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(54) **DISPENSING PACKAGE**

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• **WILKINS, Zoe**
Timsbury
Bath BA2 0NN (GB)

(30) Priority: **08.08.2002 GB 0218392**

(74) Representative: **Marles, Alan David**
Stevens, Hewlett & Perkins
1 St Augustine's Place
Bristol BS1 4UD (GB)

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(73) Proprietor: **Graphic Packaging International, Inc.**
Marietta, GA 30067 (US)

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(72) Inventors:
• **SMALLEY, Brian Leslie**
Downend
Bristol BS16 6UY (GB)

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Description

[0001] The present invention relates to dispensing packages and more particularly, but not exclusively, those for canned products such as food and drink.

[0002] Commonly, canned food/drink products are supplied in a shallow tray made of paperboard or corrugated board, with a shrink wrapping of plastic film. A number of these shrink wrapped trays are often stacked one above the other on a supermarket shelf. The trays are usually stacked on their widest surface which can be considered as lacking space efficiency, particularly if only one tray is on the shelf. Additionally the shrink wrap is not good for assisting in product differentiation.

[0003] US-A-5368194 discloses a paperboard carton according to the preamble of claim 1.

[0004] According to the present invention one of the side panels has a removable portion adjacent said first end so as to define a roll-out aperture for article removal when the carton is lying on said first end panel combination, a stop wall extends below the roll-out aperture and is capable of preventing the articles from rolling out of the carton; one or more cuts extend partway to the adjacent end from the removable portion to define at least partially a flexible portion of the stop wall capable of flexing outward to ease article removal and a transverse cut is provided at the end of each cut remote from the removable portion, the transverse cut extending into the stop wall and into the adjacent top and base panels.

[0005] Preferably the divider pad is secured relative to the other end panel arrangement. Conveniently each end panel arrangement comprises a pair of oppositely disposed side end flaps hingedly connected to the side panels and a pair of oppositely disposed main end flaps hingedly connected to the top and base panels respectively.

[0006] In preferred embodiments the divider pad has a fold down gluing panel at the or each secured end. With a preferred arrangement the top end flap is folded down last and is adhesively secured to all its associated end flaps of its associated end panel arrangement and to its associated fold down gluing panel.

[0007] Ideally a single straight glue line effects said adhesive attachment of the top end flap to the other end flaps and gluing panel. In one such embodiment the base end flap has a central projecting area such that the straight glue line is provided in turn on one of the side end flaps, the gluing panel, the central area of the base end flaps, the gluing panel and the other side end flap.

[0008] In further preferred embodiments said removable portion extends into the top and base panels to aid removal of the articles and also said removable portion is defined by perforations or other lines of weakening.

[0009] Normally, the top panel, base panel, two side and two end panel arrangement panels are substantially rectangular but other arrangements could be envisaged.

[0010] Conveniently two of said cuts extend along the folds between said one side panel and the top and base

panels respectively.

[0011] Embodiments of the present invention will now be described in more detail. The description makes reference to the accompanying drawings in which:

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Figure 1 shows two paperboard blanks for producing a carton according to the present invention,

Figures 2 to 6 are end perspective views showing the stages of assembly of the blanks of figure 1 to form the carton according to the present invention,

Figure 7 is a side perspective view of the assembled carton standing on one end,

Figure 8 is another side perspective view of the assembled carton standing on one side with a removable portion removed to define a roll-out aperture,

Figure 9 is an enlarged view of part of a preferred blank for producing a carton according to the present invention,

Figure 10 is a further enlarged view of a detail of figure 9, and

Figure 11 shows a perspective view during use of the lower part only of a carton assembled using a blank incorporating the figure 10 detail.

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[0012] The figure 10 detail illustrating the essential features of the present invention is not shown in figures 1, 7, 8.

[0013] In figure 1 there is shown a pair of paperboard blanks 10, 11 for producing a carton 12 which is shown in figure 7 in an assembled condition standing on one end. The various stages of assembly are illustrated in perspective in figures 2 to 6.

[0014] The main blank 10 is used to form the basic carton shape and provides a top panel 13 hingedly connected to oppositely disposed side panels 14, 15. Side panel 15 is in turn hingedly connected to a base panel 16 which is hingedly connected to an adhesive flap 17. The main blank 10 is formed into a general sleeve shape by adhering the adhesive flap 17 to the area adjacent the free edge 18 of the side panel 14.

