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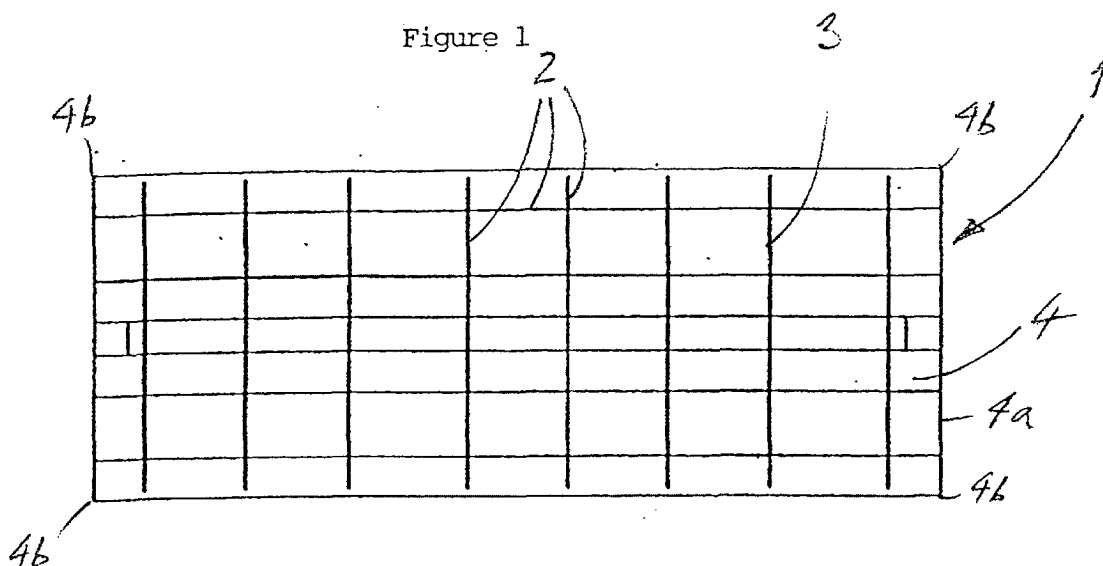
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(54) **A manhole and its method of manufacture**

(57) A manhole cover (1) comprises a pan (4) including a base having a generally continuous wall up-standing therefrom defining a boundary; a plurality (3) of reinforcing wires (2) secured in the pan in a non-

recticulated manner; and a layer of self-compacting concrete (16) received in the pan within the boundary so as to surround the reinforcing wires. There is also provided a method of making a manhole cover.





European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 03 25 5070

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.7)
Y	GB 1 556 354 A (BRICKHOUSE DUDLEY LTD) 21 November 1979 (1979-11-21) * page 2, line 67 - page 3, line 98; figures 1,3 *	1-3,10	E02D29/14
Y	US 2002/019465 A1 (LI VICTOR C ET AL) 14 February 2002 (2002-02-14) * abstract *	1-3,10	
A	GB 1 468 835 A (STONER SAUNDERS LTD) 30 March 1977 (1977-03-30) * figures 1,2 *	1,10	
			TECHNICAL FIELDS SEARCHED (Int.CI.7)
			E02D
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
The Hague		26 August 2004	De Neef, K
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons</p> <p>& : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 03 25 5070

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82