



(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
**24.03.2004 Bulletin 2004/13**

(51) Int Cl.7: **F02D 41/20, H01L 41/04**

(21) Application number: **03255966.8**

(22) Date of filing: **23.09.2003**

(84) Designated Contracting States:  
**AT BE BG CH CY CZ DE DK EE ES FI FR GB GR**  
**HU IE IT LI LU MC NL PT RO SE SI SK TR**  
 Designated Extension States:  
**AL LT LV MK**

(30) Priority: **23.09.2002 US 252237**  
**31.03.2003 US 403713**

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(54) **Fuel injector drive circuit**

(57) A drive circuit (20a,20b,20c) is provided in a full H-bridge and half H-bridge configuration for controlling one or more fuel injectors (12;12a,12b). The drive circuit (20a,20b,20c) includes a voltage input (22) for receiving a voltage signal, at least one energy storage device (C1; C11,C12;C21;C22) coupled to the voltage input (22) for storing an electrical charge, a bidirectional current path (26) coupled to the injector (12;12a,12b), at least one

inductor (L1;L11;L21,L22) coupled to the injector, and switching means for controlling current flow through the injector and the inductor to open and close the injector. The switching means is controlled to provide a recirculation current to recover energy stored in the injector for storage in the energy storage device. A method of operating a drive circuit to control at least one fuel injector to reduce voltage ringing in the circuit is also described.

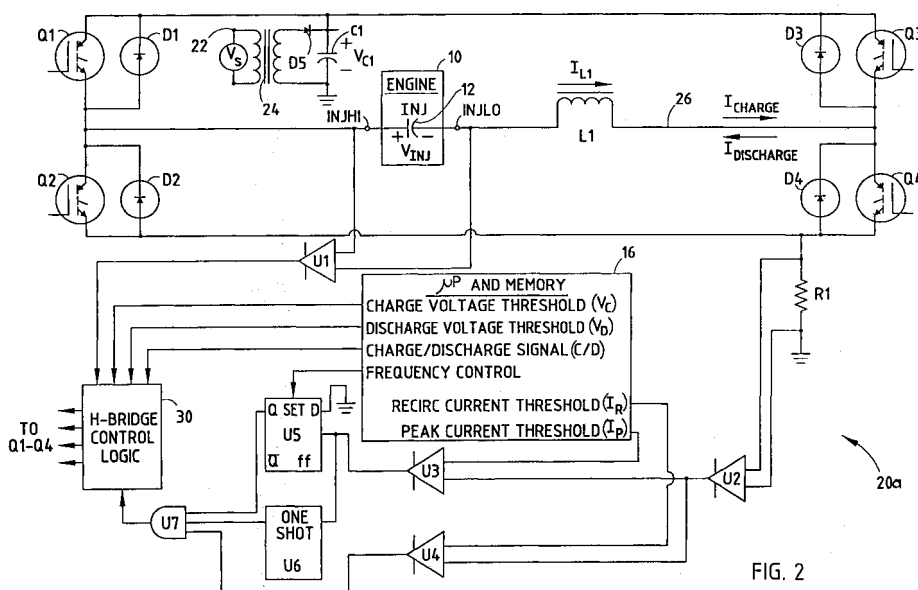


FIG. 2

## Description

### Technical Field

**[0001]** The present invention generally relates to fuel injector drive circuitry and, more particularly, relates to a drive circuit for controlling one or more piezoelectric fuel injectors. The present invention also relates to a method of controlling such a drive circuit.

### Background Art

**[0002]** Automotive vehicle engines are generally equipped with fuel injectors for injecting fuel (e.g., gasoline or diesel fuel) into the individual cylinders or intake manifold of the engine. The engine fuel injectors are coupled to a fuel rail which contains high pressure fuel that is delivered by way of a fuel delivery system. The injectors typically employ a valve needle that is actuated to open and close so as to control the amount of high pressure fuel metered from the fuel rail and injected into the corresponding engine cylinder or intake manifold.

**[0003]** One type of fuel injector that offers precise metering of fuel is the piezoelectric fuel injector. Piezoelectric fuel injectors employ piezoelectric actuators made of a stack of piezoelectric elements arranged mechanically in series for opening and closing an injection valve to meter fuel injected into the engine. Examples of piezoelectric fuel injectors are disclosed in U.S. Patent Nos. 4,101,076 and 4,635,849. Piezoelectric fuel injectors are well-known for use in automotive engines.

**[0004]** The metering of fuel with a piezoelectric fuel injector is generally achieved by controlling the electrical voltage potential applied to the piezoelectric elements to thereby vary the amount of expansion and contraction of the piezoelectric elements. The amount of expansion and contraction of the piezoelectric elements varies the travel distance of a valve piston and, thus, the amount of fuel that is passed through the fuel injector. Control of the piezoelectric actuator thus controls fuel delivery.

**[0005]** Piezoelectric fuel injectors offer the ability to precisely meter a small amount of fuel. However, piezoelectric fuel injectors also require relatively high voltages (in the hundreds of volts) and high currents (tens of amps) in order to function properly. Known conventional drive circuitry for controlling piezoelectric fuel injectors is generally complicated and usually requires extensive energy. Additionally, many prior piezoelectric injector drive circuits generally do not optimize injector performance over a wide operating range of the engine.

**[0006]** Accordingly, it is therefore desirable to provide for a less complicated and more energy efficient drive circuit for driving a piezoelectric injector, such as a fuel injector for injecting fuel into an engine. It is also desirable to provide a drive circuit that offers enhanced operation of the piezoelectric injector over a wide range of engine operating points (e.g., engine speed, load, etc.).

**[0007]** In order to inject fuel so as to provide an "in-

jection event", the piezoelectric actuator undergoes a discharge and a charge mode. In one type of piezoelectric injector (known as positive-charge displacement injectors), the injector is configured such that charging of the actuator stack causes the needle to lift away from the valve needle seating to start the injection event, with discharging of the actuator stack causing the needle to seat to end the injection event. In another type of piezoelectric injector (known as negative-charge displacement injectors) it is discharging of the actuator stack that causes the needle to lift, with charging of the stack causing the valve needle to seat. The injector is said to be "opened" when injection occurs, and "closed" when injection does not occur.

**[0008]** One problem which has been encountered in negative-charge displacement injectors is that, at the end of an injection event when the piezoelectric actuator is re-charged to close the injector, a degree of voltage overshoot occurs. The re-charging voltage is applied to the actuator for a pre-determined duration, to ensure the voltage across the actuator reaches a threshold voltage level,  $V_{\text{CHARGE}}$ , at which the actuator causes the injector to close. However, in practice, certain system factors may cause continued extension of the piezoelectric stack for a short period of time after this calculated duration. This leads to a fluctuation of the voltage across the stack about the desired voltage level,  $V_{\text{CHARGE}}$ , an effect referred to as "voltage ringing". Positive voltage ringing occurs where the voltage across the stack is caused to exceed the threshold level,  $V_{\text{CHARGE}}$ , and negative voltage ringing occurs where the voltage across the stack is caused to fall below the threshold level,  $V_{\text{CHARGE}}$ . A similar problem arises during the discharge mode where the voltage across the piezoelectric stack is not maintained at the desired negative voltage threshold,  $V_{\text{DISCHARGE}}$ , during the injection event. The effects of voltage ringing are disadvantageous as it reduces the accuracy with which the injector can be controlled and thus compromises injector efficiency.

**[0009]** It is thus a further object of the present invention to provide an improved drive circuit and method for controlling fuel injection with a negative-charge displacement piezoelectric injector, which addresses the aforementioned problem of voltage ringing.

### Summary of the Invention

**[0010]** According to a first aspect of the present invention there is provided a drive circuit for at least one injector, the drive circuit comprising a voltage input for receiving a voltage signal, at least one energy storage device coupled to the voltage input for storing an electrical charge, a bidirectional current path coupled to the at least one injector, at least one inductor coupled to the at least one injector, and switching means for controlling current flow through the at least one injector and the at least one inductor to open and close said injector(s), wherein the switching means is controlled to provide a

recirculation current to recover energy stored in the at least one injector for storage in the at least one energy storage device.

**[0011]** Preferably the at least one injector comprises an injector with capacitive-like properties, such as an injector comprising a piezoelectric actuator (i.e. a piezoelectric injector).

**[0012]** By recovering energy stored in the injector in a recirculation mode, an enhanced energy efficient injector drive circuit is provided, as the voltage across the injector element changes for every inductor charge and recirculation cycle.

**[0013]** The switching means (such as switching circuitry) advantageously causes a first current (the "charging" current) to flow through the bidirectional current path while charging an injector during a charging mode, and further causes a second current (the "discharging" current) opposite to the first current to flow in the bidirectional current path to discharge an injector during a discharging mode.

**[0014]** A further advantage of the present invention is that the discharging/charging modes may be terminated at any time to allow intermediate voltages (i.e. between  $V_{\text{CHARGE}}$  and  $V_{\text{DISCHARGE}}$ ) to be achieved. This allows the injection characteristic of the injected fuel spray to be varied to give, for example, a so-called "boot-shaped" injection.

**[0015]** In one embodiment of the present invention, the drive circuit is substantially configured as an H-bridge circuit and the inductor is preferably coupled in series with the injector(s) in the bidirectional current path.

**[0016]** Where the drive circuit is configured as an H-bridge circuit, the energy storage device preferably comprises a capacitor, and the switching means preferably includes first and second switch means which are controllable to charge the injector(s), and third and fourth switch means which are controllable to discharge the injector(s).

**[0017]** In other embodiments of the present invention, the drive circuit is substantially configured as a half H-bridge circuit comprising, in addition to the bidirectional current path, a charge current path for receiving the charging current, and a discharge current path for receiving the discharge current. An advantage of configuring the drive circuit in this manner is that fewer components are required, and therefore the circuit is cheaper to manufacture (and more reliable and efficient) than the full H-bridge circuit. Furthermore, the half H-bridge circuit provides for the voltage across the injectors to be limited so that the injector actuators are not damaged during charging and discharging.

**[0018]** The half H-bridge drive circuit may have a single inductor coupled in series with the injector(s) in the bi-directional current path. Alternatively, the half H-bridge drive circuit may have a first inductor disposed in the charge current path, and a second inductor disposed in the discharge current path. The inductance of the first

inductor may be different to the inductance of the second inductor.

**[0019]** In the half H-bridge circuit, the at least one energy storage device preferably comprises first and second capacitors, wherein the first capacitor preferably stores energy for use in the charge mode, and the second capacitor preferably stores energy for use in the discharge mode. The switching means in this arrangement preferably comprises a first switch means (such as a "charge" switch) which is controllable to charge the injector(s), and a second switch means (such as a "discharge" switch) which is controllable to discharge the injector(s). The advantage of providing only two switch means (i.e. the charge and discharge switches) in the half H-bridge drive circuit embodiments is that only minimal losses occur due to the reduced number of circuit components in comparison to the full H-bridge circuit.

**[0020]** The drive circuits of the embodiments of the present invention may control at least first and second injectors, and may further comprise selector means (such as selector circuitry, for example) for selecting one of the at least first and second injectors. Conveniently, the selector means may be controlled so as to ensure that all the injectors are brought up to the same voltage during the charge mode. Only a selected one of the piezoelectric injectors may be discharged during the discharge mode.

**[0021]** The at least first and second injectors may conveniently be arranged electrically in parallel. The advantage of arranging the injectors in parallel is that, at the end of the charging mode upon termination of the injection event by a selected injector, any voltage across the selected injector in excess of a predetermined voltage charge threshold tends to equalise with the voltage across the unselected injector(s). Thus, positive voltage ringing is damped due to excess energy being shared between the injectors. Accuracy of control of the injector and injector efficiency is thus improved.

**[0022]** Advantageously, additional diodes may be provided in the half H-bridge circuit arrangement. A first additional diode may be connected in parallel with the charge current path to prevent a selected injector from being driven to a voltage higher than the highest voltage,  $V_{C1}$ , applied to the first energy storage means during operation of the drive circuit. A second additional diode may be connected in parallel with the discharge current path so as to provide an additional current path for the recirculation current at the end of the discharge mode. The first and/or second additional diodes are advantageously provided when the first or second inductor has a large inductance of, for example, approximately 110 microHenrys or higher.

**[0023]** The drive circuit of the present invention preferably includes current sensing means for sensing the current flow in the bi-directional current path. In one embodiment, the current sensing means preferably comprises a sense resistor. In another embodiment, the current sensing means preferably comprises a first current

sensing means (such as a transformer) in series with the first inductor for sensing the current flowing in the charge current path, and a second current sensing means (again, such as a transformer) in series with the second inductor for sensing the current flowing in the discharge current path. An advantage of using a transformer in place of a sense resistor is that a transformer can measure current directly (and is thus more efficient due to minimal losses), whereas a sense resistor requires additional electronics to give a current reading.

**[0024]** Preferably the drive circuits of the present invention further comprise control means, such as a controller, for controlling the switching means. The drive circuit may also include slew rate control means for controlling the voltage charge and discharge slew rate of the injector(s). The advantage of this is that the operation of the injector(s) may be varied over a wide range of engine operating points. The slew rate control means preferably comprises current sensing means and first and second current thresholds, wherein the current flow through the bidirectional path is controlled as a function of these first and second current thresholds. The first and second current thresholds may be controlled either dynamically or retroactively in time for the next injection event. Alternatively, the slew rate circuitry may comprise logic circuitry responsive to a frequency control signal.

**[0025]** The drive circuits may further comprise voltage sensing means for monitoring voltage across the selected injector, and the control means may be arranged to receive a signal indicative of the sensed voltage and provide a terminate control signal to the switch means to terminate the charging mode once a threshold charge voltage,  $V_{\text{CHARGE}}$ , is sensed. The control means may also be arranged to provide an initiate signal to the charge (or discharge) switch means to initiate the charging (or discharging) mode of the selected injector. The control means may also be arranged to provide a terminate signal to the switch means to terminate the discharging means.

**[0026]** The control means may be further arranged to control the activation and deactivation of the charge and discharge switch means to reduce voltage ringing in the drive circuit.

**[0027]** According to a second aspect of the present invention there is provided a method of controlling a drive circuit for an injector arrangement having at least one injector such as a piezoelectric injector. In a first embodiment, the method may be used for controlling a drive circuit in the discharge mode, and in a second embodiment the method may be used for controlling a drive circuit in the charge mode.

**[0028]** In the first embodiment of this aspect of the present invention, the method comprises: selecting an injector to permit a discharging current to be supplied thereto so as to initiate an injection event; activating a discharge switch means to supply the discharging current to the selected injector until the voltage across the selected injector reaches a predetermined discharge

level; and enabling the discharge switch means for a time period after the predetermined discharge level has been reached so as to reduce voltage ringing in the drive circuit.

5 **[0029]** Optionally, the method further comprises disabling the discharge switch means when the voltage across the selected injector reaches the predetermined discharge level prior to the enabling step.

**[0030]** Alternatively, the discharge switch means may be held or maintained enabled for the time period after the predetermined discharge level has been reached.

10 **[0031]** The enabling step may comprise alternately enabling and disabling the discharge switch means during the time period after the predetermined discharge level has been reached to deactivate and reactivate the discharge switch means (i.e. 'pulsing' the discharge switch means). The value of  $I_p$  may also be reduced when  $V_{\text{DISCHARGE}}$  is reached, so as to control the frequency of deactivation and activation of the discharge switch means.

15 **[0032]** In the second embodiment of this aspect of the invention, the method comprises: activating a charge switch means to supply a charging current to the selected injector until the voltage across the selected injector reaches a predetermined charge level so as to terminate an injection event; and enabling the charge switch means for a time period after the predetermined charge level has been reached so as to reduce voltage ringing in the drive circuit.

20 **[0033]** Optionally, the method of the second embodiment may include the further step of disabling the charge switch means when the voltage across the selected injector reaches the predetermined charge level, prior to the enabling step. Alternatively, the charge switch means may be held or maintained enabled for the time period after the predetermined charge level has been reached.

25 **[0034]** The enabling step may comprise alternately enabling and disabling the charge switch means during the time period (i.e. 'pulsing' the charge switch means). The value of  $I_p$  may also be reduced when  $V_{\text{CHARGE}}$  is reached, so as to control the frequency of deactivation and activation of the charge switch.

30 **[0035]** The pulsing of the discharge or charge switch means may be carried out under the control of a pulse width modulated signal.

35 **[0036]** By "enabling" the charge or discharge switch means it is meant that the charge or discharge switch means is put in a state so that it may be activated (i.e. closed), whether under the direct control of the micro-processor via a charge/discharge signal, by the charge or discharge current falling below a predetermined current level, or via any other suitable method. Similarly, by "disabling" the charge or discharge switch means, it is meant that the charge or discharge switch means is put in a state so that it cannot be activated without first being enabled.

40 **[0037]** It will be appreciated that although the present

invention is particularly applicable to an injector system in which the injectors have piezoelectric actuators, it is equally applicable to any system in which the injectors have capacitive-like properties, for example motor-driven injectors.

#### Brief Description of the Drawings

**[0038]** Preferred embodiments of the present invention will now be described, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a block diagram illustrating a first embodiment of a drive circuit according to the present invention for controlling a piezoelectric fuel injector in an engine;

Figure 2 is a block/circuit diagram illustrating the piezoelectric drive circuit according to the first embodiment of the present invention;

Figures 3a and 3b are flow diagrams illustrating a control routine for operating the drive circuit of Figure 2;

Figures 4a to 4c are graphs which illustrate voltage and current levels during operation of the drive circuit of Figure 2, according to one example;

Figure 5 is a block diagram illustrating second and third embodiments of a drive circuit according to the present invention for controlling two piezoelectric fuel injectors in an engine;

Figure 6a is a block/circuit diagram illustrating the piezoelectric drive circuit according to the second embodiment of the present invention;

Figure 6b illustrates the enabling/disabling and activation/deactivation of a switch during operation of the drive circuit of Figure 6a;

Figures 7a and 7b are flow diagrams illustrating a control routine for operating the drive circuit of Figure 6a;

Figures 8a to 8d are graphs which illustrate voltage and current levels during operation of the drive circuit of Figure 6a, according to one example;

Figure 9 is a block/circuit diagram illustrating the piezoelectric drive circuit according to a third embodiment of the present invention;

Figures 10a to 10e are graphs which illustrate energy, current and voltage levels during operation of the drive circuit of Figure 9, according to one example; and

Figure 11 illustrates the enabling and disabling of switches during operation of the drive circuit of the present invention.

#### Description of the Preferred Embodiments

**[0039]** Referring to Figure 1, an engine 10, such as an automotive vehicle engine, is generally shown having a piezoelectric fuel injector 12 for metering and injecting fuel into an individual cylinder or intake manifold

of the engine 10. The piezoelectric fuel injector 12 controls the amount of fluid (e.g., liquid) fuel injected from a fuel rail of a fuel delivery system into an engine during each fuel injection stroke of the engine 10. The piezoelectric fuel injector 12 may be employed in a diesel engine to inject diesel fuel into the engine or may be employed in a spark ignited internal combustion engine to inject combustible gasoline into the engine. While one piezoelectric fuel injector 12 is shown and described in the embodiment of Figure 1, it should be appreciated that the engine 10 may include two or more piezoelectric fuel injectors, all of which could be controlled by a common drive circuit.

