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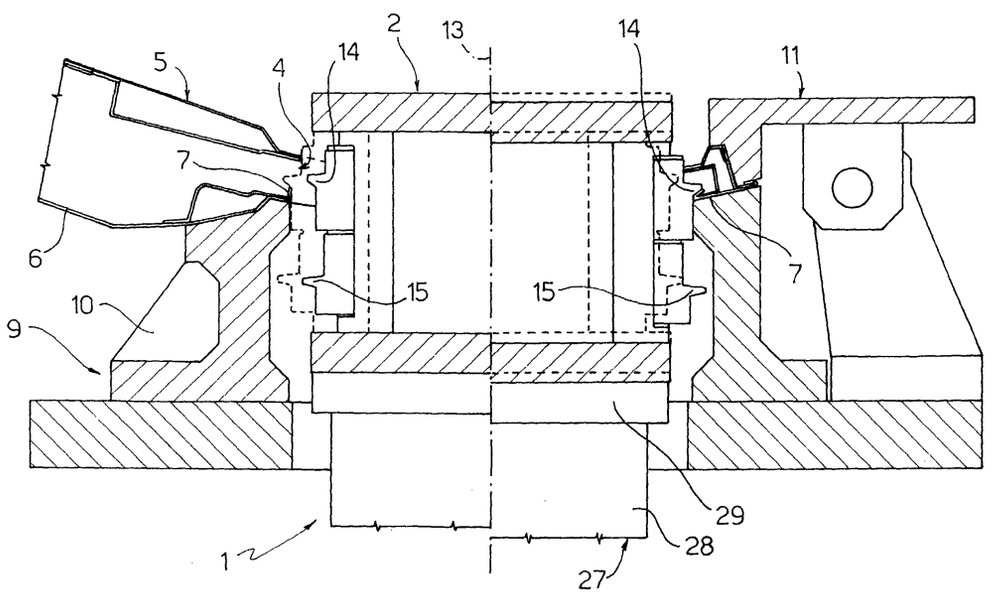
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(54) **Actuating assembly for a clinching die, in particular for clinching the peripheral edge of a vehicle window**

(57) An actuating assembly (1) for a clinching die (2), in particular for clinching the peripheral edge of a vehicle window (4), has a supporting table (29) guided to translate along a vertical axis (13); and two actuators (37, 38), one for translating the supporting table (29) between two reference positions to change the working blades (14, 15) in the clinching die (2), and the other for translating the supporting table by a work travel about each reference position, so as to perform a pre-clinching operation and a clinching operation respectively; one of the two actuators (37, 38) is fixed, the other is movable longitudinally during at least part of the translatory movement of the supporting table (29), and the two actuators activate respective connecting rod and crank transmissions (47, 57).

Fig.2



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EUROPEAN SEARCH REPORT

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EP 04 10 2317

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The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
Munich	16 November 2004	Vinci, V

CATEGORY OF CITED DOCUMENTS

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