are replaced by front teeth, designated respectively as 15 and 16.

[0019] The front teeth 15 are formed in correspondence with the end 8 of the hollow body 3 around the base of the tubular ferrule 7, whilst the front teeth 16 are obtained in correspondence with the inner annular flange 13 of the cap 2. The inner lateral wall thereof also has, between the annular flange 13 and its open end 11, a helical channel 17.

[0020] The operation of this variation is wholly similar to the one described above with reference to the embodiment of Figures 1 through 3. In the coupling condition between the cap 2 and the cannula 1, shown in Figures 5 and 6, the teeth 15 and 16 are mutually engaged in such a way as to allow and in fact to facilitate the disengagement of the cap 2 making it rotate in one direction, and to make said engagement 2 torsionally integral with the hollow body 3 in the opposite direction of rotation, corresponding to the unscrewing of the female luer lock connector 5-6 from the male luer lock connector of the medical infusion line or the like whereto the cannula is connected in use.

[0021] Naturally, the construction details and the embodiments may vary widely from what is described and illustrated herein, without thereby departing from the scope of the present invention as defined in the claims that follow.

Claims

1. Cannula (1) with protection cap (2) for medical infusion lines and the like, in which said cannula (1) comprises a hollow body (3) defining at a first end (6) a female luer lock connector (4-5) and bearing at a second end (8) an axial tubular ferrule (7), and in which said protection cap (2) is applied in removable fashion to said hollow body (3) in such a way as to enclose said tubular ferrule (7), **characterised in that** said hollow body (3) and said protection cap (2) are provided with respective formations (9, 12; 15, 16) for mutual torsional coupling acting in the direction corresponding to the direction of unscrewing of said female luer lock connector (4-5) relative to a male luer lock connector.
2. Cannula as claimed in claim 1, **characterised in that** said formations include complementary lateral teeth sets (9, 12) formed respectively on the outer lateral wall of said hollow body (3) and on the inner lateral wall of said protection cap (2).
3. Cannula as claimed in claim 1, **characterised in that** said formations include complementary front teeth sets (15, 16) formed respectively in correspondence with said second end (8) of the hollow body (3) and on an inner annular flange (13) of said protection cap (2).
4. Cannula as claimed in claim 2 or claim 3, **characterised in that** said complementary teeth sets (9, 12; 15, 16) are so shaped as to torsionally couple said protection cap (2) and said hollow body (3) permanently in the aforesaid direction of rotation corresponding to the unscrewing of said female luer lock connector (4-5), and temporarily until a predetermined torque is reached in the opposite direction of rotation, thereby preventing screwing with excessive torque.
5. Cannula as claimed in claim 4, **characterised in that** said complementary teeth sets (9, 12; 15, 16) have substantially saw tooth shape.
6. Cannula as claimed in any of the previous claims, **characterised in that** said cap (2) is formed externally with manual actuation parts (10).