**[0040]** The engine 10 is generally controlled by an engine control module (ECM) 14. The ECM 14 generally includes a microprocessor and memory 16 for performing various control routines for controlling the operation of the engine 10, including control of the fuel injection. The ECM 14 may monitor engine speed and load and control the amount of fuel and injection timing for injecting fuel into the engine cylinder. According to a first embodiment, a piezoelectric full H-bridge drive circuit 20a is shown integrated into the engine control module 14 monitoring and controlling the injector high side voltage INJHI and injector low side voltage INJLO to control actuation of the piezoelectric fuel injector 12 to open and close the injector 12. The piezoelectric drive circuit 20a may be integrated in the engine control module 14 as shown or may be provided separate therefrom. The microprocessor and memory 16 provide various control signals 18 to the drive circuit 20a.

**[0041]** The piezoelectric drive circuit 20a controls the opening and closing of the piezoelectric fuel injector 12 to meter and inject precise amounts of fuel into an individual cylinder or intake manifold of the engine 10. The piezoelectric drive circuit 20a as shown and described herein operates in a discharge mode which discharges the injector 12 to open the injector valve to inject fuel, and further operates in a charge mode which charges the injector 12 to close the injector valve to prevent injection of fuel. However, the drive circuit 20a and injector 12 could be otherwise configured to open during a charge mode and close during a discharge mode. It should be appreciated that the drive circuit 20a of the present invention advantageously provides simplified injector control circuitry which offers enhanced energy efficiency.

**[0042]** The first embodiment of the piezoelectric drive circuit 20a is further illustrated in detail in the block/circuit diagram of Figure 2. The drive circuit 20a in the first embodiment generally is configured as a full H-bridge having a middle circuit branch 26 that serves as a bidirectional current path coupled to positive (+) and negative (-) terminals of the piezoelectric fuel injector 12. The drive circuit 20a includes a voltage input 22 for receiving a voltage  $V_S$  (e.g., 12 volts) from a voltage source (e.g., vehicle battery). The voltage  $V_S$  is increased to a higher step-up voltage  $V_{C1}$  (e.g., 230 volts) via a step-up trans-

former (DC-to-DC converter) 24. The step-up voltage  $V_{C1}$  is applied to an energy storage capacitor C1 via a diode D5. The step-up voltage  $V_{C1}$  applied to capacitor C1 may provide a high voltage such as 230 volts, according to one example.

**[0043]** The drive circuit 20a includes four switches Q1 to Q4 positioned at opposite corners of the H-bridge circuit configuration. According to one embodiment, switches Q1 to Q4 may each include an n-channel insulated gate bipolar transistor (IGBT) having a gate controlling current flow from the collector to the emitter. Each of the switches Q1 to Q4 allows for unidirectional current flow from the collector to the emitter when turned on, and prevents current flow when turned off. Connected in parallel to the switches Q1 to Q4 are four recirculation diodes D1 to D4, respectively, for providing unidirectional current flow opposite to the direction of current flow in the corresponding switches Q1 to Q4. The recirculation diodes D1 to D4 allow recirculation current to return to the capacitor C1 during an energy recovery mode.

**[0044]** The piezoelectric fuel injector 12 is shown connected in the bidirectional current path 26 across charge (+) and discharge (-) terminals. The piezoelectric fuel injector 12 has the electrical characteristics of a capacitor and, thus, is shown represented as a capacitor labeled INJ. The injector 12 is chargeable to hold a voltage  $V_{INJ}$  which is the voltage potential between voltages INJHI and INJLO across the charge (+) and discharge (-) terminals. It should be appreciated that the piezoelectric fuel injector 12 is charged and discharged by controlling the current flow  $I_{CHARGE}$  and  $I_{DISCHARGE}$  through the bidirectional current path 26 as explained herein.

**[0045]** The drive circuit 20a includes an inductor L1 connected in series with the piezoelectric fuel injector 12 as part of the bidirectional current path 26. The inductor L1 operates as a current-limiting inductor that controls current flowing through the bidirectional current path 26. The drive circuit 20a advantageously employs the current-limiting inductor L1 in series with the piezoelectric fuel injector 12 in a bridge arrangement to charge and discharge the injector 12. The H-bridge drive circuit structure results in energy recovery due to the use of the current-limiting inductor L1 in conjunction with the recirculation diodes D1 to D4. Additionally, the current-limiting inductor L1 limits the maximum current applied to the piezoelectric fuel injector 12 which prevents damage to the stack of piezoelectric elements inside of the injector 12.

**[0046]** The drive circuit 20a also includes a sense resistor R1 coupled between ground and the emitter of each of the transistors Q2 and Q4. A differential amplifier U2 senses the voltage potential drop across the sense resistor R1 so as to monitor the current flowing to or from ground through the sense resistor R1. The differential amplifier U2 generates a voltage proportional to the amount of current flowing between the capacitor C1 and ground, and thus the current flow through the

current path 26. The output of the differential amplifier U2 is applied as an input to both of the comparators U3 and U4. The comparator U3 compares the sensed current to a peak current threshold  $I_P$ , while the comparator U4 compares the sensed current to a recirculation current threshold  $I_R$ . The peak current threshold  $I_P$  and recirculation current threshold  $I_R$  are stored and processed via the microprocessor and memory 16, or alternatively may be provided in discrete circuitry. The peak current threshold  $I_P$  and recirculation current threshold  $I_R$  define a range limiting the current flow through the current path 26. Whenever the absolute value of the sensed current exceeds the peak current threshold  $I_P$ , the current supplied from capacitor C1 is interrupted by turning switches Q1 to Q4 off. The inductor L1 causes current to continue to flow in the same direction in the current path 26 by drawing current from ground and applying the current to the capacitor C1 through selected pairs of recirculation diodes D1 to D4 so as to transfer energy stored in the inductor L1 and the injector 12 into the capacitor C1.

**[0047]** The drive circuit 20a monitors and controls the current flow  $I_{CHARGE}$  and  $I_{DISCHARGE}$  as follows. Comparator U4 determines when the absolute value of the sensed current drops below the recirculation current threshold  $I_R$  and generates an output signal provided as an input to an AND logic gate U7. Comparator U3 determines when the absolute value of the sensed current exceeds the peak current threshold  $I_P$  and generates an output signal which, in turn, is input to both a one shot circuit U6 and a flip-flop U5. The one shot circuit U6 generates an output signal as an input to the AND logic gate U7 when the absolute value of the sensed current exceeds the peak current threshold  $I_P$ . Flip-flop U5 generates an output signal, depending upon a frequency control input, which is provided as an input to the AND logic gate U7. Accordingly, the AND logic gate U7 provides a high logic output whenever the absolute value of the sensed current is within the limited current range between the peak current threshold  $I_P$  and the recirculation current threshold  $I_R$ , and the circuit 20a is not in the recirculation mode.

**[0048]** The opening and closing characteristics of the piezoelectric fuel injector 12 are generally influenced by the voltage slew rate applied to the injector 12 during the discharge and charge cycles, respectively. In order to vary the voltage slew rate, the drive circuit 20a of the present invention varies the average current  $I_{CHARGE}$  or  $I_{DISCHARGE}$  flowing through the injector 12. As a consequence, a lower average current flowing through the injector 12 results in a reduced voltage slew rate. The average current flowing through injector 12 is controlled by changing the peak current threshold  $I_P$  and/or the recirculation current threshold  $I_R$ .

**[0049]** The frequency control signal provides an optional means to vary the charge and discharge voltage slew rate by varying the frequency of the frequency control signal. It should be appreciated that the flip-flop U5

generates an output on line Q at a predetermined point of each cycle of the frequency control signal. According to one embodiment, an active edge of the frequency control signal may be used to control timing for starting each cycle of the charge and discharge modes in order to control the average current and, thus, the voltage slew rate.

**[0050]** The drive circuit 20a further includes control logic 30 for receiving the output of the AND logic gate U7. The control logic 30 may include software executed by the microprocessor and memory 16. In addition, the control logic 30 receives various inputs from the microprocessor and memory 16, or alternately from discrete circuitry. These inputs include a charge voltage threshold  $V_{CHARGE}$ , a discharge voltage threshold  $V_{DISCHARGE}$ , and a charge/discharge signal C/D. The control logic 30 further receives an output of a differential amplifier U1 which senses the voltage potential across the charge and discharge terminals (+) and (-) of the injector 12 so as to determine the voltage difference  $V_{INJ}$  across the piezoelectric fuel injector 12. The control logic 30 processes the inputs as described herein and generates control signals to control each of the switches Q1 to Q4.

**[0051]** The drive circuit 20a operates in a discharge mode to open the fuel injector 12 and in a charge mode to close the fuel injector 12. In order to discharge the injector 12, switches Q3 and Q2 are activated to allow current to flow from the high voltage supply across the capacitor C1 through switch Q3, inductor L1, injector 12, switch Q2, and sense resistor R1 to ground. The current  $I_{CHARGE}$  or  $I_{DISCHARGE}$  flowing through the drive circuit 20a is monitored by the differential amplifier U2 and, as soon as the peak current threshold  $I_P$  is reached, the comparator U3 triggers the one shot circuit U6 to initiate a forced off time. At this point, switches Q2 and Q3 are turned off and the current buildup  $I_{L1}$  in inductor L1 is recirculated through the recirculation diodes D1 and D4 in a recirculation mode.

**[0052]** The direction of the current flow through the inductor L1 and the injector 12 does not change with the recirculation mode. However, during the recirculation mode in the discharge mode, current flows from ground through the sense resistor R1, recirculation diode D4, inductor L1, injector 12, recirculation diode D1 and into the capacitor C1 where energy in the inductor L1 is transferred to the capacitor C1 and made available for the next charge or discharge cycle. Because the injector 12 is in series with the inductor L1 in the bidirectional current path 26, energy is also transferred from the injector 12 to the capacitor C1 during the recirculation mode. This recirculation mode represents the energy recovery portion of the discharge and charge events, and serves to recover energy from the injector 12 for storage in the capacitor C1. The forced off time generated by the one shot circuit U6 allows the current sensing circuitry time to adjust to the current reversal occurring in the sense resistor R1 during the transition from current

buildup to current recirculation. The current sensing circuitry monitors the recirculation current and, when the absolute value of the recirculation current drops below the recirculation current threshold  $I_R$ , the comparator U4 turns switches Q2 and Q3 on to continue the discharge process.

**[0053]** The differential amplifier U1 monitors the voltage  $V_{INJ}$  across the injector 12, and the cycling of current buildup and recirculation proceeds until the H-bridge control logic 30 detects that the appropriate discharge voltage threshold  $V_{DISCHARGE}$  has been achieved. The monitored voltage  $V_{INJ}$  across the injector 12 is compared to the charge voltage threshold  $V_{CHARGE}$  or discharge voltage threshold  $V_{DISCHARGE}$ . It should be appreciated that the charge voltage threshold  $V_{CHARGE}$  and discharge voltage threshold  $V_{DISCHARGE}$  can be varied to optimize operation over a wide range of engine operating points.

**[0054]** In lieu of the differential amplifier circuitry U1 and U2, it should be appreciated that the microprocessor 16 could monitor the injector voltage and current directly. It should also be appreciated that the charge cycle operation, which causes the injector 12 to close, is similar to the discharge operation as explained above, except that during the charge mode current flows through the switches Q1 and Q4 during current buildup, and through the recirculation diodes D2 and D3 during the recirculation mode.

**[0055]** Referring to Figures 3a and 3b, a control routine 100 for performing control logic is illustrated for controlling operation of the piezoelectric fuel injector 12 in accordance with the first embodiment of the present invention. The control routine 100 begins at step 102 and checks in decision step 104 if there is a request by the engine control module 14 to turn on the piezoelectric fuel injector 12. If there is a request to turn on the injector 12, routine 100 proceeds to decision step 140 to operate the drive circuit 20a in the discharge mode. If not, routine 100 checks if there is a request by the engine control module 14 to turn off the injector 12 in decision step 106 and, if not, returns to the beginning in step 102. If there is a request to turn the injector 12 off, routine 100 proceeds to decision step 108 to operate the drive circuit 20a in the charge mode.

**[0056]** In the charge mode, decision step 108 checks if the charge voltage limit (threshold  $V_{CHARGE}$ ) across the piezoelectric fuel injector 12 has been met. This is determined by comparing the output of differential amplifier U1 with the charge voltage threshold  $V_{CHARGE}$ . If the charge voltage limit has been met, indicative of the injector 12 being closed, all switches Q1 to Q4 are turned off in step 110, before returning to the beginning of the routine 100 in step 120. If the charge voltage limit has not yet been met, routine 100 proceeds to decision step 114 to check if the absolute value of the current sensed across the sense resistor R1 is greater than the peak current threshold  $I_P$ , as determined by the comparator U3.

**[0057]** If the absolute value of the sensed current is greater than the peak current threshold  $I_P$ , switches Q1 and Q4 are turned off in step 116 before returning to the beginning of the routine 100 in step 120. Once the absolute value of the sensed current exceeds the peak current threshold  $I_P$ , the switches Q1 and Q4 are turned off and the current flowing through the inductor L1 causes energy in the inductor and the injector 12 to be transferred into the capacitor C1 until the absolute value of the sensed current drops below the recirculation current threshold  $I_R$ . This is achieved by the inductor L1 causing current to flow through the injector 12 in a recirculation path by forcing current from ground through the sense resistor R1, diode D2, injector 12, inductor L1, diode D3 to the positive terminal of the capacitor C1. Thus, energy is recovered during the recirculation mode.

**[0058]** If the absolute value of the sensed current does not exceed the peak current threshold  $I_P$ , routine 100 proceeds to decision step 122 to check if the switches Q1 and Q4 are already turned on and, if so, returns to the beginning of the routine 100 in step 120. If both switches Q1 and Q4 are determined not to be already turned on in step 122, routine 100 determines, in decision step 124, if the absolute value of the current sensed across the sense resistor R1 is less than the recirculation current threshold  $I_R$  as determined by comparator U4 and, if not, returns to the beginning in step 120.

**[0059]** If the absolute value of the sensed current is less than the recirculation current threshold  $I_R$ , the control routine 100 proceeds to decision step 126 to determine if the drive circuit 20a is in a frequency control mode in which the frequency control signal is adjusted to set the charge and discharge voltage slew rate. If the frequency control mode is not in operation, switches Q1 and Q4 are turned on in step 128 before returning to the beginning of the routine 100 in step 120. By turning on switches Q1 and Q4, the control routine 100 causes charge current  $I_{CHARGE}$  to continue to flow from the high voltage energy storage capacitor C1 through switch Q1, injector 12, inductor L1, switch Q4, and through sense resistor R1 to ground. In the drive circuit 20a, by closing the switches Q1 and Q4, a charge current  $I_{CHARGE}$  flows through the inductor L1 and the injector 12 in the bidirectional current path 26 to cause the piezoelectric fuel injector 12 to close to prevent the injection of fuel into the engine 10. Once the fuel injector 12 is closed, it remains closed until the drive circuit 20a is controlled to generate a discharge current  $I_{DISCHARGE}$  when the fuel injector is requested to be open to inject fuel into the engine 10. It should be appreciated that switches Q1 and Q4 will be cycled on and off simultaneously for as long as it takes to close the fuel injector 12, and that multiple cycles of turning switches Q1 and Q4 on and off simultaneously may be performed to achieve this function.

**[0060]** In the frequency control mode of operation, the control routine 100 determines if an active edge of the frequency cycle is received in decision step 132 and, if

not, returns in step 120. If an active edge is detected in decision step 132, routine 100 proceeds to turn switches Q1 and Q4 on at that time in step 134, before returning in step 120. Accordingly, the frequency control mode waits for an active edge before turning the switches Q1 and Q4 on. By selecting the appropriate frequency of the frequency control signal, changes in the charge and discharge voltage slew rate can be effected. It should also be appreciated that changes in the charge and discharge voltage slew rate may also be achieved by varying the recirculation current threshold  $I_R$  and peak current threshold  $I_P$ .

**[0061]** Returning to decision step 104, the control routine 100 proceeds to decision step 140 if the injector 12 is requested to be on, and checks for whether the discharge voltage limit (threshold  $V_{DISCHARGE}$ ) has been met. If the discharge voltage limit  $V_{DISCHARGE}$  has been met, indicative of the injector 12 being open, routine 100 proceeds to turn off all switches Q1 to Q4 in step 142 before returning in step 120.

**[0062]** If the discharge voltage limit  $V_{DISCHARGE}$  has not been met in step 140, the control routine 100 checks in decision step 146 if the absolute value of the current sensed at the sensing resistor R1 is greater than the peak current threshold  $I_P$ , as determined by the comparator U3. If the absolute value of the sensed current is greater than the peak current threshold  $I_P$ , switches Q2 and Q3 are turned off in step 150 before returning to the beginning of the routine 100 in step 120. If the absolute value of the sensed current is not greater than the peak current threshold  $I_P$ , decision step 148 checks whether switches Q2 and Q3 are already on and, if so, returns to the beginning in step 120. If switches Q2 and Q3 are not on, the routine 100 proceeds to decision step 154 to check if the absolute value of the sensed current is less than the recirculation current threshold  $I_R$ , as determined by comparator U4 and, if not, returns to the beginning in step 120.

**[0063]** If the absolute value of the sensed current is less than the recirculation current threshold  $I_R$ , the control routine 100 proceeds to decision step 156 to determine if the frequency control mode is in effect. If the frequency control mode is in operation, decision step 162 checks if an active edge of the frequency control signal has been received and, if not, returns in step 120. If an active edge has been received, switches Q2 and Q3 are turned on in step 164 before returning in step 120. Absent the frequency control mode, the routine 100 turns switches Q2 and Q3 on in step 158 before returning in step 120. It should be appreciated that the frequency control mode allows for the charge and discharge voltage slew rate to be varied by varying the frequency of the frequency control signal.

**[0064]** By turning switches Q2 and Q3 on, current is caused to flow from the high voltage energy storage capacitor C1 through switch Q3, inductor L1, injector 12, switch Q2, and sense resistor R1 to ground. This provides for a discharge current  $I_{DISCHARGE}$  flowing through



the injector 12 and the inductor L1 in the bidirectional current path 26. The discharge current  $I_{\text{DISCHARGE}}$  causes the fuel injector 12 to open to allow fuel to be injected into the engine 10.

**[0065]** In the discharge mode, the drive circuit 20a is controlled to apply voltage to the negative terminal of the fuel injector 12 in a manner that limits the current flow through the injector by way of the current-limiting inductor L1. When the absolute value of the sensed current exceeds the peak current threshold  $I_P$ , switches Q2 and Q3 are turned off until the absolute value of the sensed current drops below the recirculation current threshold  $I_R$ . During this time period, current is allowed to flow back into the capacitor C1 during a recirculation mode to transfer energy in the inductor L1 and the injector 12 to the capacitor C1. When the absolute value of the sensed current drops below the recirculation current threshold  $I_R$ , switches Q2 and Q3 are turned on to allow discharge current to again flow to the negative terminal of the injector 12. This cycling of the discharge current  $I_{\text{DISCHARGE}}$  and the recirculation current is repeated until the discharge voltage limit  $V_{\text{DISCHARGE}}$  is met, at which time the injector 12 is fully open. The fuel injector 12 remains fully open, until the drive circuit 20a charges the fuel injector 12, when a request for closing the fuel injector is made.