[0015] Side end flaps 19, 20 are hingedly connected to side panels 14, 15 respectively at each end of the blank 10. A top end flap 21 is hingedly connected to the top panel 13 at each end and similarly a base end flap 22 is hingedly connected to the base panel 16 at each end of the blank 10. Each base end flap 22 has a central area 23 which projects beyond the adjacent free edges 24 of the base end flap 22 and the reason for this will be clarified later.

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[0016] Side panel 15 also incorporates a removable portion 33 defined by lines of weakening 25 such as perforations. The removable portion 33 extends partially at 26 into the base panel 16 and at 27 into the top panel 13. A small portion 28 of the side panel 15 is intended to remain after the removable portion 33 has been removed thereby to act as a stop wall. Other forms and shapes of roll-out feature could also be substituted for the illustrated one.

[0017] The second blank 11, a divider pad, comprises a rectangular main panel 29 which corresponds in size and shape to the top and base panels 13, 16 of the main blank 10. At each end of the main panel 29 a fold-down glue panel 30 is hingedly connected.

[0018] To assemble the carton 12 the adhesive flap 17 of the main blank 10 is secured to the side panel 14 and the main blank 10 is opened up to form an open-ended sleeve. A layer of cans 31 are then inserted into the sleeve so as to have their ends lying on the base panel 16 as shown in figure 2. The second blank 11 is then inserted as shown in figure 3 so as to lie on top of the layer of cans 31. A second layer of cans 31 is then inserted into the sleeve so as to lie on top of the main panel 29 of the divider pad 11 with the glue panels 30 folded down at both ends of the sleeve so as to lie against the lower layer of cans 31, as shown in figure 4. The side end flaps 19, 20 at each end are then folded in and the base end flaps 22 are folded up and at each end a single straight glue line 32 is applied to the side end flaps 19, 20, the glue panel 30 and to the central area 23 of the base end flap 22 as shown in figure 5. The top end flap 21 at each end is then folded down into contact with the glue line 32 so as to be adhesively secured to the glue panel 30, the base end flap 22 and the side end flaps 19, 20.

[0019] The carton 12 is thus fully assembled as shown in figure 6 and all panels can display product and promotion information, advertising, logos, competition details etc. In store, the carton 12 can be placed on a shelf on its end adjacent the removable portion 33 which faces toward the consumer. This is shown in figure 7. Side panel 15 is, therefore, particularly suited to displaying advertising logos and other information. The removable portion 33 is then removed so as to enable consumers to remove the cans 31 through the resulting roll-out dispensing aperture as shown in figure 8. The stop wall 28 prevents the cans 31 from rolling out of the carton 12.

[0020] The carton 12 can occupy a relatively small horizontal space on the shelf compared to conventional shrink-wrapped trays for cans and can provide significant advertising/information areas, for example on the side panel 15.

[0021] Looking at the blank detail in figures 9 and 10, the folds between the side panel 15 and the top panel 13 and the base panel 16 are indicated by numerals 40 and 41 respectively. The line of weakening 25 adjacent the stop wall 28 crosses the folds 40 and 41. The modification is to provide a cut 42 in each fold 40, 41, which cut 42 extends from the line of weakening 25 towards but short of the side end flap 20. A short transverse cut 43 is provided at the end of each cut 42 and the transverse cuts 43 extend a short distance into the stop wall 28 and the base panel 16 or top panel 13 respectively. Between the transverse cuts 43 and the side end flap 20 the folds 40, 41 remain uncut.

[0022] Once the pack is opened, the upper part 28a of the stop wall 28 is able to flex outwardly as illustrated in figure 11. The lower part 28b of the stop wall 28 remains

fixed relative to the base and top panels 16, 13. This outward flexing of the upper part 28a is made possible by the provision of the cuts 42 in the folds 40, 41 and makes it easier to remove the cans from the carton. The transverse cuts 43 tend to prevent the cuts 42 from extending beyond their intended length towards the side end flap 20.

[0023] In this particular embodiment the cuts 42 extend about halfway towards the side end flap 20, but the dimensions are a matter of design choice dependent on the can and other carton dimensions. In addition, although the cuts 42 are shown as extending along the folds 40, 41, alternative cuts could be provided in other locations to facilitate removal of the cans.

[0024] It will be appreciated that other products could be packaged in this way, not just cylindrical cans, although cylindrical articles are particularly well suited to the carton. In addition the carton could be modified to accommodate more than two layers of cans, each layer separated by a divider pad which is secured at least to the end panel arrangement adjacent the roll-out aperture and preferably to both end panel arrangements. Other methods of assembly of the finished carton could also be readily envisaged.

