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(54) **A heat exchanger**

(57) The invention relates to a heat exchanger comprising a cooling core consisting of a plurality of parallel tubes and cooling fins, two header tanks (3) fluidly connected with opposite ends of each tube and end caps brazed to and tightly closing upper and lower ends of each header tank (3). The invention relates also to an integrated module comprising two heat exchangers of this type and coupled with common end caps (4a), in particular a vehicle CRFM (Condenser, Radiator, cooling

Fan Module). To enable a one-shot brazing operation of the heat exchanger or the integrated module, each end cap (4a) has a flat surface (5) closing and recessed inside the header tank (3) profile and provided with a bead (7) on the periphery thereof, and at least two protrusions (8) adjoining to the side walls of the header tank (3) and provided with C-shaped latches (9), the ends of which engage on the corresponding projections (10) on external side walls of the header tank (3).

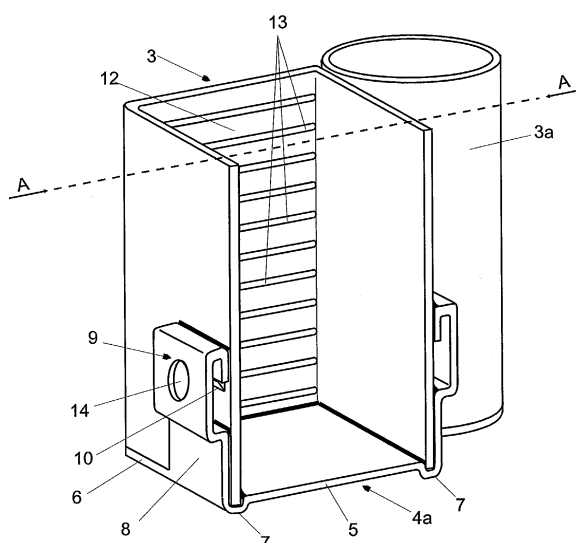


Fig 2



EUROPEAN SEARCH REPORT

Application Number
EP 04 46 0027

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
D,A	US 5 441 100 A (UEDA SHINICHI [JP] ET AL) 15 August 1995 (1995-08-15) * figures *	1-9	INV. F28D1/04 F28F9/02 F28F9/00
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			TECHNICAL FIELDS SEARCHED (IPC)
			F28F
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 26 March 2009	Examiner Mellado Ramirez, J
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 04 46 0027

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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26-03-2009

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