**[0066]** Referring to Figures 4a to 4c, the voltage  $V_{C1}$  across the capacitor C1, the current  $I_{L1}$  through the inductor L1, and the charge/discharge voltage  $V_{\text{INJ}}$  across the injector 12 are illustrated during both discharge and charge modes to open and close the piezoelectric fuel injector 12, according to one example.

**[0067]** The voltage  $V_{C1}$  across the capacitor C1, shown by line 40 in Figure 4a, is shown increasing via waveform 42 having spikes 46 during the discharge mode, and decreasing via waveform 44 having spikes 48 during the charge mode.

**[0068]** The inductor current  $I_{L1}$ , shown by line 50 in Figure 4b, is shown ramping down to approximately minus twenty amps (-20 A) during current buildup, and decaying back to about zero amps during the recirculation mode as shown by spikes 56 of waveform 52 during the discharge mode. During the charge mode, current  $I_{L1}$  increases from about zero amps to approximately twenty amps (+20 A) during current buildup, and then ramps back down to approximately zero amps during the recirculation mode, as shown by spikes 58 of waveform 54. The spikes 56 and 58 of current  $I_{L1}$  occur for as long as the voltage  $V_{C1}$  is applied to discharge or charge the injector voltage  $V_{\text{INJ}}$ , as shown in Figure 4c.

**[0069]** The injector voltage  $V_{\text{INJ}}$  shown by line 60 in Figure 4c, shows the voltage of the injector 12 decreasing in waveform 62 during a discharge mode, and increasing in waveform 64 during a charge mode. The voltage slew rate (i.e. slope) of waveform 62 or 64 can be adjusted by varying the frequency of the frequency control signal or the peak and/or recirculation current thresholds  $I_P$  and  $I_R$ . The higher the voltage slew rate,

generally the faster the fuel injector 12 will be opened and closed. However, it should be appreciated that the rate of opening and closing the fuel injector 12 may be varied to enhance engine operation over a wide range of engine speed/load points.

**[0070]** Accordingly, the drive circuit 20a of the present invention advantageously controls the operation of a piezoelectric fuel injector 12 by controlling the current through the fuel injector 12 via a current-limiting inductor L1 in series with the injector 12. The drive circuit 20a recirculates energy stored in the injector 12 back into the energy storage capacitor C1 so as to provide for an enhanced circuit arrangement. In addition, the drive circuit 20a allows for adjustment of the voltage slew rate for charging and discharging the injector 12 which allows for enhanced operation over a wide range of engine operating characteristics (e.g., engine speed, load, etc.). Further, the charge voltage threshold  $V_{\text{CHARGE}}$  and discharge voltage threshold  $V_{\text{DISCHARGE}}$  can also be varied to optimize engine operation.

**[0071]** Referring to Figures 5 and 6a, a piezoelectric drive circuit 20b is shown according to a second embodiment of the present invention. The piezoelectric drive circuit 20b employs a half H-bridge configuration, in contrast to the full H-bridge configuration of the drive circuit 20a described above in the first embodiment. The drive circuit 20b is shown as part of the engine control module 14 and receives control signals 18 from microprocessor and memory 16. With particular reference to Figure 5, the drive circuit 20b controls the opening and closing of two piezoelectric fuel injectors 12a and 12b to meter and inject precise amounts of fuel into the individual cylinders or intake manifold of an engine 10.

**[0072]** While two piezoelectric fuel injectors 12a and 12b are shown and described in connection with the drive circuit 20b according to the second embodiment, it should be appreciated that the engine 10 may include one or more piezoelectric fuel injectors 12a,...,12n, all of which could be controlled by the drive circuit 20b.

**[0073]** The second embodiment of the piezoelectric drive circuit 20b is illustrated in detail in the block/circuit diagram of Figure 6a. The drive circuit 20b in the second embodiment generally is configured as a half H-bridge having a middle circuit branch 26 that serves as a bidirectional current path. The middle circuit branch 26 includes an inductor L11 coupled in series with a parallel connection of piezoelectric fuel injectors 12a and 12b (INJ1 and INJ2) and corresponding switching circuitry, and a sense resistor R11. The drive circuit 20b includes a voltage input 22 for receiving a voltage  $V_S$  (e.g., 12 volts) from a voltage source (e.g., vehicle battery). The voltage  $V_S$  is increased to a higher step-up voltage  $V_{C11}$  (e.g., 200 volts) via a step-up transformer (DC-to-DC converter) 24. The step-up voltage  $V_{C11}$  is applied to a first energy storage capacitor C11 via a diode D15. The step-up voltage  $V_{C11}$  applied to the first capacitor C11 may provide a high voltage such as 200 volts, according to one example. The step-up transformer 24 also pro-

vides a voltage  $V_{C12}$  to a second energy storage capacitor C12 of about 100 volts, according to one example. The step-up transformer 24 has a return line coupled to a diode D16.

**[0074]** The drive circuit 20b includes switches Q11 and Q12 for controlling respective charge and discharge operations of the injectors 12a and 12b. According to one embodiment, the switches Q11 and Q12 may each include an N-channel insulated gate bi-polar transistor (IGBT) having a gate controlling current flow from the collector to the emitter. Each of the switches Q11 and Q12 allows for unidirectional current flow from the collector to the emitter when turned on, and prevents current flow when turned off. Connected in parallel to the switches Q11 and Q12 are recirculation diodes D11 and D12, respectively, for providing unidirectional current flow opposite to the direction of current flow of the corresponding switches Q11 and Q12. The recirculation diodes D11 and D12 allow recirculation current to return to energy storage capacitor C11 or C12 during the energy recovery mode.

**[0075]** Connected in series with each of the piezoelectric fuel injectors 12a and 12b is switching circuitry for selecting the appropriate one of the piezoelectric fuel injectors 12a and 12b during the current discharge operation. The switching circuitry associated with the injector 12a includes a unidirectional switch Q13 having a gate coupled to a gate drive 34a which is powered at a bias supply input 32a by 125 volts, according to one example. The unidirectional switch Q13 may include an N-channel insulated gate bi-polar transistor (IGBT) which, when turned on, allows current flow only in the discharge direction. A diode D13 is connected in parallel with switch Q13 to allow current flow in the charge direction.

**[0076]** The switching circuitry associated with the piezoelectric fuel injector 12b likewise includes a unidirectional switch Q14 having a gate coupled to a gate driver 34b and a bias supply input 32b for receiving 125 volts, according to one example. The unidirectional switch Q14 likewise may include an N-channel insulated gate bi-polar transistor (IGBT) which, when turned on, allows current flow only in the discharge direction. A diode D14 is coupled in parallel with switch Q14 to allow current flow in the charge direction.

**[0077]** The sense resistor R11 is connected within the bidirectional current path 26. Coupled to both terminals of the sense resistor R11 is a current monitor 36 for monitoring the current flow through the sense resistor R11 and, thus, the current flow through the bidirectional current path 26. The output of the current monitor 36 is supplied to a comparator U11 which compares the sensed current with current thresholds  $I_P$  and  $I_R$  and generates output signals.

**[0078]** The microprocessor and memory 16 provides the current thresholds including the peak current threshold  $I_P$  and the recirculation current threshold  $I_R$ . In addition, the microprocessor and memory 16 also provides

a charge voltage threshold  $V_{CHARGE}$  and a discharge voltage threshold  $V_{DISCHARGE}$ . The microprocessor and memory 16 further provides a charge/discharge signal C/D, and an injector selector for selecting one of the injectors during the discharge operation. While various thresholds are shown provided by the microprocessor and memory 16, it should be appreciated that such signals may alternately be provided with discrete circuitry.

**[0079]** The drive control circuit 20b includes control logic 30 for receiving the output of the comparator U11, a sensed voltage from the positive terminal (+) of the injectors 12a and 12b, and the various output signals provided from the microprocessor and memory 16. The control logic 30 may include software executed by the microprocessor and memory 16. The control logic 30 processes the various inputs as described herein and generates control signals to control each of the switches Q11 to Q14.

**[0080]** The drive circuit 20b of the second embodiment operates in a discharge mode to open a select one of the fuel injectors 12a and 12b, and in a charge mode to close the fuel injectors 12a and 12b. In order to operate in the discharge mode, switch Q12 is activated and one of switches the Q13 and Q14 is also activated to select one of the injectors 12a and 12b, respectively. Activation of switch Q12 allows current to flow from the 100 volt power supply across the second capacitor C12 through the current sense resistor R11, through the selected one of switches Q13 and Q14, and into the corresponding negative side of the selected injector 12a or 12b. The discharge current  $I_{DISCHARGE}$  flows from the injector load through the inductor L11, through switch Q12 and back to the negative terminal of the second capacitor C12. The current sense circuitry (i.e. circuit monitor 36 and comparator U11) monitors the current buildup, and as soon as the peak current threshold  $I_P$  (which could be adjustable) is reached, the comparator U11 shuts off switch Q12. At this point, the current that is built up in the inductor L11 recirculates through diode D11. As a consequence, the direction of current flow through the inductor L11 and the selected one of the injectors 12a and 12b does not change.

**[0081]** During the recirculation mode, current flows from the negative side of the 200 volt power supply across the first capacitor C11, through the current sense resistor R11, through the selected one of switches Q13 and Q14, through the selected injector load 12a or 12b, through the inductor L11, and finally through diode D11 and into the positive side of the first capacitor C11. During this recirculation mode, energy from the inductor L11 and the selected one of the piezoelectric injectors 12a or 12b is transferred to the first capacitor C11 for energy storage therein. The current sense circuitry monitors the recirculation current, and when the recirculation current has fallen below the recirculation current threshold  $I_R$  (which may be adjustable), comparator U11 reactivates switch Q12 to continue the discharge operation. The voltage  $V_{INJ1}$  or  $V_{INJ2}$  across

the selected injector 12a or 12b is also monitored, and the cycle of current buildup and recirculation continues until the appropriate discharge voltage level (threshold  $V_{\text{DISCHARGE}}$ ) (which may be adjustable) has been achieved. In this discharge cycle, the second capacitor C12 provides energy, while the first capacitor C11 receives energy for storage. Once the appropriate discharge voltage threshold  $V_{\text{DISCHARGE}}$  is achieved, the half H-bridge drive circuit 20b is deactivated until a charge cycle is initiated, or until it is determined that additional discharge pulses are required to maintain the desired injector voltage.

**[0082]** In order to charge (close) the injectors 12a and 12b, switch Q11 is activated, thus allowing current to flow from the 200 volt power supply across the first capacitor C11 through the inductor L11 and into the positive side of the injectors 12a and 12b. The charge current  $I_{\text{CHARGE}}$  flows through the injectors 12a and 12b, through the diodes D13 and D14, through the current sense resistor R11, and back to the first energy storage capacitor C11. It should be appreciated that a majority of the charge current  $I_{\text{CHARGE}}$  will flow through the previously discharged injector. The remaining injector that was not previously discharged will receive current if the corresponding voltage  $V_{\text{INJ1}}$  or  $V_{\text{INJ2}}$  has dropped below the charge voltage threshold  $V_{\text{CHARGE}}$ . The current sense circuitry monitors the current buildup, and as soon as the peak current threshold  $I_P$  (which may be adjustable) is reached, comparator U11 shuts off switch Q11. At this point, the current that is built up in the inductor L11 recirculates through diode D12. Thus, the direction of current flow through the inductor L11 and injectors 12a and 12b does not change.

**[0083]** During the recirculation mode, current flows from the negative side of the 100 volt power supply across the second capacitor C12, through diode D12, through the inductor L11 and the injectors 12a and 12b, through diodes D13 and D14, and sense resistor R11, and into the positive side of the second energy storage capacitor C12. During this recirculation mode, energy from the inductor L11 and the piezoelectric injectors 12a and 12b is transferred to the second energy storage capacitor C12. The current sense circuitry monitors the recirculation current, and when the recirculation current has fallen below the recirculation current threshold  $I_R$  (which may be adjustable), comparator U11 reactivates switch Q11 to continue the charge process. The voltage across the injectors 12a and 12b is monitored, and the cycle of current buildup and recirculation continues until the appropriate charge voltage level (threshold  $V_{\text{CHARGE}}$ ) (which may be adjustable) has been achieved. In this charge cycle, the first energy storage capacitor C11 provides energy, and the second energy storage capacitor C12 receives energy for storage. Once the appropriate charge voltage threshold  $V_{\text{CHARGE}}$  is achieved, the half H-bridge drive circuit 20b is deactivated until a discharge cycle is initiated, or until it is determined that additional charge pulses are re-

quired to maintain the desired injector voltage.

**[0084]** Although the operation of the circuit 20b in the charge and discharge modes has been explained with reference to the activation of the charge and discharge switches Q11 and Q12, in practice charge and discharge of the injectors 12a and 12b can be controlled in a number of ways. Firstly, it can be carried out by enabling the charge switch or discharge switch, and using the peak current and recirculation current thresholds  $I_P$  and  $I_R$  to control the activation and deactivation of the charge switch Q11 or discharge switch Q21 (mode 1). Or, both activation and deactivation of the charge Q11 or discharge Q21 switches can be carried out under the direct control of the microprocessor 16 by pulsing the charge enable/discharge enable signal C/D (mode 2). Alternatively, the enabling of the charge switch Q11 or discharge switch Q21 can be carried out under the direct control of the microprocessor 16, and the deactivation of the charge switch or discharge switch can occur when the current flowing in the bidirectional path 26 falls below a reduced recirculation current threshold  $I_R$  (mode 3).

**[0085]** The aforescribed modes are illustrated in Figure 6b, where plot (a) firstly illustrates the current  $I_{\text{INJ1}}$  flowing in the first injector 12a during a discharge mode (although the plot is equally applicable to the charge mode of operation). It can be seen that the current in the bidirectional path 26 is oscillating between the peak current threshold  $I_P$  and the recirculation current threshold  $I_R$ . Plot (b) illustrates the C/D signal (as in Figure 2) changing from low (disable) to high (enable) to enable the discharge switch Q12 during the discharge mode. Plot (c) shows the discharge switch Q21 switching on as the current reaches  $I_P$ , and switching off when the current falls to below  $I_R$ . Mode 2 is illustrated in plots (d) and (e) where the C/D signal (shown in plot (d)) is pulsed to enable and disable the discharge switch Q21 (shown in plot (e)).

**[0086]** The opening and closing characteristics of the piezoelectric injectors 12a and 12b are influenced by the voltage slew rate applied during the discharge and charge cycles, respectively. To vary the voltage slew rate, the average current flowing through the injector 12a and 12b is changed. This may be accomplished by changing the peak and/or recirculation current thresholds  $I_P$  and  $I_R$ . The dashed line shown in plot (e) of Figure 6b shows the deactivation of the discharge switch Q12 occurring when either  $I_P$  and or  $I_R$  has been reduced.

**[0087]** Additionally, a microprocessor analog-to-digital (A/D) channel can be used to monitor the voltage at the injectors 12a and 12b, which may facilitate changes to the charge and discharge voltage targets. Upper and lower current thresholds can be varied through the use of digital or analog outputs that change the reference voltage provided to the current comparator U11. Further, in lieu of the current monitor 36 and comparator U11, it should be appreciated that the microprocessor and memory 16 could monitor the injector current, as well as

injector voltage, directly.

**[0088]** Referring to Figures 7a and 7b, a control routine 200 for performing control logic is illustrated for controlling operation of the piezoelectric fuel injectors 12a and 12b with the drive circuit 20b according to the second embodiment of the present invention. The control routine 200 begins at step 202 and checks in decision step 204 if there is a request by the engine control module 14 to turn on one of the fuel injectors. If there is a request to turn on one of the injectors, the routine 200 proceeds to decision step 240 to operate the drive circuit 20b in the discharge mode. If not, the routine 200 checks if there is a request by the engine control module 14 to turn off the fuel injectors 12a or 12b in decision step 206 and, if not, returns to the beginning in step 202. If there is a request to turn the fuel injectors 12a or 12b off, routine 200 proceeds to decision step 208 to operate the drive circuit 20b in the charge mode.

**[0089]** In the charge mode, the routine 200 in decision step 208 checks if the charge voltage limit (threshold  $V_{CHARGE}$ ) across each of the fuel injectors 12a and 12b has been met. This is determined by comparing the voltage sensed at the positive terminal of the injectors 12a and 12b with the charge voltage threshold  $V_C$ . If the charge voltage limit has been met, indicative of the injectors 12a and 12b being closed, all the switches Q11 to Q14 are turned off in step 210 before returning to the beginning of the routine 200 in step 220. If the charge voltage limit has not yet been met, the routine 200 proceeds to decision step 214 to check if the absolute value of the current sensed across the sense resistor R11 is greater than the current threshold  $I_P$ , as determined by comparator U11.

**[0090]** If the absolute value of the sensed current is greater than the peak current threshold  $I_P$ , switch Q11 is turned off in step 216 before returning to the beginning of the routine 200 in step 220. Once the absolute value of the sensed current exceeds the peak current threshold  $I_P$ , switch Q11 is turned off and the current flowing through the inductor L11 causes energy in the inductor and the injectors 12a and 12b to be transferred into the second storage capacitor C12 until the absolute value of the sensed current drops below the recirculation current threshold  $I_R$ . This is achieved by the inductor L11 causing current to flow through the injectors 12a and 12b in a recirculation path by forcing current from ground through diode D12, inductor L11, injectors 12a and 12b, diodes D13 and D14, and sense resistor R11 into the second energy storage capacitor C12. Thus, energy is recovered during the recirculation mode.

**[0091]** If the absolute value of the sensed current does not exceed the peak current threshold  $I_P$ , the routine 200 proceeds to decision step 222 to check if switch Q11 is already on and, if so, returns to the beginning of the routine 200 in step 220. If switch Q11 is determined not to be already turned on in step 222, routine 200 determines, in decision step 224, if the absolute value of the current sensed across the sense resistor R11 is less

than the recirculation current threshold  $I_R$  as determined by the comparator U11 and, if not, returns to the beginning in step 220. If the absolute value of the sensed current is less than the recirculation current threshold  $I_R$ , the control routine 200 proceeds to turn switch Q11 on in step 234, before returning in step 220.

**[0092]** By turning switch Q11 on, current is caused to flow from the first energy storage capacitor C11 through switch Q11, inductor L11, injectors 12a and 12b, diodes D13 and D14, sense resistor R11 and returning to the negative terminal of the first capacitor C11. This provides for a charge current  $I_{CHARGE}$  flowing through the injectors 12a and 12b and the inductor L11 in bidirectional current path 26. The charge current  $I_{CHARGE}$  causes the fuel injector previously discharged to charge (close) and the remaining fuel injector(s) to remain charged (closed).

