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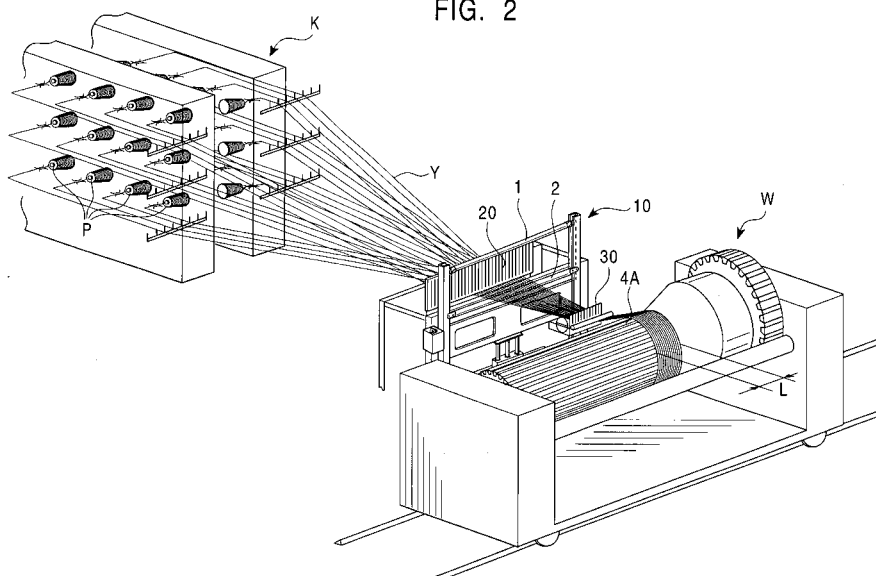
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(54) **Warping machine having knot aligning device**

(57) The present invention provides a warping machine having a knot aligning device that can set yarns from a large number of yarn supplying packages at mutually consistent respective winding start positions, each of the yarn supplying packages being obtained by tying predetermined lengths of yarns of various colors or types together and then winding the resulting yarn into the yarn supplying package, in association with small lot machining in many kind production or the manufacture of sample fabrics. When yarns Y are drawn out from a

large number of yarn supplying packages P and then wound around a beam 4, they are passed through a slit S that can be freely formed by paired rollers including a moving roller 1 and a fixed roller 2. When the yarns Y drawn out from the respective yarn supplying packages P are set at the mutually consistent respective winding start positions, a slit S is formed which is wider than the thickness of each yarn Y but is narrower than the thickness of a knot YN in the yarn Y. When the aligned yarns Y are taken up all together, the moving roller 1 is separated from the fixed roller 2 to open the slit S.

FIG. 2





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EUROPEAN SEARCH REPORT

Application Number
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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	DE 100 29 492 A1 (KARL MAYER TEXTILMASCHINENFABRIK GMBH) 3 January 2002 (2002-01-03) * paragraphs [0003] - [0006] * * paragraphs [0030] - [0039] * * figures 1-5 * -----	1-6	D02H13/00 D02H3/00 D02H7/00
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			D02H
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 4 August 2005	Examiner Louter, P
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

2
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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 04 01 8015

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04-08-2005

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