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(54) **Patterned release finish**

(57) Smooth, patterned substrates useful in producing decorative cookware are formed by coating a base with a mixture of fluoropolymer and magnetic flakes and magnetically inducing an image in the polymer coating composition. The baked fluoropolymer release coating contains magnetizable flakes, a portion of the flakes being oriented in the plane of the substrate and a portions of said flakes being magnetically reoriented to form a pattern in the coating which is observed in reflected light,

the flakes having a longest dimension which is greater than the thickness of said coating. The patterned substrate is formed by applying magnetic force through the edges of a magnetizable die positioned under a coated base to induce an imaging effect or pattern. The coating composition is then cured resulting in a smooth surface, patterned nonstick finish on the substrate.



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EUROPEAN SEARCH REPORT

Application Number
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Place of search The Hague		Date of completion of the search 30 November 2005	Examiner Vlassi, E
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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