Claims

1. A paperboard carton (12) for articles (31) arranged in end-on-end relationship in at least two layers, the carton having a top panel (13), a base panel (16), and a pair of oppositely disposed side panels (14,15), an end panel combination provided at each end of the carton to close each end of the carton, a divider pad (11) provided between the adjacent end-on-end layers of articles (31) and secured relative to a first end panel combination of the end panel combinations at a first end, and a removable portion (33) so as to define a roll-out aperture for article removal, **characterised in that** the removable portion (33) is provided in one of the side panels (14, 15) adjacent said first end so as to define said roll-out aperture when the carton (12) is lying on said first end panel combination, **in that** a stop wall (28) extends below the roll-out aperture and is capable of preventing the articles (31) from rolling out of the carton (12), **in that** one or more cuts (42) extend partway to the adjacent end from the removable portion (33) to define at least partially a flexible portion (28a) of the stop wall (28) capable of flexing outward to ease article (31) removal and **in that** a transverse cut (43) is provided at the end of each cut (42) remote from the removable portion (33), the transverse cut (43) extending into the stop wall (28) and into the adjacent top and base panels (13, 16).
2. A carton as claimed in claim 1 wherein the divider pad (11) is secured relative to the other end panel

combination.

3. A carton as claimed in claim 1 or claim 2 wherein each end panel combination comprises a pair of oppositely disposed side end flaps (19,20) hingedly connected to the side panels (14,15) and a pair of oppositely disposed main end flaps (21,22) hingedly connected to the top and base panels (13,16) respectively.
4. A carton as claimed in any one of claims 1 to 3 wherein the divider pad (11) has a fold down gluing panel (30) at the or each secured end.
5. A carton as claimed in claims 3 and 4 wherein the top end flap (21) is folded down last and is adhesively secured to all its associated end flaps of its associated end panel combination and to its associated fold down gluing panel (30).
6. A carton as claimed in claim 5 wherein a single straight glue line (32) effects said adhesive attachment of the top end flap (21) to the other end flaps and gluing panel (30).
7. A carton as claimed in claim 6 wherein the base end flap (22) has a central projecting area (23) such that the straight glue line (32) is provided in turn on one of the side end flaps, the gluing panel, the central area of the base end flaps, the gluing panel and the other side end flap.
8. A carton as claimed in any one of claims 1 to 7 wherein said removable portion (33) extends into the top and base panels (13,16) to aid removal of the articles (31) and also said removable portion is defined by perforations or other lines of weakening (25).
9. A carton as claimed in any one of claims 1 to 8 wherein the top panel (13), base panel (16), two side (14,15) and two end panel combinations are substantially rectangular.
10. A carton as claimed in claim 1 wherein two of said cuts (42) extend along the folds (40,41) between the said one side panel and the top and base panels respectively.

Patentansprüche

1. Pappkarton (12) für Gegenstände (31), die in Stoßbeziehung in zumindest zwei Schichten angeordnet sind, wobei der Karton eine obere Platte (13), eine Grundplatte (16) und ein Paar einander gegenüberliegend angeordneter Seitenwände (14, 15), eine Endplattenkombination, die an jedem Ende des Kartons zum Schließen jeden Endes des Kartons

vorgesehen ist, eine Teilereinlage (11), die zwischen den benachbarten Stoßschichten von Gegenständen (31) vorgesehen und bezüglich einer ersten Endplattenkombination der Endplattenkombinationen an einem ersten Ende befestigt ist, und einen abnehmbaren Abschnitt (33) zum Definieren einer Ausrollöffnung zur Entnahme der Gegenstände aufweist, **dadurch gekennzeichnet, dass** der abnehmbare Abschnitt (33) in einer der Seitenwände (14, 15) dem ersten Ende benachbart zum Definieren der Ausrollöffnung vorgesehen ist, wenn der Karton (12) auf der ersten Endplattenkombination liegt, dass eine Anschlagwand (28) unter der Ausrollöffnung verläuft und imstande ist zu verhindern, dass die Gegenstände (31) aus dem Karton (12) rollen, dass ein oder mehrere Einschnitte (42) zum Definieren zumindest zum Teil eines flexiblen Abschnitts (28a) der Anschlagwand (28), der zum Biegen nach außen zum Erleichtern der Entnahme der Gegenstände (31) imstande ist, teilweise zum benachbarten Ende von dem abnehmbaren Abschnitt (33) verlaufen, und dass ein schräg verlaufender Einschnitt (43) an dem von dem abnehmbaren Abschnitt (33) entfernt gelegenen Ende jeden Einschnitts (42) vorgesehen ist, wobei sich der schräg verlaufende Einschnitt (43) in die Anschlagwand (28) und in die benachbarte obere und die Grundplatte (13, 16) erstreckt.