**[0093]** In the charge mode, the drive circuit 20b is controlled to apply voltage to the positive terminal of the fuel injectors 12a and 12b in a manner that limits the current flow through the injectors 12a and 12b by way of the current-limiting inductor L11. When the absolute value of the sensed current exceeds the peak current threshold  $I_P$ , switch Q11 is turned off until the absolute value of the sensed current drops below the recirculation current threshold  $I_R$ . In this time period, current is allowed to flow back into the second capacitor C12 during a recirculation mode to transfer energy in the inductor L11 and the injectors 12a and 12b to the second energy storage capacitor C12. When the absolute value of the sensed current drops below the recirculation current threshold  $I_R$ , switch Q11 is turned on to allow charge current to again flow to the positive terminal of the injectors 12a and 12b. The cycling of the current  $I_{CHARGE}$  and recirculation current is repeated until the charge voltage threshold  $V_{CHARGE}$  is met, at which time the injectors 12a and 12b are fully closed. The fuel injectors 12a and 12b remain fully closed until the drive circuit 20b discharges a selected one of the fuel injectors 12a and 12b when a request for opening a selected one of the fuel injectors 12a and 12b is made.

**[0094]** Returning to decision step 204, the control routine 200 proceeds to decision step 240 during the discharge mode when one of the injectors 12a or 12b is required to be turned on (discharged) and checks for whether the discharge voltage limit (threshold  $V_{DISCHARGE}$ ) has been met. If the discharge voltage threshold  $V_{DISCHARGE}$  has been met, indicative of one of the injectors being open, the routine 200 proceeds to turn off all the switches Q11 to Q14 in step 242 before returning in step 220.

**[0095]** If the discharge voltage threshold  $V_{DISCHARGE}$  has not been met in step 240, the control routine 200 checks in decision step 244 if the first fuel injector 12a is in an active state to be turned on and, if so, switch Q13 is turned on in step 256. If it is determined that the first injector 12a is not in an active state, it is assumed that the second injector 12b is in the active state and,

thus, the routine 200 turns on switch Q14 in step 252. With one of the switches Q13 and Q14 turned on, the routine 200 proceeds to decision step 246 to check if the absolute value of the current sensed at the resistor R11 is greater than the peak current threshold  $I_P$ , as determined by the comparator U11. If the absolute value of the sensed current is greater than the peak current threshold  $I_P$ , switch Q12 is turned off in step 250 before returning to the beginning of the routine 200 in step 220. Once the absolute value of the sensed current exceeds the peak current threshold  $I_P$ , switch Q12 is turned off and the current flowing through the inductor L11 causes energy in inductor L11 and the selected one of injectors 12a and 12b to be transferred into the first storage capacitor C11 until the absolute value of the sensed current drops below the recirculation current threshold  $I_R$ . This is achieved by the inductor L11 causing current to flow through the selected one of the injectors 12a and 12b in a recirculation path by forcing current from the negative terminal of the first capacitor C11 through sense resistor R11, the selected one of switches Q13 and Q14, the selected one of the injectors 12a and 12b, inductor L 11, diode D 11, and returning to the positive terminal of the first capacitor C11. Thus, energy is recovered during the recirculation mode.

**[0096]** If the absolute value of the sensed current is not greater than the peak current threshold  $I_P$ , decision step 248 checks whether switch Q12 is already on and, if so, returns to the beginning in step 220. If switch Q12 is not on, the routine 200 proceeds to decision step 254 to check if the absolute value of the sensed current is less than the recirculation current threshold  $I_R$ , as determined by comparator U11 and, if not, returns to the beginning in step 220. If the absolute value of the sensed current is less than the recirculation current threshold  $I_R$ , the control routine 200 proceeds to turn switch Q12 on in step 264 before returning in step 220.

**[0097]** By turning switch Q12 on, current is caused to flow from the second energy storage capacitor C12 through sense resistor R11, the selected one of the transistors Q13 and Q14 and corresponding injectors 12a and 12b, inductor L11, and switch Q12 to ground. This provides for a discharge current  $I_{DISCHARGE}$  flowing through the selected injector 12a or 12b and the inductor L11 in the bidirectional current path 26. The discharge current  $I_{DISCHARGE}$  causes the selected one of the fuel injectors 12a and 12b to open to allow fuel to be injected into the engine 10.

**[0098]** In the discharge mode, the drive circuit 20b is controlled to apply voltage to the negative terminal of the selected one of fuel injectors 12a and 12b in a manner that limits the current flow through the selected one of the injectors 12a and 12b by way of the current-limiting inductor L11. When the absolute value of the sensed current exceeds the peak current threshold  $I_P$ , switch Q12 is turned off until the absolute value of the sensed current drops below the recirculation current threshold  $I_R$ . In this time period, current is allowed to

flow back into the first capacitor C11 during a recirculation mode to transfer energy in the inductor L11 and a selected one of the injectors 12a and 12b to the first energy storage capacitor C11. When the absolute value of the sensed current drops below the recirculation current threshold  $I_R$ , switch Q12 is turned on to allow discharge current to again flow to the negative terminal of the selected one of injectors 12a and 12b. The cycling of the current  $I_{DISCHARGE}$  and recirculation current is repeated until the discharge voltage threshold  $V_{DISCHARGE}$  is met, at which time the selected one of the injectors 12a and 12b is fully opened. The selected one of the fuel injectors 12a and 12b remains fully open, until the drive circuit 20b charges the fuel injectors 12a and 12b, when a request for closing the selected one of the fuel injectors 12a and 12b is made.

**[0099]** Referring to Figures 8a to 8d, the voltage  $V_{C11}$  and  $V_{C12}$  across the first and second capacitors C11 and C12, the current  $I_{L11}$  through the inductor L11, and the charge/discharge voltage  $V_{INJ1}$  across the injector 12a are illustrated during both discharge and charge modes to open and close the piezoelectric fuel injector 12a, according to one example.

**[0100]** The voltage  $V_{C11}$  across the first capacitor C11, shown by line 40a in Figure 8a, is shown increasing via waveform 42a having spikes 46a during the discharge mode, and decreasing via waveform 44a having spikes 48a during the charge mode.

**[0101]** The voltage  $V_{C12}$  across the second capacitor C12 shown by line 40b in Figure 8b, is shown decreasing via waveform 42b having spikes 46b during the discharge mode, and increasing via waveform 44b having spikes 48b during the charge mode.

**[0102]** The inductor current  $I_{L11}$ , shown by line 50a in Figure 8c, is shown ramping down to approximately minus twenty amps (-20 A) during current buildup and decaying back to about minus ten amps (-10 A) during the recirculation mode as shown by spikes 56a of waveform 52a during the discharge mode. During the charge mode, current  $I_{L11}$  increases from about zero amps to approximately twenty amps (+20 A) during current buildup and ramps back down to approximately ten amps (+10 A) during the recirculation mode, as shown by spikes 58a of waveform 54a. The spikes 56a and 58a of current  $I_{L11}$  occur for as long as the voltage  $V_{C12}$  or  $V_{C11}$  is applied to discharge or charge the injector voltage  $V_{INJ1}$  as shown in Figure 8d.

**[0103]** The injector voltage  $V_{INJ1}$ , shown by line 60a in Figure 8d, shows the voltage  $V_{INJ1}$  of the injector 12a decreasing in waveform 62a during a discharge mode, and increasing in waveform 64a during a charge mode. The voltage slew rate (slope) of waveform 62a or 64a can be adjusted by varying the peak and/or recirculation current thresholds  $I_P$  and  $I_R$ . The higher the voltage slew rate, generally the faster the fuel injector 12a or 12b will be opened and closed. However, it should be appreciated that the rate of opening and closing the fuel injector

12a or 12b may be varied to enhance engine operation over a wide range of engine speed/load points.

**[0104]** Accordingly, the half H-bridge drive circuit 20b according to the second embodiment of the present invention advantageously controls operation of one or a plurality of piezoelectric fuel injectors (e.g., 12a and 12b) by controlling current through the fuel injectors 12a and 12b via a current-limiting inductor L11 in a bidirectional current path 26. The drive circuit 20b recirculates energy stored in the injectors 12a and 12b back into the first and second energy storage capacitors C11 and C12. The drive circuit 20b incorporates selector switching circuitry to advantageously control multiple injectors in a single drive circuit by employing a single bridge structure including a single charge/discharge inductor L11 and switches Q11 and Q12. The topology of the half H-bridge drive circuit 20b may reduce input power draw and lessen the silicon content required for the circuitry, however, the half H-bridge drive circuit 20b may require the use of multiple high voltage supplies. It should be appreciated that the drive circuit 20b may be further adjusted by adjusting voltage slew rate, the charge voltage threshold  $V_{\text{CHARGE}}$ , and the discharge voltage threshold  $V_{\text{DISCHARGE}}$ , to optimize engine operation.

**[0105]** Referring to Figure 9, a piezoelectric drive circuit 20c is shown according to a third embodiment of the present invention. As for the previous embodiments, the drive circuit 20c is part of the engine control module 14 and receives control signals 18 from microprocessor and memory 16. The drive circuit 20c controls the opening and closing of piezoelectric fuel injectors 12a and 12b to meter and inject precise amounts of fuel into the individual cylinders or intake manifold of the engine 10.

**[0106]** The piezoelectric drive circuit 20c generally is configured as a half H-bridge having a middle circuit branch 26 that serves as a bidirectional current path, as illustrated in Figure 9. The drive circuit 20c includes a voltage input 22 for receiving a voltage  $V_s$  (e.g., 12 volts) from a voltage source (e.g., vehicle battery). The voltage  $V_s$  is increased to a higher step-up voltage  $V_{C1}$  (e.g., 230 Volts) via a step-up transformer (DC-to-DC converter) 24. The step-up voltage is applied to a first energy storage capacitor C21 via a diode D25. The step-up voltage  $V_{C1}$  applied to the first capacitor C21 may provide a high voltage such as 200 Volts. The step-up transformer 24 also provides a voltage  $V_{C2}$  of about 100 Volts to a second energy storage capacitor C22. The step-up transformer 24 also has a return line coupled to a diode D26.

**[0107]** The drive circuit 20c further includes first and second switches Q21 and Q22 positioned at opposite corners of the half H-bridge configuration, for controlling the charge and discharge operations respectively of the injectors 12a and 12b. The switches Q21 and Q22 may each include a FET having a gate controlling current flow from the drain to the source. Each of the switches Q21 and Q22 allows for unidirectional current flow from the drain to the source when turned on, and prevents

current flow when turned off.

**[0108]** A charge current path 4 is provided in the drive circuit 20c between the bi-directional current path 26 and the high voltage rail  $V_1$ . Situated in the charge current path 4 is a first transformer T1 in series with a first inductor L21 and the first (charge) switch Q21. A discharge current path 6 is provided in the circuit 20c between the bi-directional current path 26 and ground. Situated in the discharge current path 6 is a second transformer T2 in series with a second inductor L22 and the second switch Q22. Coupled to the first T1 and second T2 transformers is a current monitor (not shown) for monitoring current flowing through the inductors in the charge current path 4 and the discharge current path 6. The output of the current monitor is supplied to a comparator means (not shown) which compares the sensed current with the current thresholds  $I_P$  and  $I_R$  and generates output signals.

**[0109]** The drive circuit 20c further includes first D21 and second D22 recirculation diodes. The first recirculation diode D21 is connected across the second switch Q22, the second inductor L22, the first and second transformers T1 and T2, and the first inductor L21. The second recirculation diode D22 is connected across the second inductor L22, the first and second transformers T1 and T2, the first inductor L21 and the first switch Q21. The recirculation diodes D21 and D22 allow a recirculation current to return to the first C21 and second C22 energy storage capacitors during an energy recovery or recirculation mode of operation of the circuit 20c.

**[0110]** Each of the injectors 12a and 12b is connected in series with an associated selector switch Q23 and Q24. Each selector switch Q23 and Q24 typically takes the form of an IGBT having a gate coupled to a gate drive which is powered at a bias supply input. Alternatively, each selector switch Q23 and Q24 may take the form of a FET having an intrinsic diode connected between its drain and source. When the selector switch Q23 associated with the first injector 12a, for example, is activated (i.e. switched on), current flow  $I_{\text{DISCHARGE}}$  is permitted in a discharge direction through the selected injector. A diode D23 is connected in parallel with the selector switch Q23 to allow current  $I_{\text{CHARGE}}$  to flow in the charge direction during the charging mode of operation of the circuit. Similarly, a diode D24 is connected in parallel with the selector switch Q24 for the second injector 12b.

**[0111]** Predetermined values for  $I_P$  and  $I_R$  are stored in the microprocessor 16, along with a charge voltage threshold  $V_{\text{CHARGE}}$ , and a discharge voltage threshold  $V_{\text{DISCHARGE}}$ . If required, and preferably so, the current thresholds  $I_P$  and  $I_R$ , the voltage thresholds,  $V_{\text{CHARGE}}$  and  $V_{\text{DISCHARGE}}$ , may be adjustable.

**[0112]** A voltage sensing means (not shown) may also be provided to sense the voltage,  $V_{\text{SENSE}}$ , across the injector 12a or 12b that is selected for injection. The voltage sensing means may also be used to sense the voltages  $V_{C1}$  and  $V_{C2}$  across the first C21 and second C22

capacitors. The microprocessor 16 further provides a charge/discharge signal C/D and an injector selector for selecting one of the injectors 12a or 12b during the discharge operation.

**[0113]** The drive circuit 20c also includes control logic 30 for receiving: 1) the output of transformers T1 and T2; 2) the sensed voltage,  $V_{\text{SENSE}}$ , from the positive terminal (+) of the injectors 12a and 12b; and 3) the various output signals from the microprocessor 16. The control logic 30 may include software executed by the microprocessor 16 for processing the various inputs so as to generate control signals for each of the charge and discharge switches Q21, Q22, and the selector switches Q23 and Q24.

**[0114]** During operation of the drive circuit 20c, a drive pulse (or voltage waveform) is applied to the piezoelectric actuator of the fuel injectors 12a and 12b. The drive pulse varies between the charging voltage,  $V_{\text{CHARGE}}$ , and the discharging voltage,  $V_{\text{DISCHARGE}}$ . When the injector 12a is in a non-injecting state, prior to injection, the drive pulse is at  $V_{\text{CHARGE}}$  so that a relatively high voltage is applied to the piezoelectric actuator. Typically,  $V_{\text{CHARGE}}$  is around 200 to 300 V. When it is required to initiate an injection event, the drive pulse is reduced to  $V_{\text{DISCHARGE}}$ , which is typically around -100 V. To terminate injection, the voltage of the drive pulse is increased to its charging voltage level,  $V_{\text{CHARGE}}$ , once again.

**[0115]** During the discharge mode, the discharge switch Q22 is activated (i.e. closed) and one of the selector switches Q23 and Q24 is then activated to select one of injectors 12a and 12b for injection, or vice versa. So, for example, if it is required to inject with the first injector 12a, the selector switch Q23 is closed. The other selector switch Q24 for the second injector 12b remains deactivated as the second injector 12b is not required to inject.

**[0116]** Assuming that it is desired to inject using the first injector 12a, upon activation of the discharge switch Q22, current is allowed to flow from the 100 V power supply across the capacitor C22, through the selector switch Q23, and into the corresponding negative side of the selected injector 12a. A discharge current  $I_{\text{DISCHARGE}}$  flows from the injector load for injector 12a, through the second transformer T2, through the second inductor L22, through the closed discharge switch Q22, and back to the negative terminal of the second capacitor C22. As the selector switch Q24 remains open, and due to the presence of the diode D24, substantially no current is able to flow through the second injector 12b into the negative side of the injector 12b.

**[0117]** The second transformer T2 senses the current flow through the discharge current path 6 as it builds up in the drive circuit 20c and, as soon as the peak current threshold  $I_P$  is reached, the control logic 30 generates an output signal to initiate de-activation (i.e. opening) of the discharge switch Q22. At this point, the current that has built-up in the second inductor L22 recirculates

through the recirculation diode D22. As a consequence, the direction of current flow along the bidirectional current path 26 and the selected one of the injectors 12a or 12b does not change. This is the recirculation mode of the discharging mode of operation of the drive circuit 20c.

**[0118]** During the recirculation mode, current flows from the negative side of the 200 volt power supply across the first capacitor C21, through the selected switch Q23, through the selected injector 12a, through the second transformer T2, through the second inductor L22, through the recirculation diode D22, and finally into the positive side of the first capacitor C21. During this recirculation mode, energy from the second inductor L22 and the selected one of the piezoelectric injectors 12a or 12b is transferred to the first capacitor C21 for energy storage therein.

**[0119]** The current sense circuitry monitors the recirculation current, and when the recirculation current has fallen below the recirculation current threshold  $I_R$  (which is zero amps for this circuit) a signal is generated to reactivate the discharge switch Q22, thereby continuing the discharge operation. The voltage  $V_{\text{INJ1}}$  or  $V_{\text{INJ2}}$  across the selected injector 12a or 12b is also monitored by the voltage sensing means (not shown), and the cycle of current buildup and recirculation continues until the appropriate discharge voltage level (threshold  $V_{\text{DISCHARGE}}$ ) has been achieved.

**[0120]** In this discharge cycle, the second capacitor C22 provides energy, while the first capacitor C21 receives energy for storage. Once the appropriate discharge voltage threshold  $V_{\text{DISCHARGE}}$  is achieved, the half H-bridge drive circuit 20c is deactivated until a charge cycle is initiated, or until it is determined that additional discharge pulses are required to maintain the desired injector voltage. The provision of additional discharge pulses will be described in detail later.

**[0121]** In order to charge (i.e. close) the first injector 12a, the charge switch Q21 is activated, thus allowing a charge current  $I_{\text{CHARGE}}$  to flow from the 200 V power supply across the first capacitor C21, through the charge switch Q21, through the first inductor L21, through the first transformer T1, through the injector 12a (and optionally through injector 12b depending on the voltage drop across this injector), and back to the energy storage capacitor C21. This is the charging mode of operation of the drive circuit 20c. During the charging mode, the majority of the charge current  $I_{\text{CHARGE}}$  will flow through the previously discharged injector (i.e. the first injector 12a). The second injector 12b that was not previously discharged will receive current if the corresponding voltage  $V_{\text{INJ2}}$  across it has dropped below the charge voltage threshold  $V_{\text{CHARGE}}$ .

**[0122]** The first transformer T1 senses the current flow through the charge current path 4 as it builds up in the drive circuit 20c and, as soon as the peak current threshold  $I_P$  is reached, the control logic 30 generates a control signal to open the charge switch Q21. At this

point, the current that is built up in the first inductor L21 recirculates through the recirculation diode D21. This is the recirculation mode of the charging mode of operation of the drive circuit 20c. Thus, the direction of current flow through the first inductor L21 and injectors 12a and 12b does not change.

**[0123]** During the recirculation mode, current flows from the negative side of the 100 volt power supply across the second capacitor C22, through the first recirculation diode D21, through the first inductor L21 and the first transformer T1, through the injectors 12a and 12b, and into the positive side of the second capacitor C22. During this recirculation mode, energy from the first inductor L21 and piezoelectric injectors 12a and 12b is transferred to the second capacitor C22. The current sense circuitry monitors the recirculation current, and when the recirculation current has fallen below the recirculation current threshold  $I_R$ , a signal is generated to reactivate the charge switch Q21 to continue the charge process. The voltage across the selected injector 12a is monitored, and the cycle of current buildup and recirculation continues until the appropriate charge voltage level (threshold  $V_{CHARGE}$ ) has been achieved. In this charging mode, the first capacitor C21 provides energy, and the second capacitor C22 receives energy for storage. Once the appropriate charge voltage threshold  $V_{CHARGE}$  is achieved, the half H-bridge drive circuit 20c is deactivated until a discharge cycle is initiated.

