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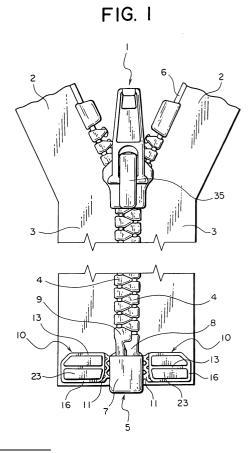
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#### (54) Slide fastener with separable bottom end stop

This invention relates to a slide fastener with a separable bottom end stop which enables a reinforcement portion of the separable bottom end stop to be sewed securely thereby preventing ribs at a sewing position from being damaged by a sewing needle. A reinforcement portion (10) is formed integrally on a lower half portion of each of a box pin (8) and an insert pin (9) of the separable bottom end stop using synthetic resin such that it is exposed on the fastener tape (3). The reinforcement portion (10) is constituted of an auxiliary member (11) and ribs (13) formed at a sewing position (40) to be sewed to a sewing object. The rib (13) is formed such that its height is 0.5 to 0.85 mm and its width is 0.6 to 0.9 mm and that it is expanded gradually from a vertex to a base portion. A gap portion (23), which is wider than the base portion of the rib (13), is formed between adjoining ribs (13). Thus, the rib (13) avoids strike of a sewing needle to prevent itself from being damaged by the sewing needle and the gap portion (23) ensures sewing of the fastener tape onto the sewing object.





## **EUROPEAN SEARCH REPORT**

Application Number EP 04 00 5825

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	Place of search	Date of completion of the search		Examiner
	The Hague	16 June 2005	Gar	nier, F
C.A	ATEGORY OF CITED DOCUMENTS	T : theory or principle	underlying the ir	nvention
Y : parti	cularly relevant if taken alone cularly relevant if combined with anoti ment of the same category	E : earlier patent door after the filing date	ument, but publis the application	
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# ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

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