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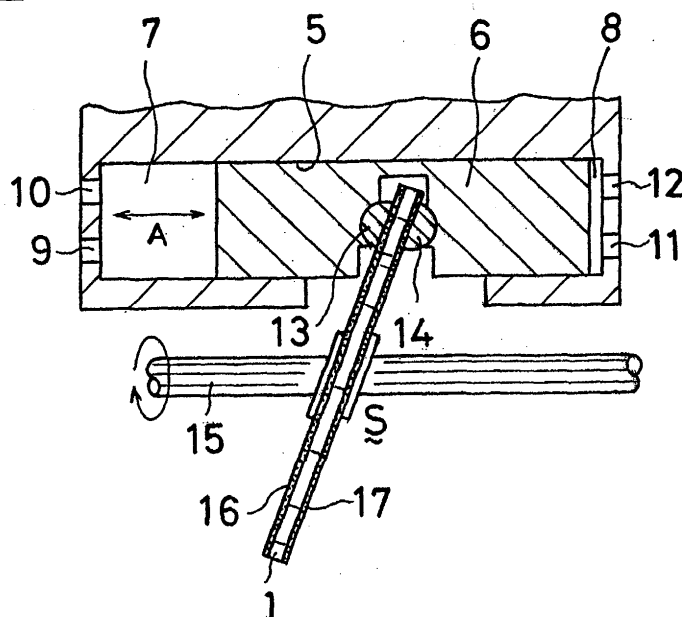
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(54) **Multi layer sliding part and a method for its manufacture**

(57) A multi-layer sliding part has a Cu-plated solid lubricant uniformly dispersed in the matrix of a sintered bronze powder. The sintered alloy layer is densified by pressing, and the surface of the bearing alloy layer is coated with a resin having sliding properties. In a method of manufacturing a multi-layer sliding part, a mixture of a bronze powder and a Cu-plated solid lubricant are in-

itially sintered, and the initially sintered mass is pulverized. The pulverized powder is sintered on both sides of a backing plate. After sintering of the pulverized powder on both sides of the backing plate to form bearing alloy layers, the bearing alloy layers are pressed and densified. After densification, the bearing alloy layers are annealed, again pressed, and then coated with a resin having sliding properties.

**Fig. 2**





## EUROPEAN SEARCH REPORT

Application Number  
EP 04 29 2060

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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