**[0124]** Optional further diodes D27 and D28 may be provided in the drive circuit 20c, as indicated by the dashed lines in Figure 9. Optional diode D27 may be situated between the bi-directional current path 26 and the positive terminal of the first energy storage capacitor C21. Optional diode D28 may be situated between the negative terminal of the second energy storage capacitor C22 and the bi-directional current path 26.

**[0125]** Diode D27 provides a 'voltage clamping effect' for a selected injector 12a or 12b at the end of its charging mode, as it prevents the injector from being driven to voltages higher than  $V_{C1}$ . In certain circumstances the diode D28 provides a recirculation path for current flow during a discharge mode of operation (if the select switch Q23 of the injector 12a that is injecting is opened at the end of the discharge mode approximately simultaneously with the discharge switch Q22 being deactivated i.e. opened). The provision of the diode D28 is important as it provides a recirculation path for residual energy in the second inductor L22 at the end of the discharge mode to recirculate to the first energy storage capacitor C21. However, if the switch Q23 for the selected injector 12a is not deactivated (i.e. opened) at the end of the discharge mode (i.e. it is kept closed), then diode D28 will generally not be required.

**[0126]** Referring now to Figures 10a and 10b, the energy  $E_{C21}$  and  $E_{C22}$  stored on the first C21 and second C22 capacitors, respectively, is shown during discharge and charge modes.

**[0127]** The energy  $E_{C21}$  stored on the first capacitor

C21 (given by line 70a in Figure 10a) is shown increasing via waveform 72a having spikes 76a during the discharge mode, and decreasing via waveform 74a having spikes 78a during the charge mode.

**[0128]** The energy  $E_{C22}$  stored on the second capacitor C22 (given by line 70b in Figure 10b) is shown decreasing via waveform 72b having spikes 76b during the discharge mode, and increasing via waveform 74b having spikes 78b during the charge mode.

**[0129]** Figure 10c shows the charge/discharge voltage  $V_{INJ1}$  across the first injector 12a during the charge and discharge modes. The injector voltage  $V_{INJ1}$  (shown by line 80 in Figure 10c) shows the voltage across the first injector 12a decreasing in waveform 82 during the discharge mode, and increasing in waveform 84 during the charge mode. Figure 10c also shows the current,  $I_{INJ1}$ , through the first injector 12a.

**[0130]** Figures 10d and 10e respectively illustrate the current  $I_{L21}$  and  $I_{L22}$  through the first L21 and second L22 inductors.

**[0131]** Referring now to Figure 10d, the first inductor current  $I_{L21}$  is given by line 80a. During the charge mode,  $I_{L21}$  decreases from about zero amps to approximately minus twenty five amps (-25 A) during current buildup, and ramps back up to approximately zero amps during the recirculation mode, as shown by spike 84a of the waveform 80a. The spikes 84a of current  $I_{L21}$  occur for as long as the voltage  $V_{C1}$  or  $V_{C2}$  is applied to discharge or charge the first injector 12a, as shown in Figure 10c.

**[0132]** With reference to Figure 10e, the second inductor current  $I_{L22}$  (given by line 80b) is shown increasing to approximately twenty five amps (+25 A) and decaying back to about zero amps during the recirculation mode of the discharge mode, as shown by spikes 82b of the waveform 80b.

**[0133]** In summary, when it is required to inject with a selected injector (e.g. the first injector 12a), the discharge switch Q22 and the selector switch Q23 of the first injector are both closed. During the discharge and recirculation modes that follow, the discharge switch Q22 is automatically opened and closed until the voltage across the selected injector 12a is reduced to the appropriate voltage discharge level (i.e.  $V_{DISCHARGE}$ , as shown in Figure 10c) to initiate injection. After a predetermined time for which injection is required, closing of the injector 12a is achieved by closing the charge switch Q21, causing a charging current to flow through the first 12a and second injectors 12b. During the subsequent charging and recirculation modes, the charge switch Q21 is continually opened and closed until the appropriate charge voltage level is achieved (i.e.  $V_{CHARGE}$ , as shown in Figure 10c).

**[0134]** The control routine 200 described previously (and illustrated in Figures 7a and 7b) for controlling operation of the drive circuit 20b of the second embodiment of the present invention may also be used to control the operation of the drive circuit 20c of the third em-



bodiment of the present invention. Furthermore, the charge Q21 and discharge switches Q22 may be operated in a number of different ways to charge/discharge the injectors (see Figure 6b), as described previously.

**[0135]** The drive circuits 20a, 20b and 20c of the present invention may be further controlled to reduce the disadvantageous effects of voltage ringing. This may be achieved by means of, for example, microprocessor 16 control, or may be implemented in hardware. Referring now to Figure 11, plot (a) illustrates schematically the charge/discharge voltage  $V_{INJ1}$  across the first injector 12a during the charge and discharge modes. Plot (a) shows the voltage decreasing during the discharge mode P1, increasing slightly during the injection event, and increasing further during the charge mode P3, as described previously. However, in practice, when  $V_{DISCHARGE}$  has been reached and an injection event is underway, the voltage across the piezoelectric actuator becomes more positive than is required (known as positive ringing) thereby reducing efficiency and accuracy of control of fuel injection. It can also be seen from plot (a) that when  $V_{CHARGE}$  is reached, the voltage  $V_{INJ1}$  becomes more negative than is required (known as negative ringing), again reducing efficiency and accuracy of control.

**[0136]** In order to overcome the disadvantageous effects of positive ringing at the end of the discharge mode P1, the microprocessor 16 can be programmed to maintain the discharge switch Q22 in an enabled state for a period of time,  $t_1$ , after the discharge voltage  $V_{DISCHARGE}$  has been reached (as shown in plot (c)). During this time period  $t_1$ , the second transformer T2 monitors the current buildup in the discharge current path 6 and, as soon as the peak current threshold  $I_P$  is reached, the discharge switch Q22 is switched off. The current that has built up in the second inductor L2 then recirculates in the manner previously described, and subsequently falls. When the current flowing in the circuit during the recirculation mode falls below the recirculation current threshold  $I_R$ , switch Q22 is reactivated to continue the discharge operation. Thus additional discharge pulses are produced during a damping mode P2 in which the voltage  $V_{INJ1}$  across the injector is damped so as to reduce positive ringing in the circuit 20c. The damped voltage  $V_{INJ1}$  is illustrated by the dashed line 160 in plot (a) of Figure 11.

**[0137]** As illustrated in plot (c), the discharge switch Q22 is enabled continuously during the discharge mode P1 and the time period  $t_1$ . However, in an alternative mode of operation, the discharge switch Q22 can be disabled for a short period after  $V_{DISCHARGE}$  has been reached, and then enabled for the time period  $t_1$  (as shown in plot (b)).

**[0138]** Depending on the voltage drop across the injector 12a, the current flowing in the circuit 20c may never reach the peak current threshold  $I_P$ . In this case, another alternative approach may be adopted in which the discharge switch Q22 is alternately enabled and disa-

bled under the direct control of the microprocessor 16 via the charge/discharge signal C/D. Thus, the discharge switch Q22 is deactivated for a short period after  $V_{DISCHARGE}$  has been reached, and then alternately reactivated and deactivated during the time period  $t_1$  (as shown in plot (d)). In another modification of the method of the present invention, the period of activation of the discharge switch Q22 (and therefore the degree of damping) may be varied by reducing the peak current threshold  $I_P$  to  $I_{REDUCED}$  such that the discharge switch Q22 is deactivated when  $I_{REDUCED}$  is reached, rather than being directly controlled by the microprocessor 16.

**[0139]** The microprocessor 16 can also be programmed so as to maintain the injector selector switch Q23 closed for a short period after the discharge voltage  $V_{DISCHARGE}$  has been reached, as illustrated in plot (i). The injector selector switch Q23 is then switched on again for the time period  $t_1$ , prior to the subsequent charging mode P3.

**[0140]** To overcome the disadvantageous effects of negative ringing at the end of the charge mode P3, the microprocessor 16 can be programmed to enable the charge switch Q21 for a period of time  $t_2$  at the end of the charge mode (as shown in plot (g) of Figure 11). During this time period,  $t_2$ , the first transformer T1 monitors the current buildup in the circuit 20c and, as soon as the peak current threshold  $I_P$  is reached, the charge switch Q21 is switched off. The current that has built up in the first inductor L21 recirculates, and the current in the circuit 20c falls. When the current recirculating in the circuit falls below the recirculation current threshold  $I_R$ , the charge switch Q21 is reactivated. Thus, additional charge pulses are produced during a damping mode P4 in which the voltage  $V_{INJ1}$  is damped so as to reduce negative ringing in the drive circuit. The damped voltage  $V_{INJ1}$  is illustrated by the dashed line 162 in plot (a).

**[0141]** As illustrated in plot (g) of Figure 11, the charge switch Q21 is enabled continuously during the charge mode P3 and the time period  $t_2$ . However, in an alternative mode of operation, the charge switch Q21 can be disabled briefly after  $V_{CHARGE}$  has been reached, and then enabled for the time period  $t_2$  (as shown in plot (f)).

**[0142]** Depending on the voltage drop across the injector 12a, the current in the circuit may never reach the peak current threshold  $I_P$ . In this case, another alternative approach may be adopted in which the charge switch Q21 is alternately enabled and disabled under the direct control of the microprocessor 16 via the charge/discharge signal C/D. Thus the charge switch Q21 is deactivated briefly after  $V_{CHARGE}$  has been reached, and then alternately reactivated and deactivated during the time period  $t_2$  (as shown in plot (h) of Figure 11). In another modification, the period of activation of the charge switch Q21 may be varied by reducing the peak current threshold  $I_P$  to  $I_{REDUCED}$  such that the charge switch Q21 is deactivated when  $I_{REDUCED}$  is reached, rather than under the direct control of the charge/discharge signal C/D from the microprocessor

16.

**[0143]** The microprocessor 16 can also be programmed to maintain the injector selector switch Q23 of the previously selected injector 12a closed for a short period after the charge voltage  $V_{\text{CHARGE}}$  has been reached, as illustrated in plot (i).

**[0144]** The microprocessor 16 may use pre-calibrated data to determine the appropriate time periods  $t_1$  and  $t_2$  for which the injector select switch Q23 and the charge Q21 and discharge Q22 switches are enabled and disabled. Alternatively, the time periods  $t_1$  and  $t_2$  could be varied after each injection event to enable more accurate control of the injectors.

**[0145]** Having described particular preferred embodiments of the present invention, it is to be appreciated that the embodiments in question are exemplary only and that variations and modifications such as will occur to those possessed of the appropriate knowledge and skill may be made without departure from the scope of the invention as set forth in the appended claims.

**[0146]** For example, the piezoelectric injectors 12, 12a, and 12b described herein operate in a discharge mode which discharges an injector to open the injector valve to inject fuel, and further operate in a charge mode which charges an injector to close the injector valve to prevent injection of fuel. In this case, the injectors are of the negative-charge displacement type. However, the drive circuits 20a, 20b and 20c described herein could be otherwise configured to open during a charge mode and close during a discharge mode, wherein the injectors 12, 12a, and 12b are of the positive-charge displacement type.

**[0147]** While two piezoelectric fuel injectors 12a and 12b are shown and described in connection with the drive circuit of the second 20b and third 20c embodiments of the present invention, it should be appreciated that the engine 10 may include one or more piezoelectric fuel injectors, all of which could be controlled by the drive circuits 20b and 20c. Additionally, while a single piezoelectric fuel injector 12 is shown and described in connection with the drive circuit 20a of the first embodiment, multiple fuel injectors could be controlled using this drive circuit.

**[0148]** The drive circuits 20a, 20b and 20c described herein may be integrated in the engine control module 14, or may be provided separate therefrom.

## Claims

1. A drive circuit (20a,20b,20c) for at least one injector (12;12a,12b), said drive circuit comprising:

a voltage input (22) for receiving a voltage signal;  
at least one energy storage device (C1,C2; C11,C12;C21,C22) coupled to the voltage input for storing an electrical charge;

a bidirectional current path (26) coupled to the at least one injector (12;12a,12b);  
at least one inductor (L1;L11;L21,L22) coupled to the at least one injector (12;12a,12b); and  
switching means for controlling current flow through the at least one injector (12;12a,12b) and the at least one inductor (L1;L11;L21,L22) to open and close said injector(s), wherein the switching means is controlled to provide a recirculation current to recover energy stored in the at least one injector (12;12a,12b) for storage in the at least one energy storage device (C1,C2;C11,C12;C21,C22).

2. The drive circuit (20a,20b,20c) as claimed in claim 1, wherein the switching means causes a first current ( $I_{\text{CHARGE}}$ ) to flow through the bidirectional current path (26) while charging an injector (12;12a,12b) during a charge mode, and further causes a second current ( $I_{\text{DISCHARGE}}$ ) opposite to the first current to flow in the bidirectional current path to discharge an injector (12;12a,12b) during a discharge mode.
3. The drive circuit (20a) as claimed in claim 1 or claim 2, wherein the drive circuit is substantially configured as an H-bridge circuit.
4. The drive circuit (20a,20b) as claimed in any preceding claim, wherein a first inductor (L1;L11) is coupled in series with the at least one injector (12;12a,12b) in the bidirectional current path (26).
5. The drive circuit (20a) as claimed in any preceding claim, wherein the at least one energy storage device comprises a capacitor (C1).
6. The drive circuit (20a) as claimed in any preceding claim, wherein the switching means comprises first (Q1) and second switches (Q4) which are controllable to charge the at least one injector (12), and third (Q2) and fourth (Q3) switches which are controllable to discharge the at least one injector (12) selected for injection.
7. The drive circuit (20b,20c) as claimed in claim 1 or claim 2, wherein the drive circuit is substantially configured as a half H-bridge circuit comprising a charge current path (4) for receiving a charging current ( $I_{\text{CHARGE}}$ ), and a discharge current path (6) for receiving a discharge current ( $I_{\text{DISCHARGE}}$ ).
8. The drive circuit (20b) as claimed in claim 7, wherein a first inductor (L11) is disposed in the bidirectional current path (26).
9. The drive circuit (20c) as claimed in claim 7, wherein a first inductor (L21) is disposed in the charge cur-

rent path (4), and a second inductor (L22) is disposed in the discharge current path (6).

10. The drive circuit (20b,20c) as claimed in any of claims 7 to 9, wherein the switching means comprises a first switch (Q11;Q21) that is controllable to charge the at least one injector (12a,12b), and a second switch (Q12;Q22) that is controllable to discharge the at least one injector (12a,12b).
11. The drive circuit (20b,20c) as claimed in any of claims 7 to 10, wherein the drive circuit is arranged to control at least first (12a) and second (12b) injectors, said drive circuit further comprising selector means (Q13,Q14;Q23,Q24) for selecting one of said first (12a) and second (12b) injectors.
12. The drive circuit (20b,20c) as claimed in claim 11, wherein the drive circuit is arranged to charge all of said injectors (12a,12b) during the charge mode, and to discharge a selected one of the injectors (12a,12b) during the discharge mode.
13. The drive circuit (20b,20c) as claimed in any of claims 7 to 12, wherein the at least one energy storage device comprises first (C11,C21) and second (C12,C22) capacitors, wherein the first capacitor (C11,C21) stores energy for use in the charge mode, and the second capacitor (C12,C22) stores energy for use in the discharge mode.
14. The drive circuit (20b,20c) as claimed in any of claims 11 to 13, wherein the at least first (12a) and second (12b) injectors are coupled in parallel.
15. The drive circuit (20b,20c) as claimed in any of claims 11 to 14, further comprising a first further diode (D27) connected in parallel with the charge current path (4) for limiting the voltage across the selected injector (12a,12b).
16. The drive circuit (20c) as claimed in any of claims 9 to 15, further comprising a second further diode (D28) connected in parallel with the discharge current path (6) so as to provide another path for current at the end of the discharge mode.
17. The drive circuit (20a,20b,20c) as claimed in any preceding claim, further comprising current sensing means for sensing the current flowing through the bi-directional current path (26).
18. The drive circuit (20c) as claimed in claim 17, wherein the current sensing means comprises a first transformer (T1) in series with the first inductor (L21) for sensing the current flowing in the charge current path (4), and a second transformer (T2) in series with the second inductor (L22) for sensing

the current flowing in the discharge current path (6).

19. The drive circuit (20a,20b,20c) as claimed in any preceding claim, further comprising means for controlling voltage charge and discharge slew rate of the at least one injector (12;12a,12b).
20. The drive circuit (20a,20b,20c) as claimed in claim 19, wherein the means for controlling voltage charge and discharge slew rate comprises the current sensing means and first ( $I_P$ ) and second ( $I_R$ ) current thresholds, wherein current flow through the bidirectional current path (26) is controlled as a function of the first ( $I_P$ ) and second ( $I_R$ ) current thresholds.
21. The drive circuit (20a,20b,20c) as claimed in claim 19 or claim 20, wherein the means for controlling voltage charge and discharge slew rate comprises logic circuitry responsive to a frequency control signal.
22. The drive circuit (20a,20b,20c) as claimed in any preceding claim, wherein the at least one injector (12;12a,12b) comprises a piezoelectric actuator.
23. The drive circuit (20a,20b,20c) as claimed in any preceding claim, further comprising control means (14) for controlling the switching means.
24. The drive circuit (20a,20b,20c) as claimed in claim 23, further comprising voltage sensing means for sensing the voltage across the selected injector (12;12a,12b), and wherein the control means (14) is arranged to receive a signal indicative of the sensed voltage from the voltage sensing means.
25. The drive circuit (20a,20b,20c) as claimed in claim 24, wherein the control means (14) is arranged to provide a terminate control signal to the switch means (Q1;Q11;Q21) to terminate the charge mode once a threshold charge voltage ( $V_{CHARGE}$ ) is sensed.
26. The drive circuit (20a,20b,20c) as claimed in claim 24 or claim 25, wherein the control means (14) is arranged to provide an initiate control signal to the switch means (Q1;Q11;Q21) to initiate the charge mode of the selected injector (12;12a,12b).
27. The drive circuit (20a,20b,20c) as claimed in any of claims 24 to 26, wherein the control means (14) is arranged to provide an initiate control signal to the switch means (Q2;Q12;Q22) to initiate the discharge mode of the selected injector (12;12a,12b).
28. The drive circuit (20a,20b,20c) as claimed in any of claims 24 to 27, wherein the control means (14) is

arranged to provide a terminate control signal to the switch means (Q2;Q12;Q22) to terminate the discharge mode once a threshold discharge voltage ( $V_{\text{DISCHARGE}}$ ) is sensed.