2. Karton nach Anspruch 1, wobei die Teilereinlage (11) bezüglich der anderen Endplattenkombination befestigt ist.
3. Karton nach einem der Ansprüche 1 oder 2, wobei jede Endplattenkombination jeweils ein Paar einander gegenüberliegend angeordneter Seitenendklappen (19, 20), die klappbar mit den Seitenplatten (14, 15) verbunden sind, und ein Paar einander gegenüberliegend angeordneter Hauptendklappen (21, 22), die klappbar mit der oberen und der Grundplatte (13, 16) verbunden sind, umfasst.
4. Karton nach einem der Ansprüche 1 bis 3, wobei die Teilereinlage (11) eine herunterfaltbare Klebeplatte (30) an dem oder jedem befestigten Ende aufweist.
5. Karton nach einem der Ansprüche 3 oder 4, wobei die obere Endklappe (21) zuletzt heruntergefaltet und klebend an allen ihren zugehörigen Endklappen ihrer zugehörigen Endplattenkombination und an ihrer zugehörigen herunterfaltbaren Klebeplatte (30) befestigt ist.
6. Karton nach Anspruch 5, wobei eine einzelne gerade Klebelinie (32) die Klebeanbringung der oberen Endklappe (21) an den anderen Endklappen und der Klebeplatte (30) bewirkt.

7. Karton nach Anspruch 6, wobei die Grundendenklappe (22) einen zentral vorragenden Bereich (23) aufweist, sodass die gerade Klebelinie (32) nacheinander auf einer der Seitenendenklappen, der Klebeplatte, dem zentralen Bereich der Grundendenklappen, der Klebeplatte und der anderen Seitenendenklappe vorgesehen ist.
8. Karton nach einem der Ansprüche 1 bis 7, wobei der abnehmbare Abschnitt (33) in die obere und die Grundplatte (13, 16) zum Unterstützen der Entnahme der Gegenstände (31) verläuft und der abnehmbare Abschnitt außerdem durch Perforationen oder andere Schwächungslinien (25) definiert ist.
9. Karton nach einem der Ansprüche 1 bis 8, wobei die obere Platte (13), Grundplatte (16), zwei Seiten- (14, 15) und zwei Endplattenkombinationen im Wesentlichen rechteckig sind.
10. Karton nach Anspruch 1, wobei zwei der Einschnitte (42) jeweils die Falze (40, 41) entlang zwischen der einen Seitenplatte und der oberen und Grundplatte verlaufen.

