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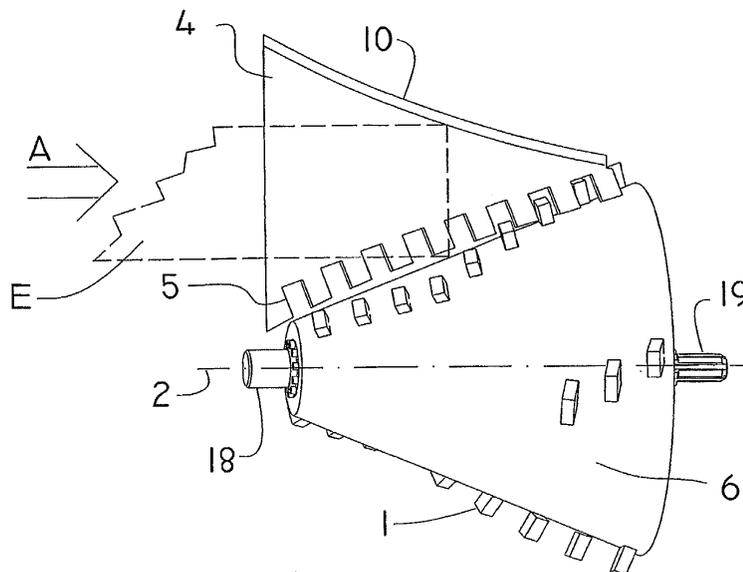
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(54) **A method and a system of fragmentising objects**

(57) The invention relates to a method for fragmentising objects, which method comprises that the objects are advanced towards a number of rotating blades having at least one common axis of rotation, which blades are distributed in accordance with a pattern lengthwise of the axis of rotation, wherein - in line with the blades - at least one hold-on means is provided, which hold-on means is configured for cooperating with the blades for cutting objects or completely or partially crushing objects or reducing the size of objects. Novel aspects of

the method according to the invention comprises that the objects are advanced essentially at an angle which is oblique in relation to the path curves of the blades or at right angles thereto, whereby an object is, during its advancement, caused to contact at least one first blade and then gradually, depending on the size of the object, an increasing number of blades. Tests have shown that the noise level is reduced in this manner, in particular in case of elongate objects of wood without significantly influencing the capacity.



**Fig. 2**



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B02C B27L
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 11 August 2005	Examiner Kopacz, I
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	
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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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