29. A method of controlling a drive circuit (20a,20b,20c) for an injector arrangement having at least one injector (12;12a,12b), the method comprising:

selecting an injector (12;12a,12b) to permit a discharging current to be supplied thereto so as to initiate an injection event;  
activating a discharge switch means (Q2;Q12;Q22) to supply the discharging current to the selected injector until the voltage across the selected injector reaches a predetermined discharge level ( $V_{\text{DISCHARGE}}$ ); and  
enabling the discharge switch means (Q2;Q12;Q22) for a time period (t1) after the predetermined discharge level ( $V_{\text{DISCHARGE}}$ ) has been reached so as to reduce voltage ringing in the drive circuit.

30. The method as claimed in claim 29, further comprising disabling the discharge switch means (Q2;Q12;Q22) when the voltage across the selected injector reaches the predetermined discharge level ( $V_{\text{DISCHARGE}}$ ), prior to the enabling step.

31. The method as claimed in claim 29, wherein the enabling step comprises holding the discharge switch means (Q2;Q12;Q22) enabled for the time period (t1) after the predetermined discharge level ( $V_{\text{DISCHARGE}}$ ) has been reached.

32. The method as claimed in claim 29 or claim 30, wherein the enabling step comprises alternately enabling and disabling the discharge switch means (Q2;Q12;Q22) during the time period (t1).

33. A method of controlling a drive circuit (20a,20b,20c) for an injector arrangement having at least one injector (12;12a,12b), the method comprising:

activating a charge switch means (Q1;Q11;Q21) to supply the charging current to the selected injector until the voltage across the selected injector reaches a predetermined charge level ( $V_{\text{CHARGE}}$ ) so as to terminate an injection event; and  
enabling the charge switch means (Q1;Q11;Q21) for a time period (t2) after the predetermined charge level ( $V_{\text{CHARGE}}$ ) has been reached so as to reduce voltage ringing in the drive circuit.

34. The method as claimed in claim 33, further compris-

ing disabling the charge switch means (Q1;Q11;Q21) when the voltage across the selected injector reaches the predetermined charge level ( $V_{\text{CHARGE}}$ ) prior to the enabling step.

35. The method as claimed in claim 33, wherein the enabling step comprises holding the charge switch means (Q1;Q11;Q21) enabled for the time period (t1) after the predetermined charge level ( $V_{\text{CHARGE}}$ ) has been reached.

36. The method as claimed in claim 33 or claim 34, wherein the enabling step comprises alternately enabling and disabling the charge switch means (Q1;Q11;Q21) during the time period (t2).

37. The method as claimed in claim 32 or claim 36, wherein the alternately enabling and disabling step is carried out under the control of a pulse width modulated signal.

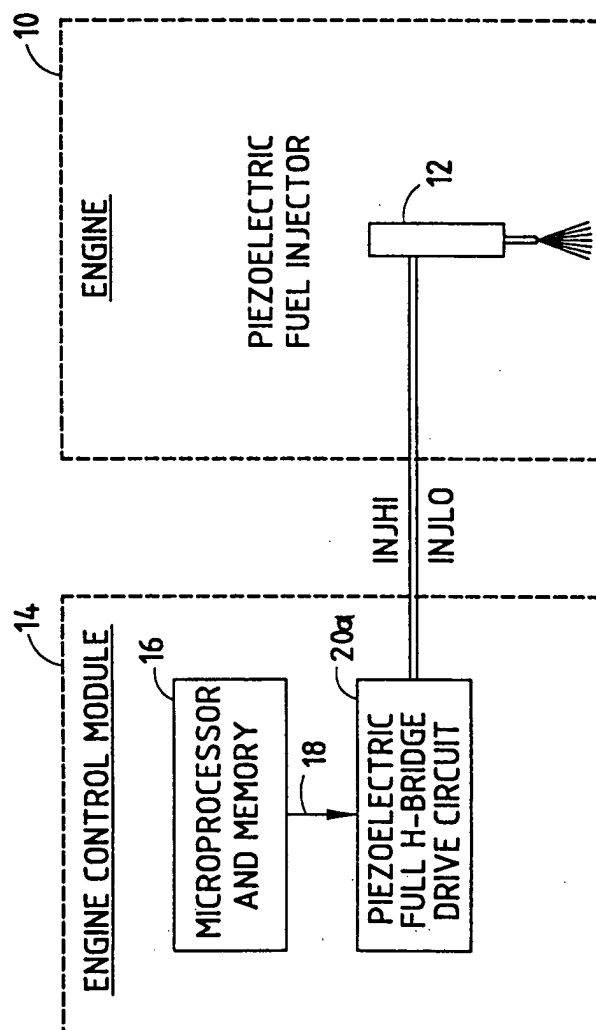


FIG. 1

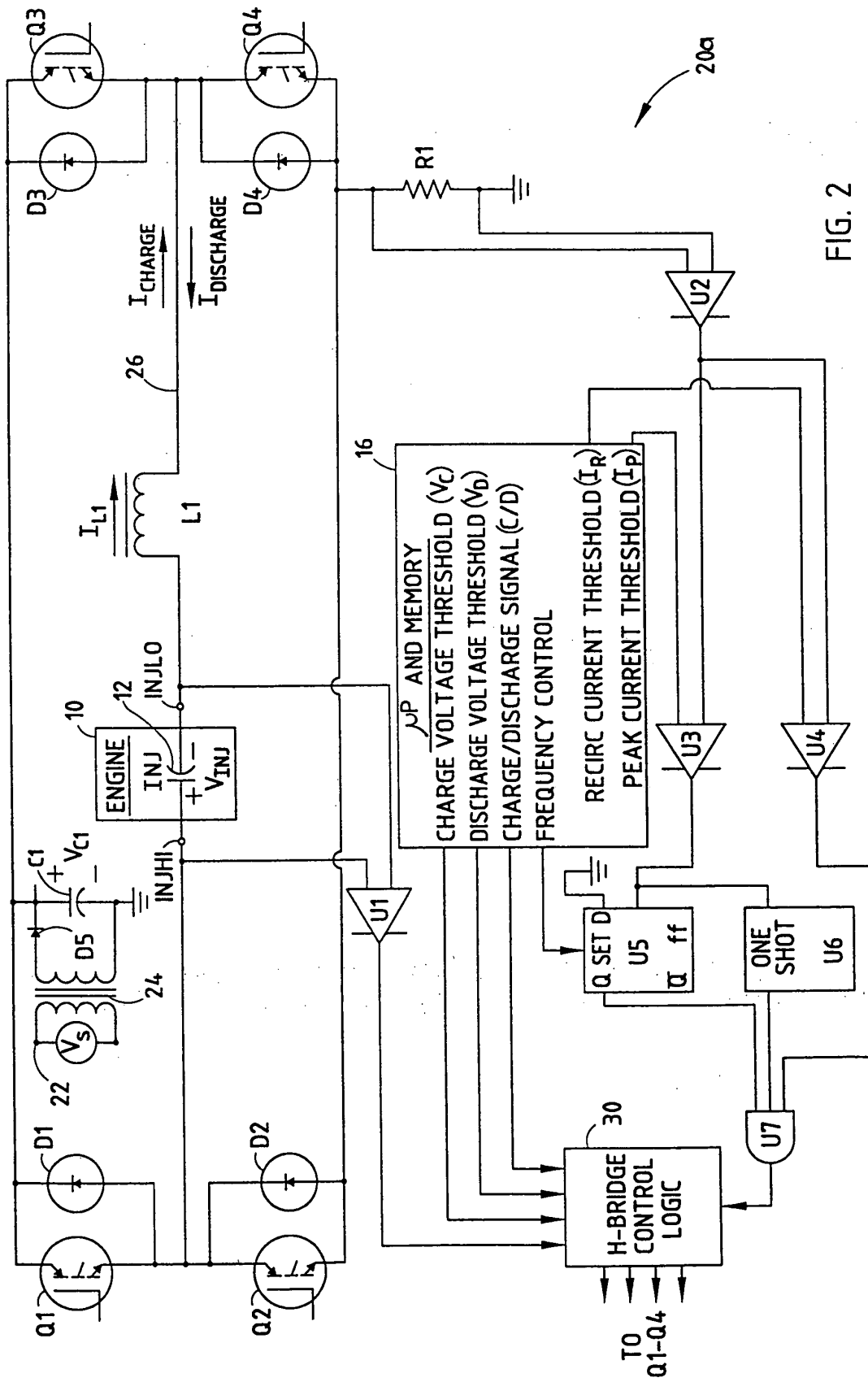


FIG. 2

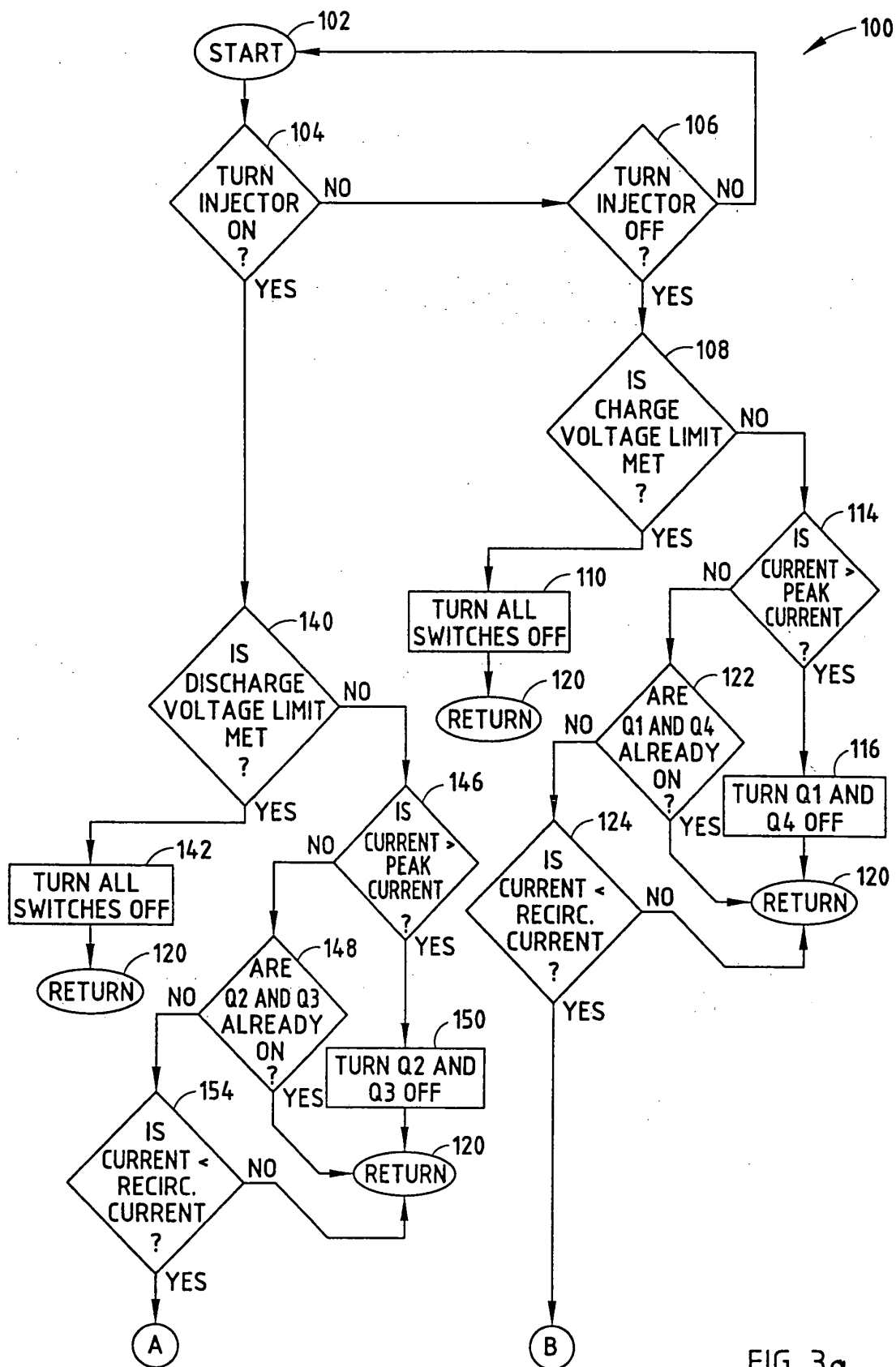


FIG. 3a

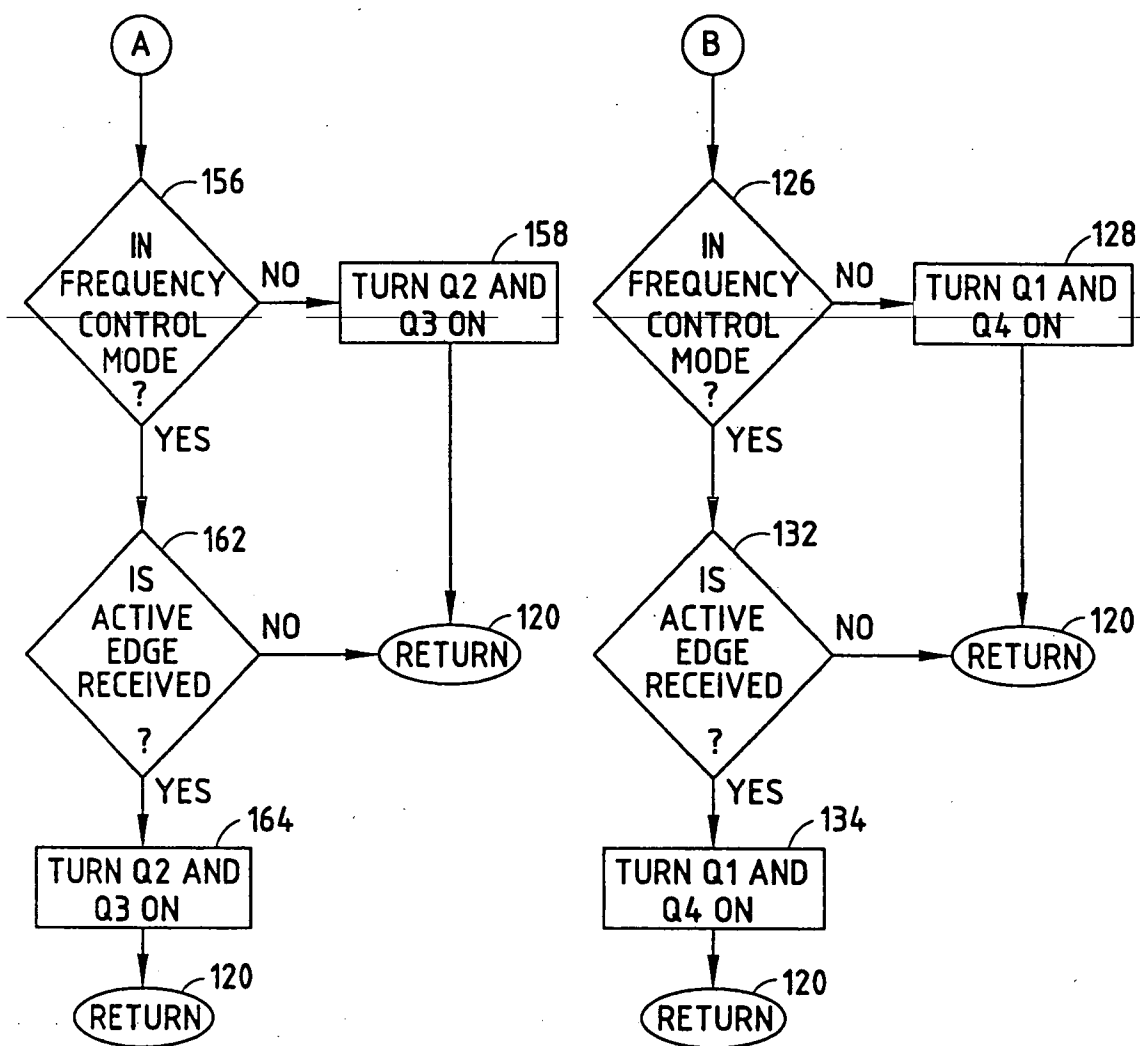
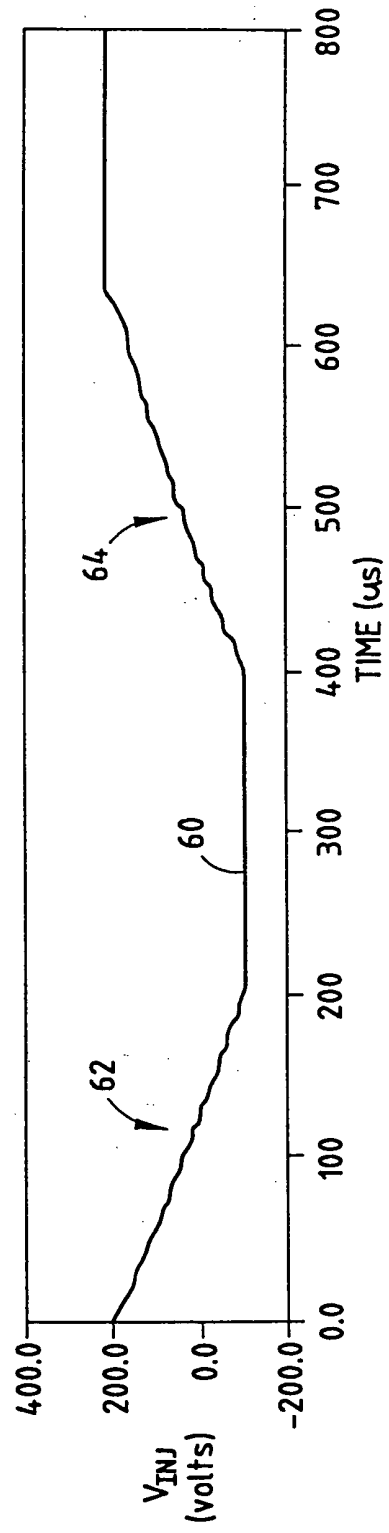
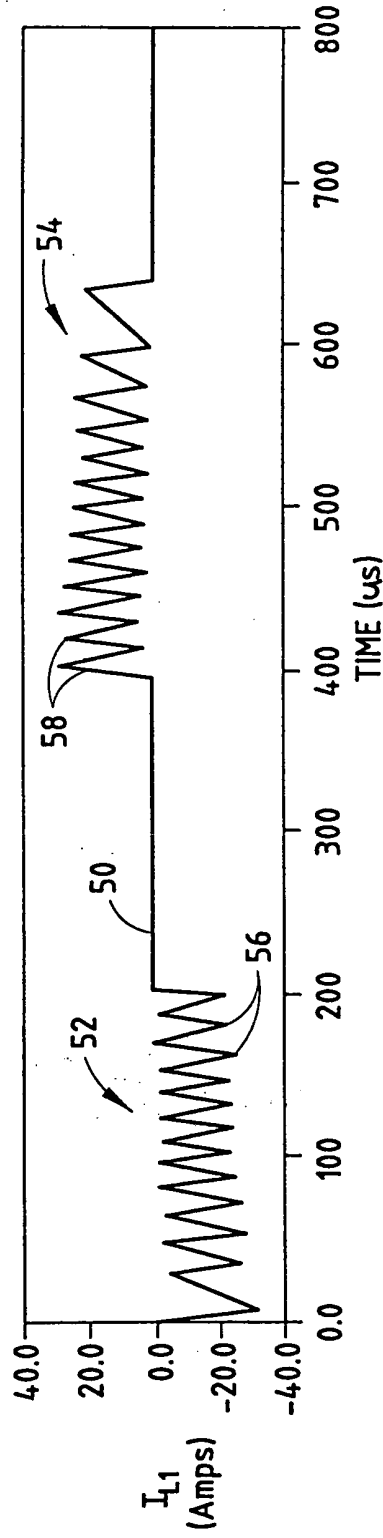
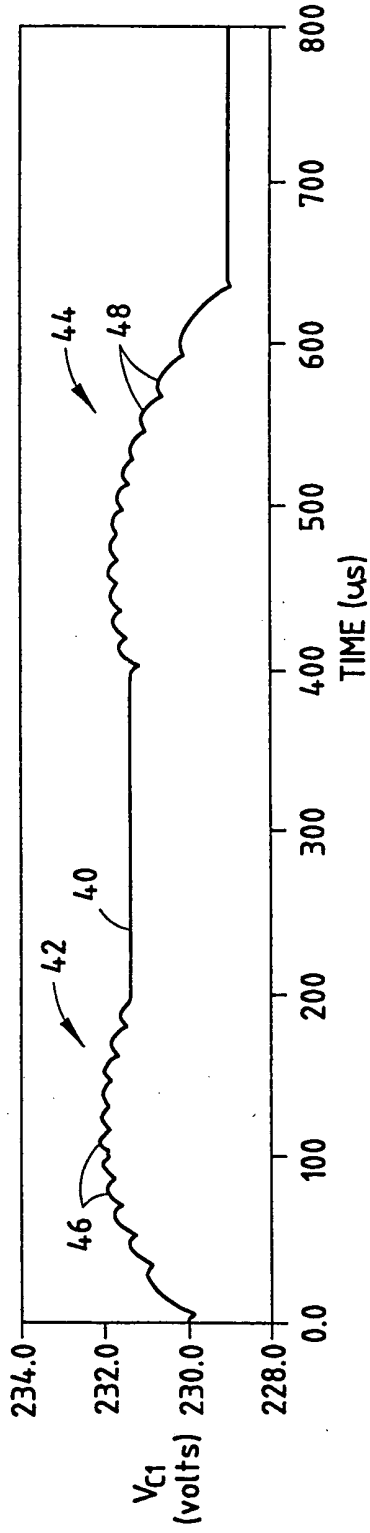