Revendications

1. Boîte en carton (12) pour articles (31) agencés dans une disposition bout-à-bout en au moins deux couches, la boîte ayant un panneau de dessus (13), un panneau de base (16) et une paire de panneaux de côté (14, 15) disposés de façon à être opposés, une combinaison de panneaux d'extrémité prévue à chaque extrémité de la boîte pour fermer chaque extrémité de la boîte, un coussin séparateur (11) prévu entre les couches bout-à-bout adjacentes d'articles (31) et fixées par rapport à une première combinaison de panneaux d'extrémité des combinaisons de panneaux d'extrémité à une première extrémité, et une partie amovible (33) de façon à définir une ouverture de sortie en roulant pour l'enlèvement d'article, **caractérisée en ce que** la partie amovible (33) est prévue dans l'un des panneaux de côté (14, 15) à proximité immédiate de ladite première extrémité afin de définir ladite ouverture de sortie en roulant lorsque la boîte (12) est posée sur ladite première combinaison de panneau d'extrémité, **en ce qu'**une paroi d'arrêt (28) s'étend au-dessous de l'ouverture de sortie en roulant et est capable d'empêcher les articles (31) de sortir en roulant de la boîte (12), **en ce qu'**une ou plusieurs entailles (42) s'étendent partiellement jusqu'à l'extrémité adjacente depuis la partie amovible (33) afin de définir au moins partiellement une partie flexible (28a) de la paroi d'arrêt (28) capable de fléchir vers l'extérieur pour faciliter l'enlèvement d'un article (31) et **en ce qu'**une entaille transversale (43) est prévue à l'extrémité de chaque
- entaille (42) éloignée de la partie amovible (33), l'entaille transversale (43) s'étendant jusque dans la paroi d'arrêt (28) et jusque dans les panneaux adjacents de dessus et de base (13, 16).
2. Boîte selon la revendication 1, dans laquelle le matelas séparateur (11) est fixé par rapport à l'autre combinaison de panneaux d'extrémité.
3. Boîte selon la revendication 1 ou la revendication 2, dans laquelle chaque combinaison de panneaux d'extrémité comporte une paire de rabats d'extrémité de côté (19, 20) disposés de façon à être opposés, reliés de façon articulée aux panneaux de côté (14, 15), et une paire de rabats (21, 22) d'extrémité principaux disposés de façon opposée, reliés de façon articulée aux panneaux de dessus et de base (13, 16), respectivement.
4. Boîte selon l'une quelconque des revendications 1 à 3, dans laquelle le matelas séparateur (11) comporte un panneau rabattu (30) à coller à la ou chaque extrémité fixée.
5. Boîte selon les revendications 3 et 4, dans laquelle le rabat (21) d'extrémité de dessus est plié vers le bas en dernier et est fixé par adhésif à la totalité de ses rabats d'extrémité associés de sa combinaison de panneaux d'extrémité associée et à son panneau rabattu (30) à coller associé.
6. Boîte selon la revendication 5, dans laquelle une ligne droite unique (32) de colle effectue ladite attache par adhésif du rabat (21) d'extrémité de dessus aux autres rabats d'extrémité et au panneau (30) à coller.
7. Boîte selon la revendication 6, dans laquelle le rabat (22) d'extrémité de base comporte une zone centrale (23) en saillie telle que la ligne droite de colle (32) passe tour à tour sur un premier des rabats d'extrémité latéraux, sur le panneau à coller, sur la zone centrale des rabats d'extrémité de base, sur le panneau à coller et sur l'autre panneau d'extrémité latérale.
8. Boîte selon l'une quelconque des revendications 1 à 7, dans laquelle ladite partie amovible (33) s'étend jusque dans les panneaux de dessus et de base (13, 16) pour aider à enlever les articles (31) et ladite partie amovible est également définie par des perforations ou d'autres lignes d'affaiblissement (25).
9. Boîte selon l'une quelconque des revendications 1 à 8, dans laquelle le panneau de dessus (13), le panneau de base (16), les combinaisons de deux panneaux de côté (14, 15) et de deux panneaux d'extrémité sont sensiblement rectangulaires.

10. Boîte selon la revendication 1, dans laquelle deux desdites entailles (42) s'étendent le long des plis (40, 41) entre ledit premier panneau de côté et les panneaux de dessus et de base, respectivement.

