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(54) **Method for placing a manufactured laminated beam or similar into a glueing press and a glueing press**

(57) A Method and a glueing press for placing into and pressing in pressing unit (2) pieces of wood to be laminated into multiple timber, a beam, log and similar, whereby in the method pieces (1) with glue-prepared surfaces are taken on transportation track (17) to pressing unit (2), where pieces (1) are pressed against each other by means of movable pressing surfaces (3,10) until the glue gets dry. There are several pressing units located one after another and a transportation track leading to

them. Piece unit (1a,1b,1c) to be pressed is steered to one or several preferred consecutive units (2) to get pressed and, further, piece unit (1a,1b,1c) to be pressed is lifted at the pressing unit off the track (17) against upper counterparts (18) to the level of pressing surfaces (3,10) of pressing unit 2, piece unit (1a,1b,1c), is taken between pressing surfaces (3,10) for pressing, and transportation rack (17) can freely convey other piece units below element unit (1a,1b,1c), which is being processed.

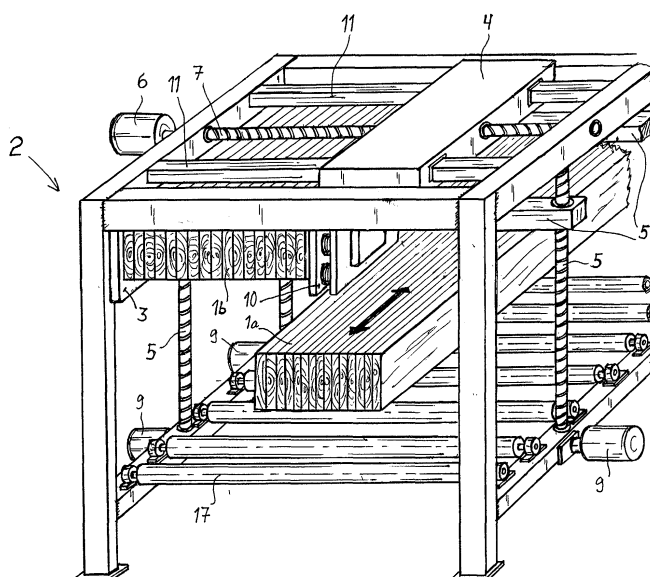


Fig. 2



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Office

EUROPEAN SEARCH REPORT

Application Number
EP 04 39 6028

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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A	FR 2 289 329 A (DEFIBRATOR AB [SE]) 28 May 1976 (1976-05-28) * abstract * * page 1, lines 1-7 * * page 1, line 15 - page 2, line 9 * * page 2, line 30 - page 3, line 25 * * figures *	1-3	TECHNICAL FIELDS SEARCHED (IPC) B27M B30B B27N
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 5 November 2007	Examiner Hamel, Pascal
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 04 39 6028

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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