FIG. 3b





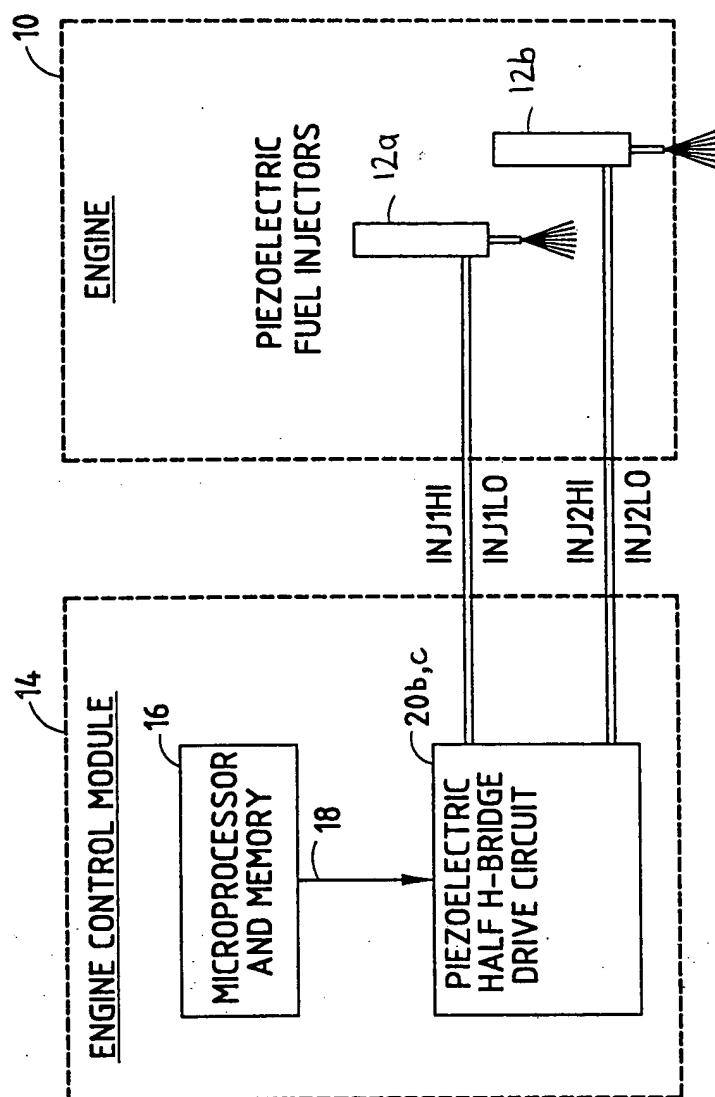


FIG. 5

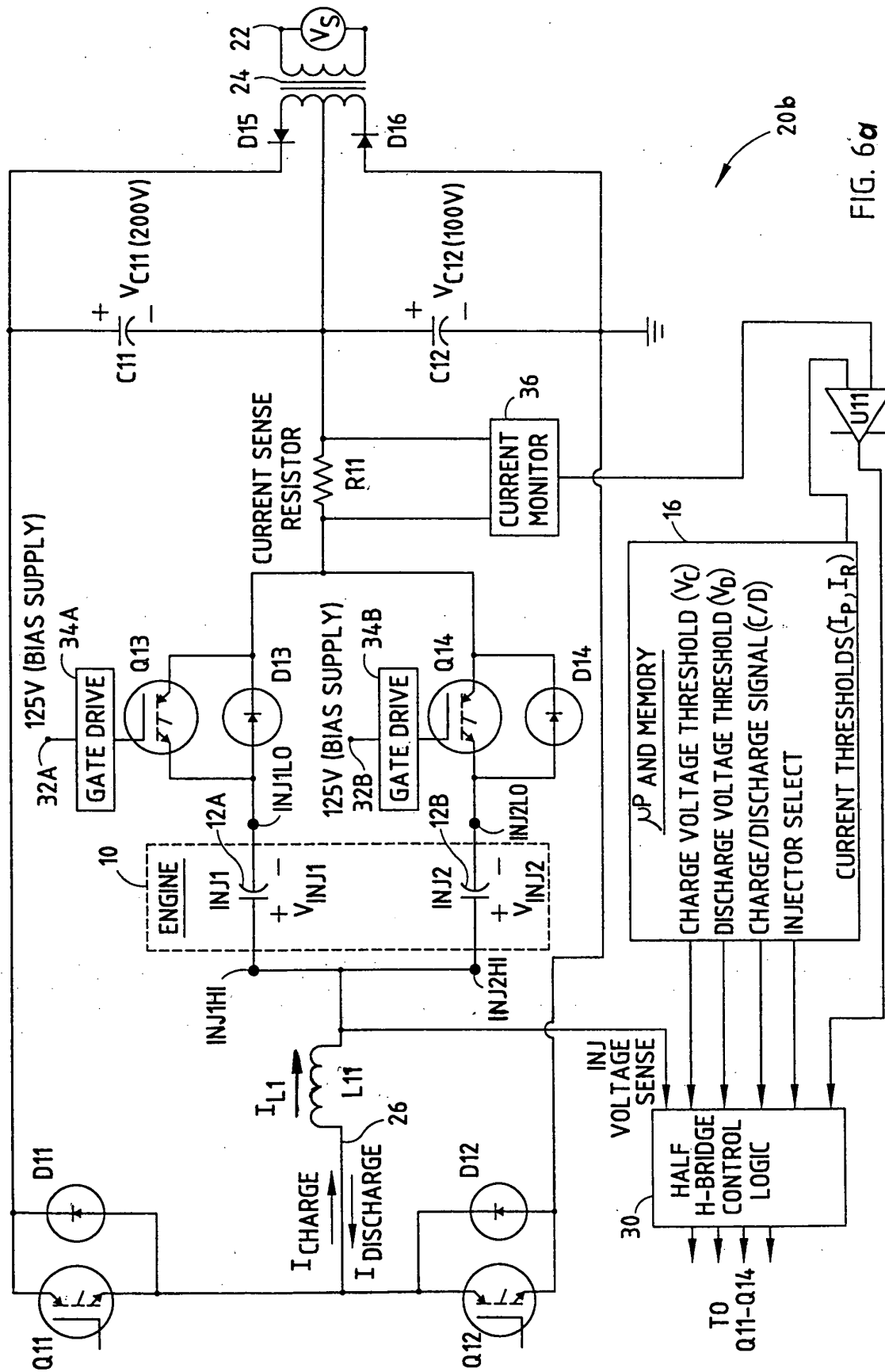
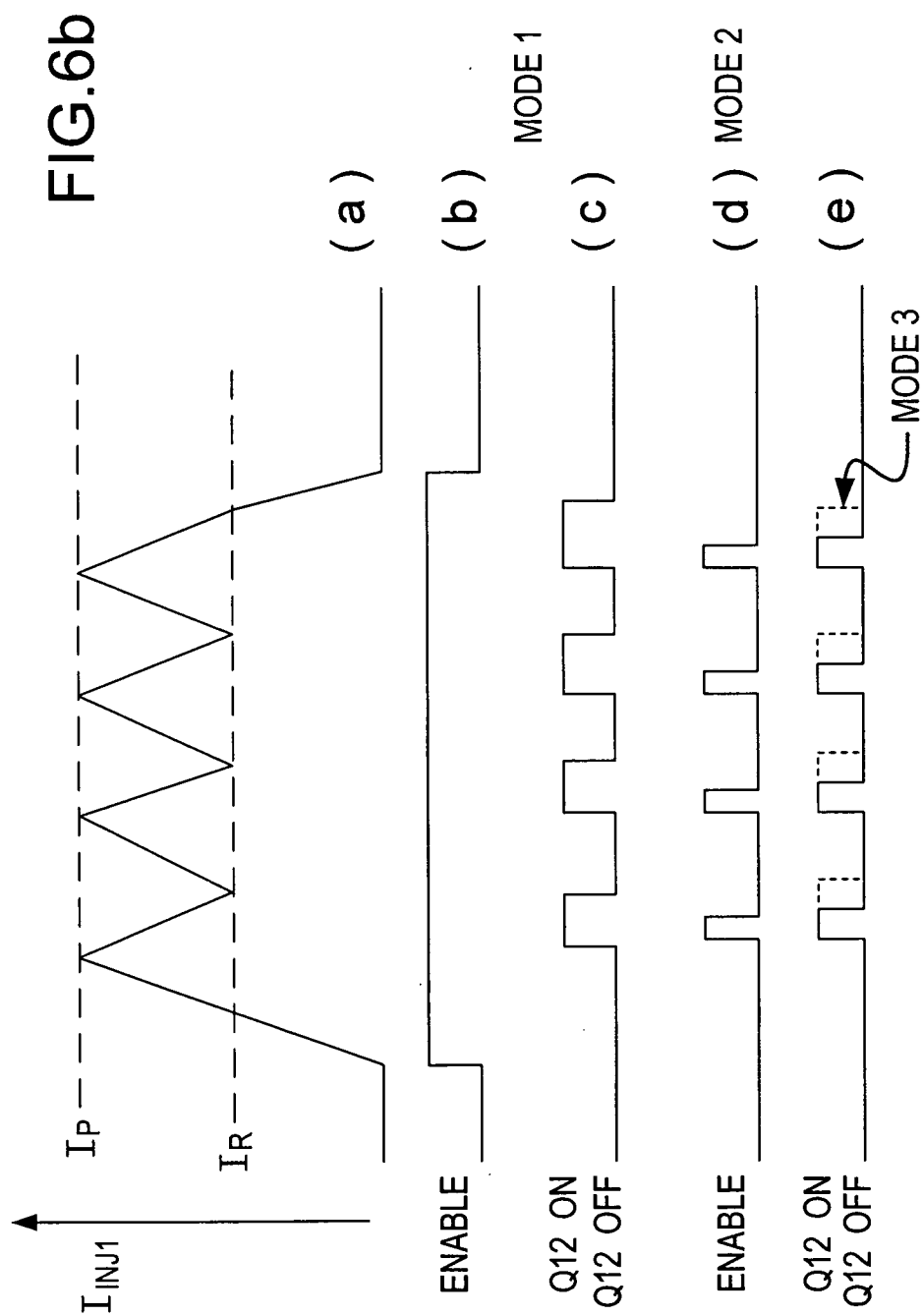


