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(54) **Metal sheet bending unit, particularly for forming lips**

(57) A metal sheet bending unit (3), particularly for forming lips (65), has a frame (10) for supporting a metal sheet (19), and a blankholder member (24) movable with respect to the frame (10) between a closed and an open position; the unit (3) also has a bending blade (50), which is movable against a lip (65) of the metal sheet (19) to bend the lip (65), in use, while the metal sheet (19) is held in a fixed position by the blankholder member (24); and the blankholder member (24) and the blade (50) are moved back and forth by respective cam and tappet devices (34, 57), the cams (36, 61) of which are fitted in fixed positions to the same powered transmission shaft (4).

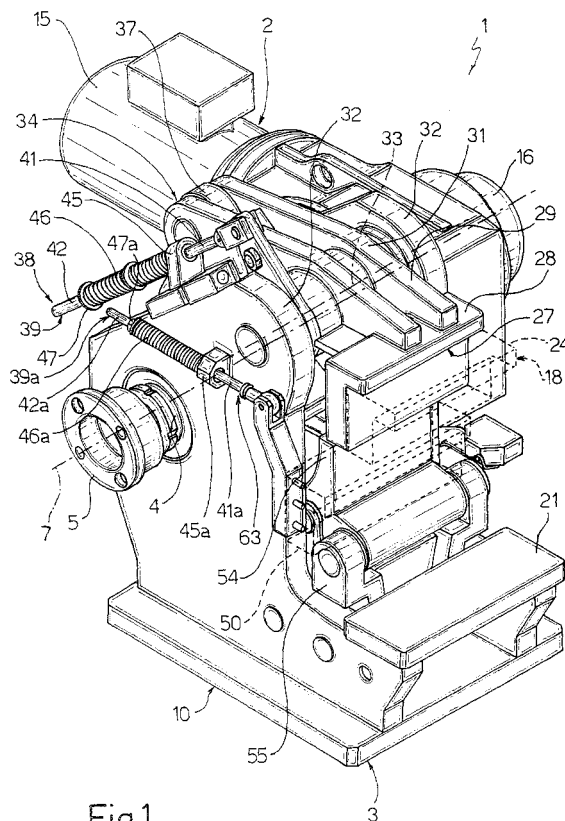


Fig.1

EP 1 433 545 A3



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EUROPEAN SEARCH REPORT

Application Number
EP 03 10 4926

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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B21D B30B
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
Munich		18 January 2005	Forciniti, M
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2
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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