FIG. 1

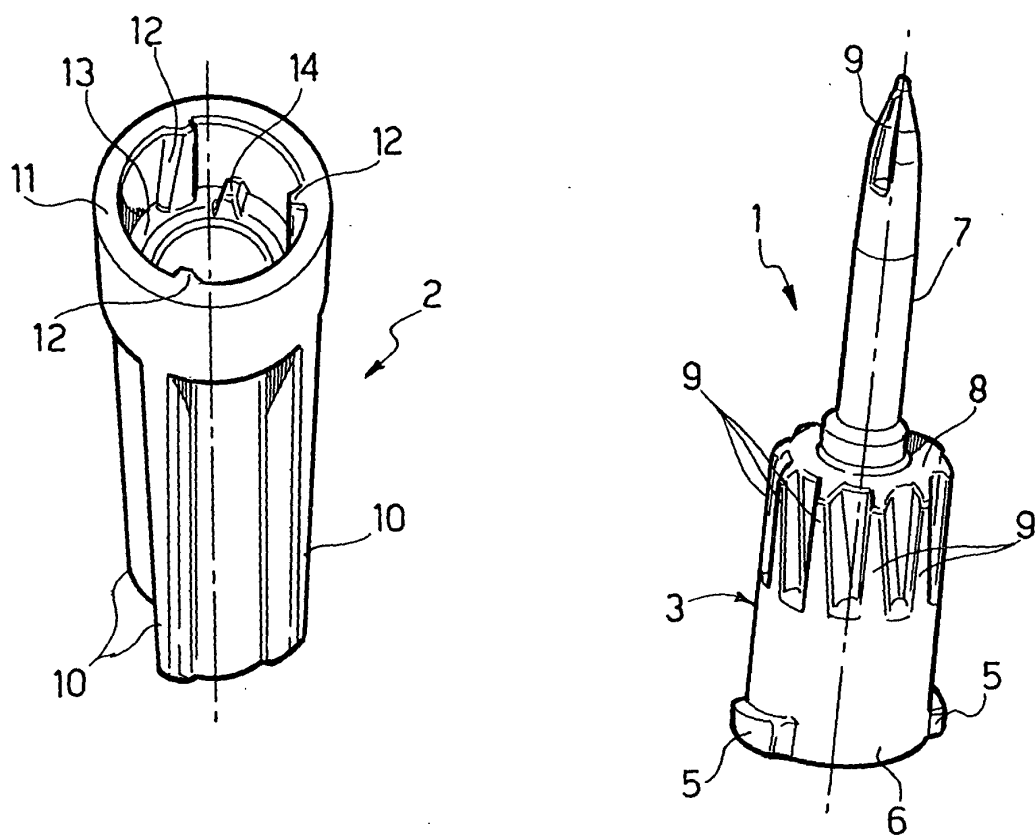


FIG. 4

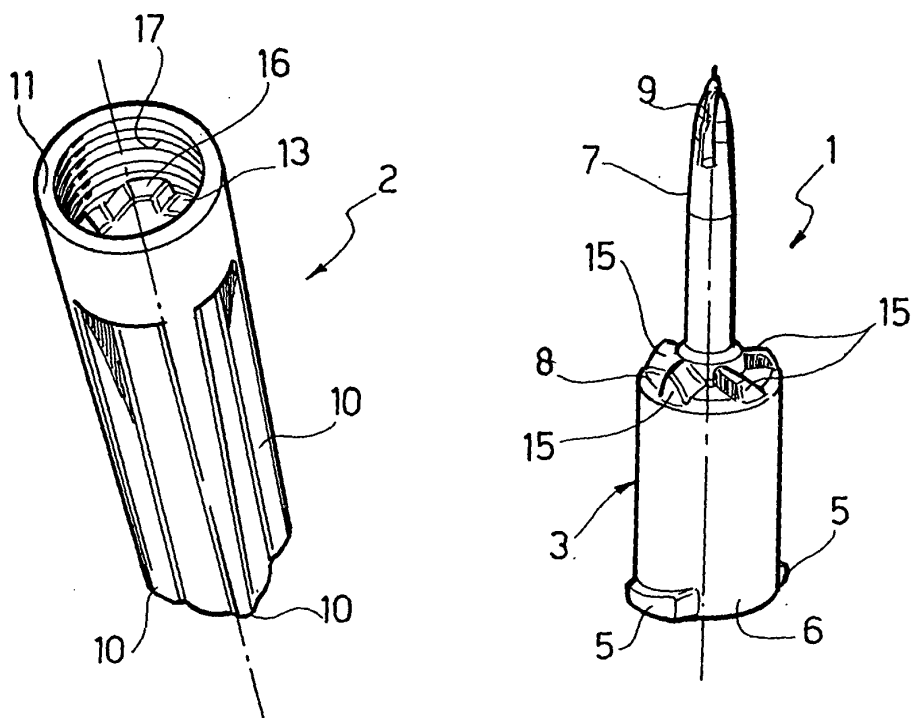


FIG. 2

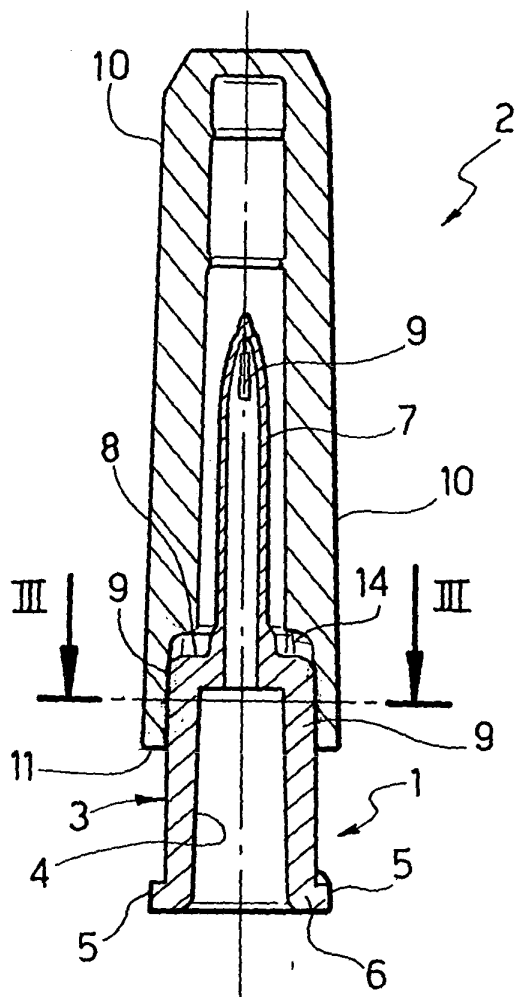


FIG. 3

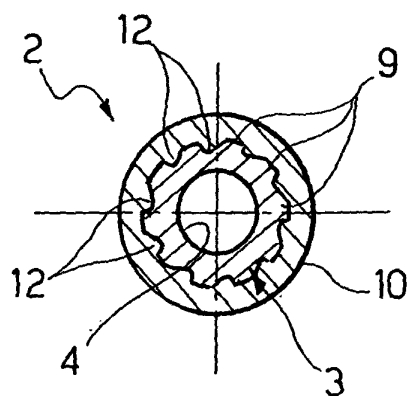


FIG. 5

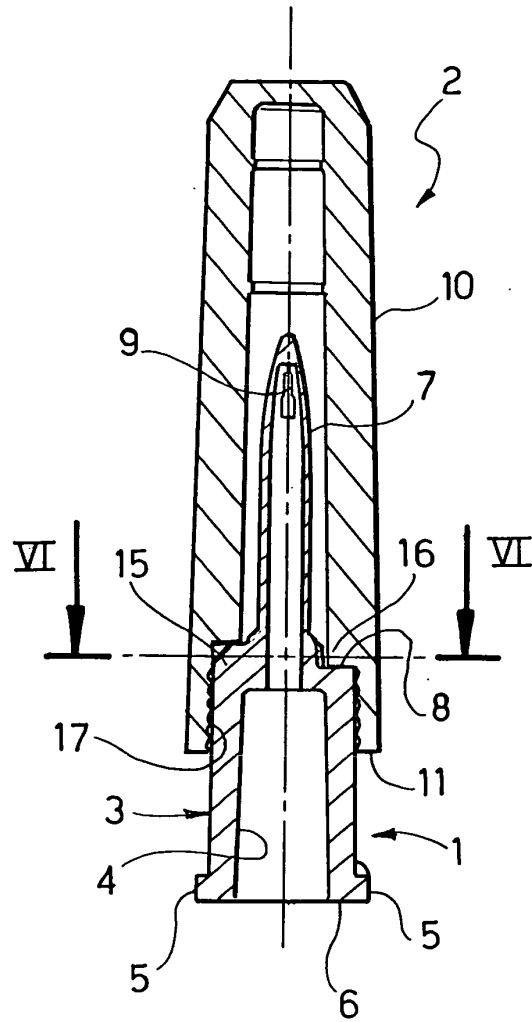
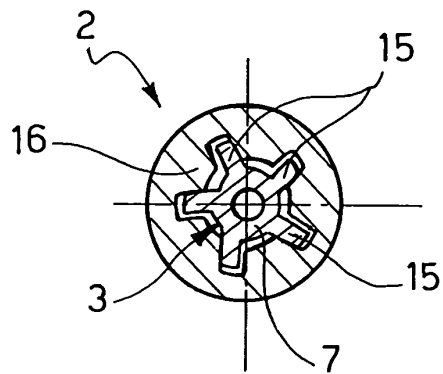


FIG. 6





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The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 17 October 2003	Examiner Björklund, A
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