FIG. 6a

20b



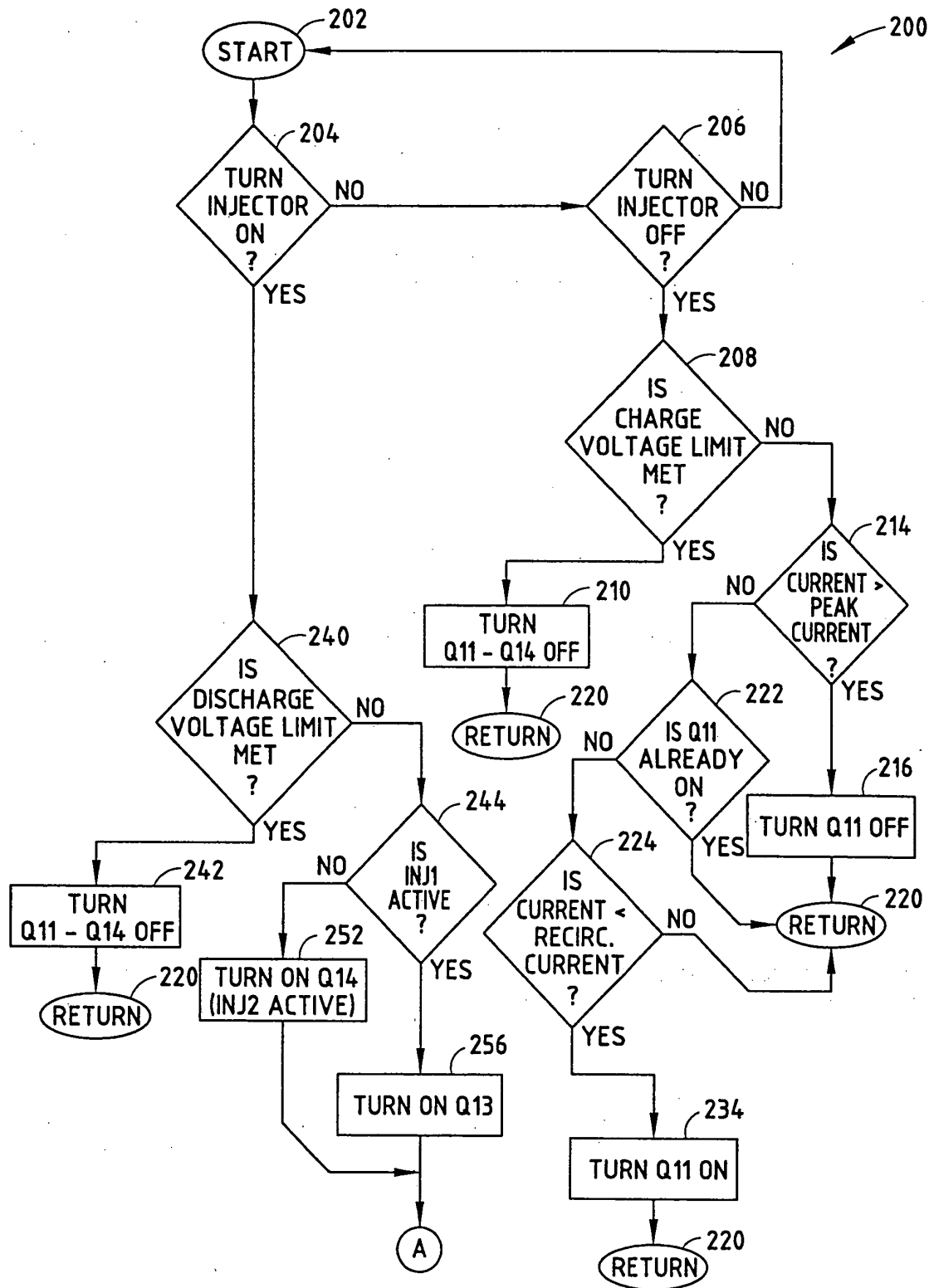


FIG. 7a

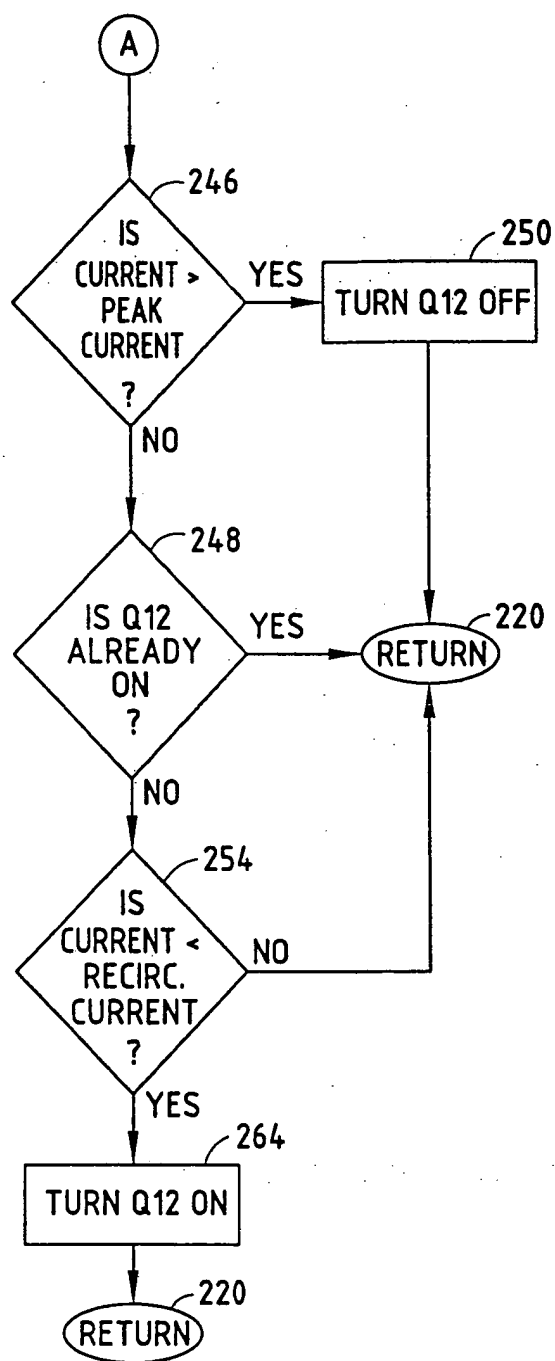
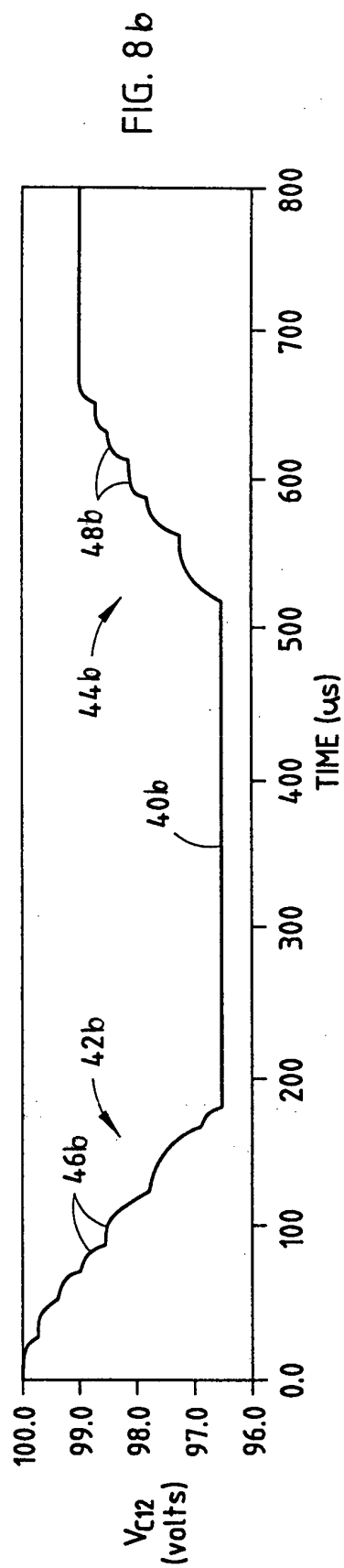
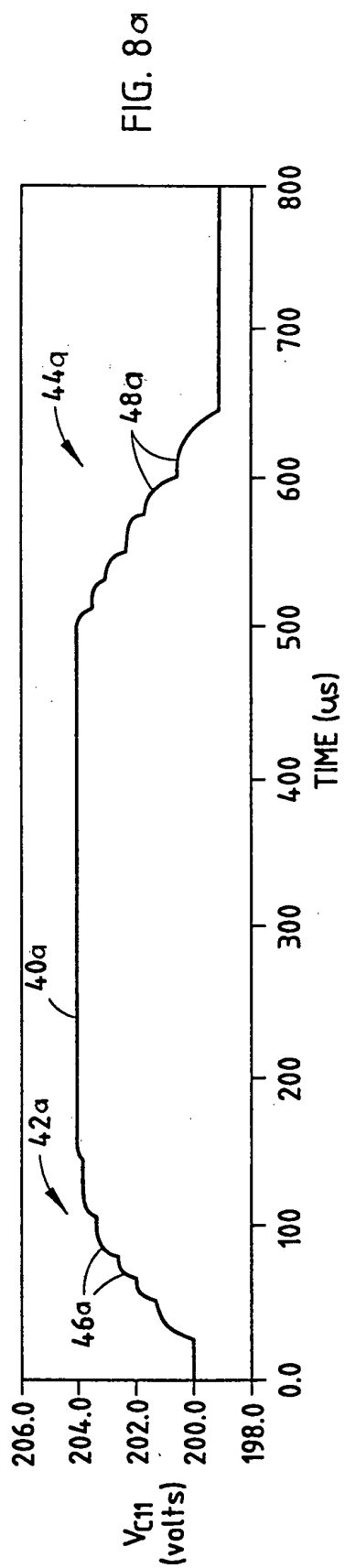
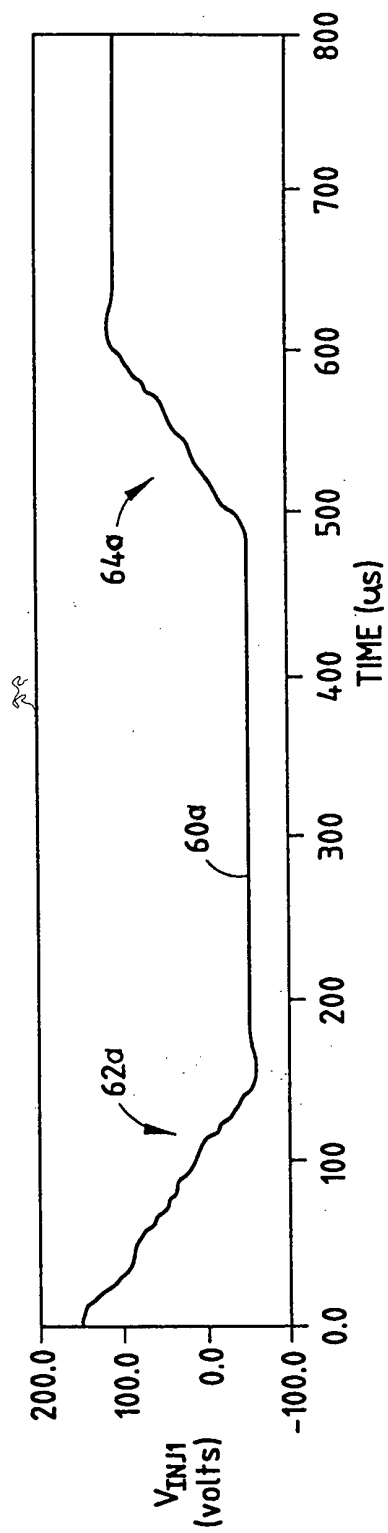
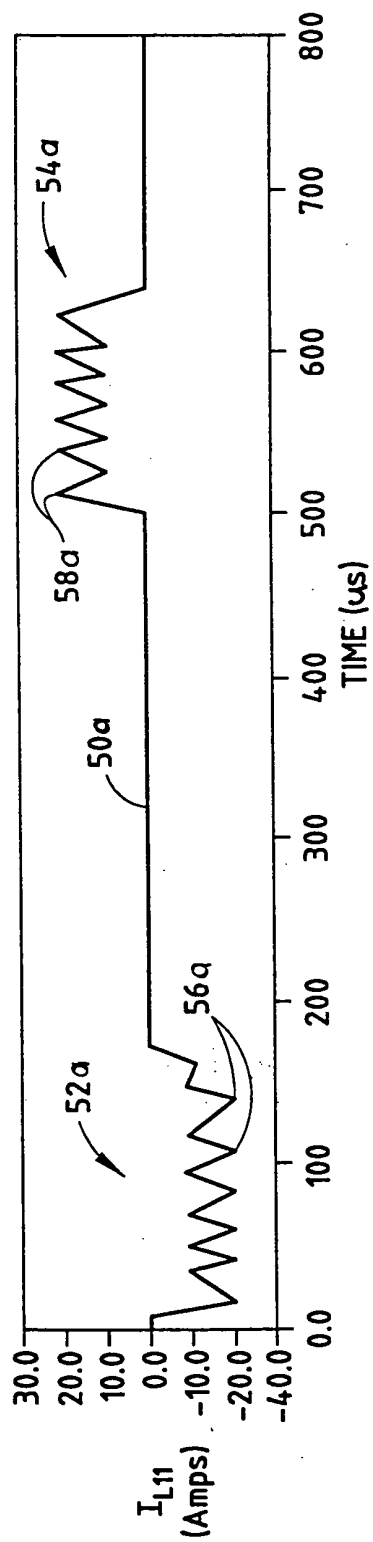


FIG. 7b







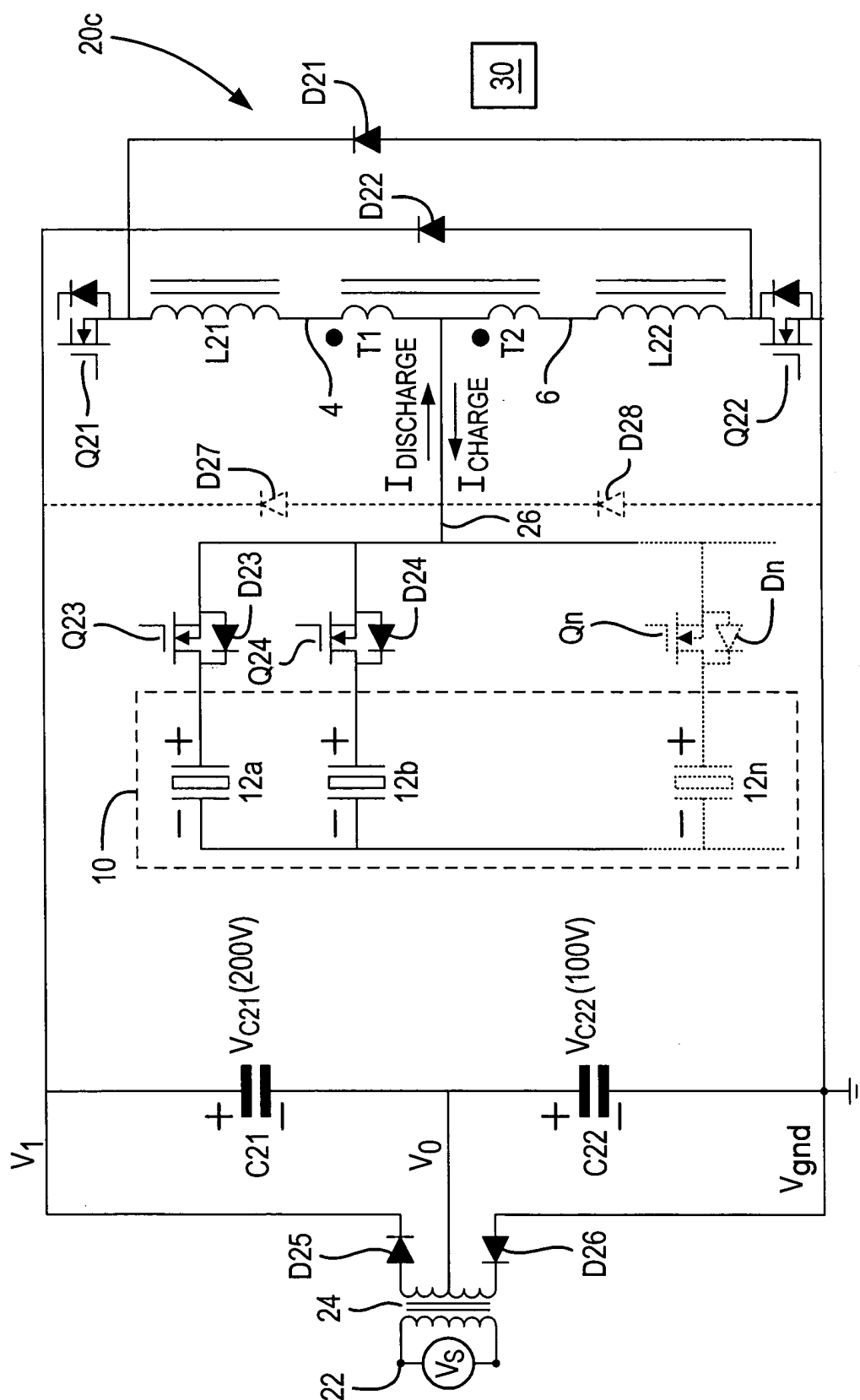
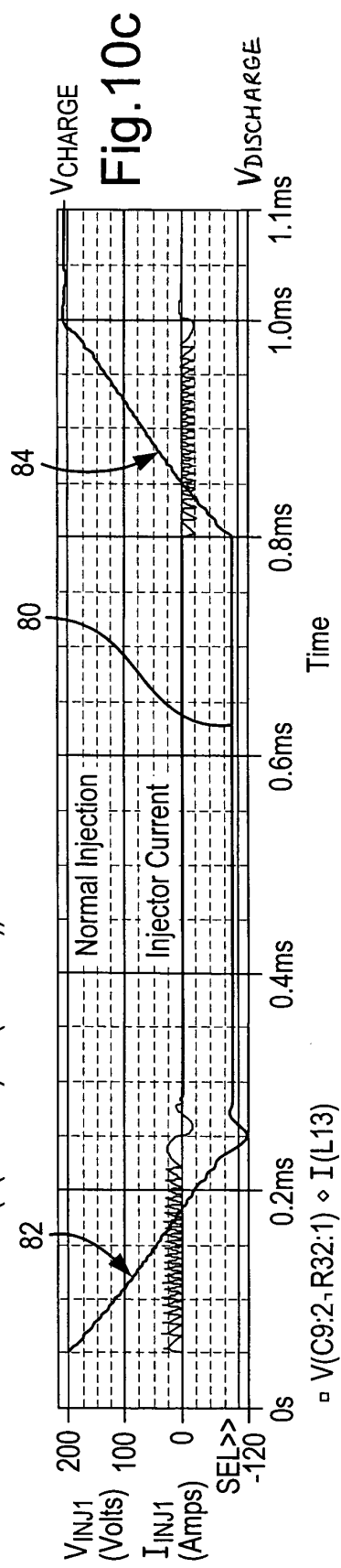
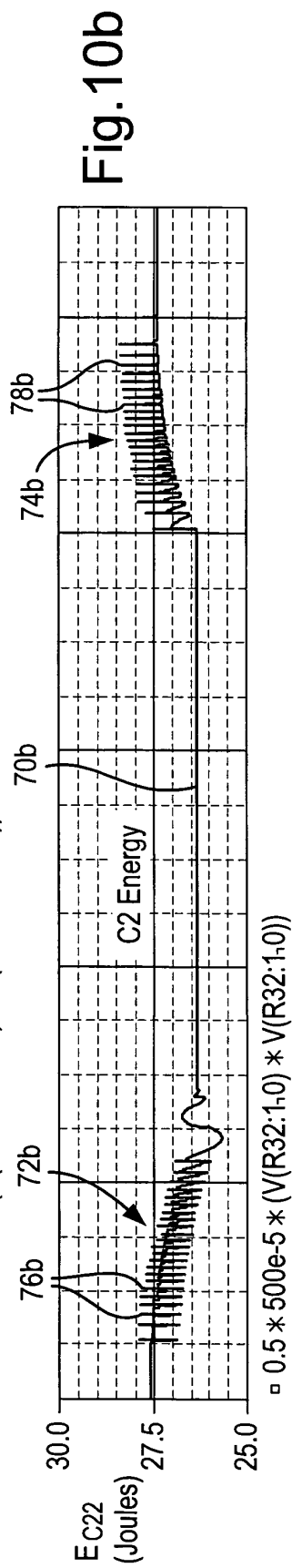
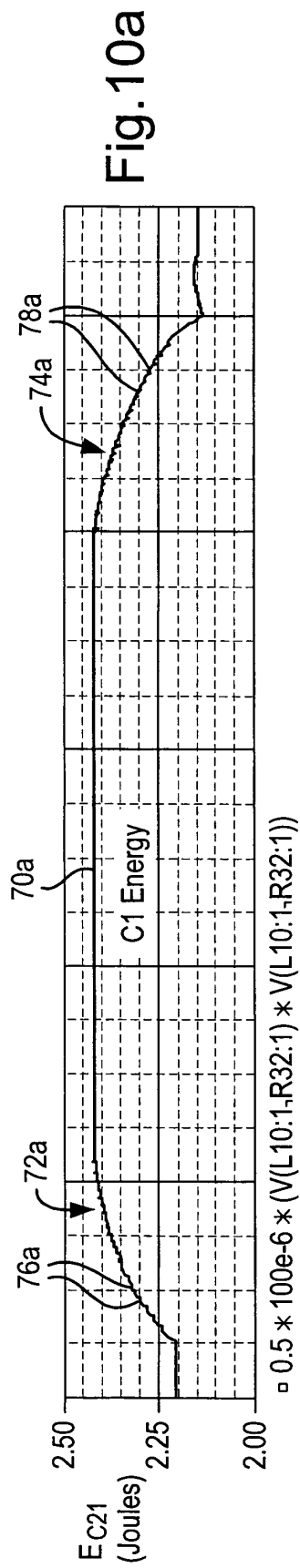
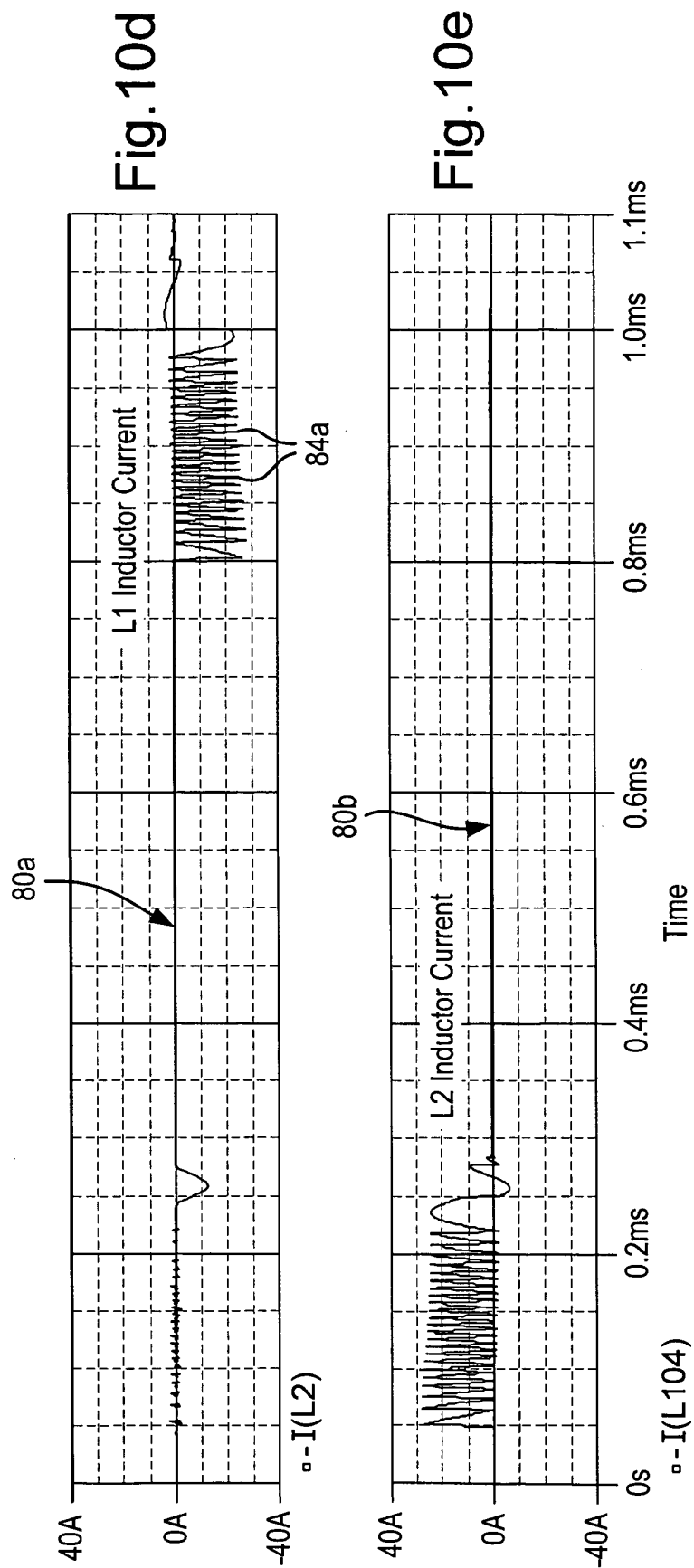


FIG. 9





**FIG. 11**