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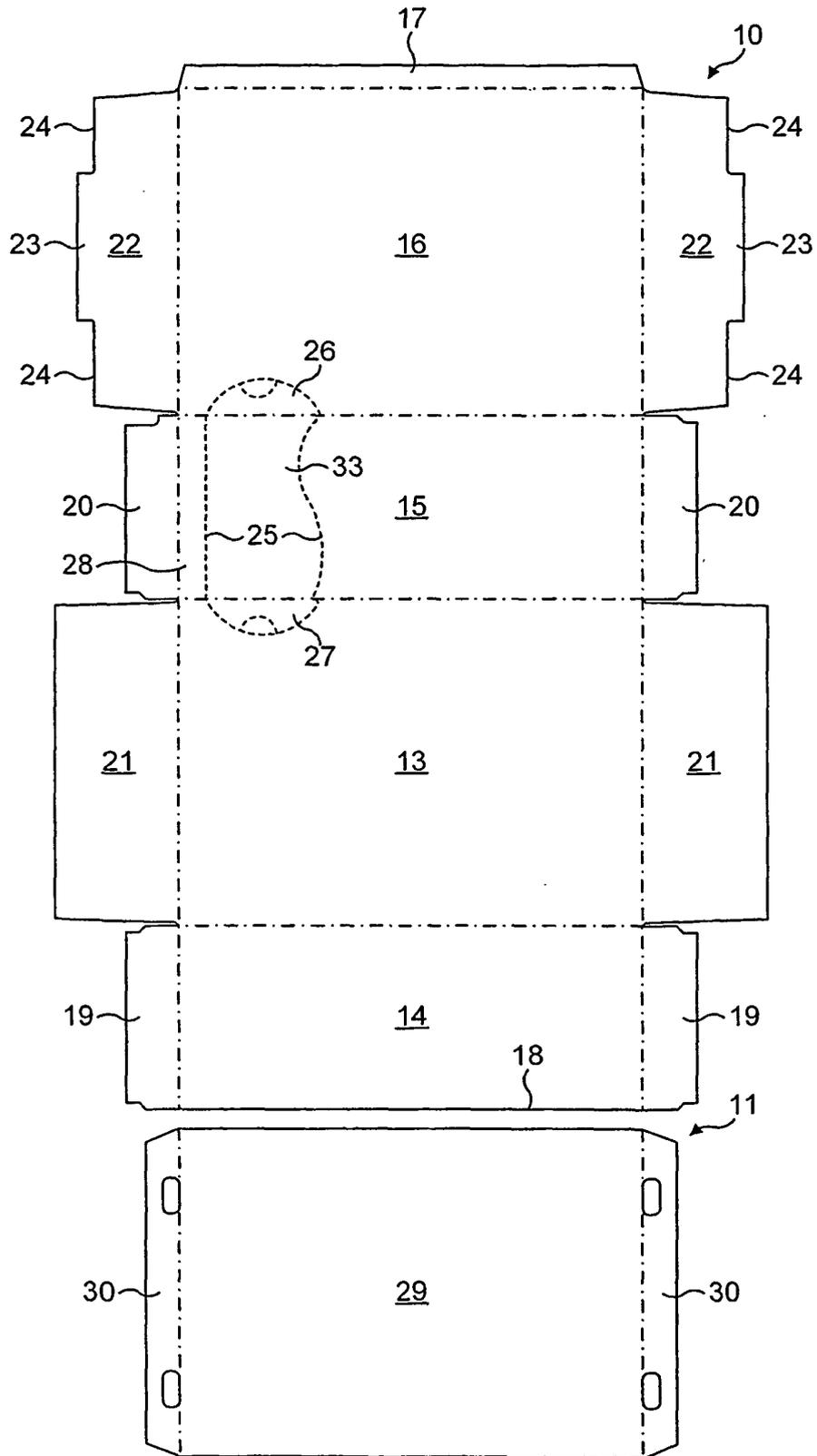


FIG. 1

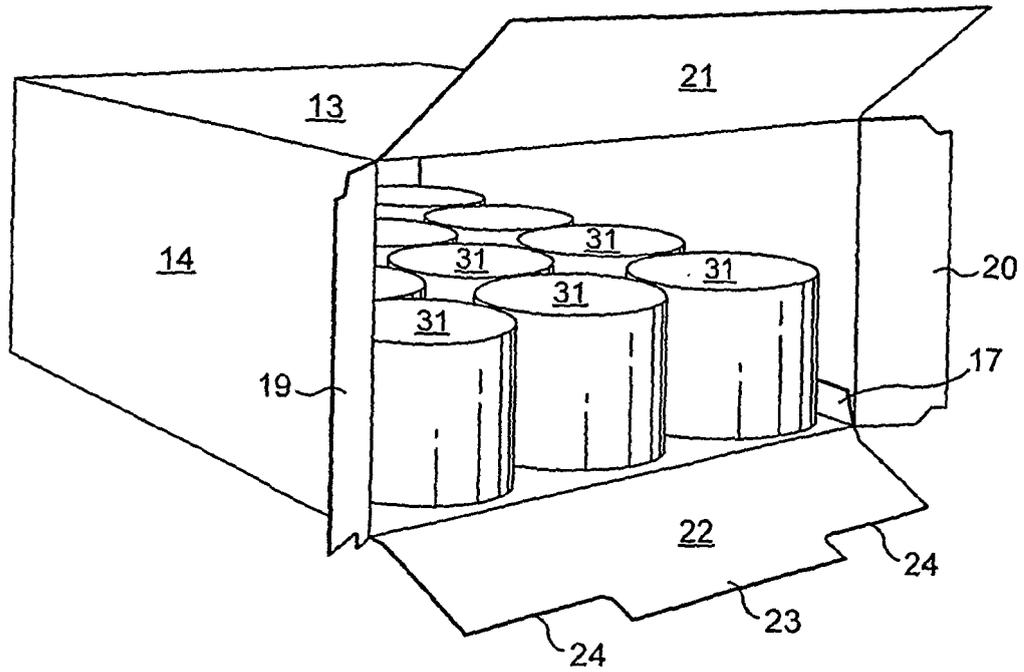


FIG. 2

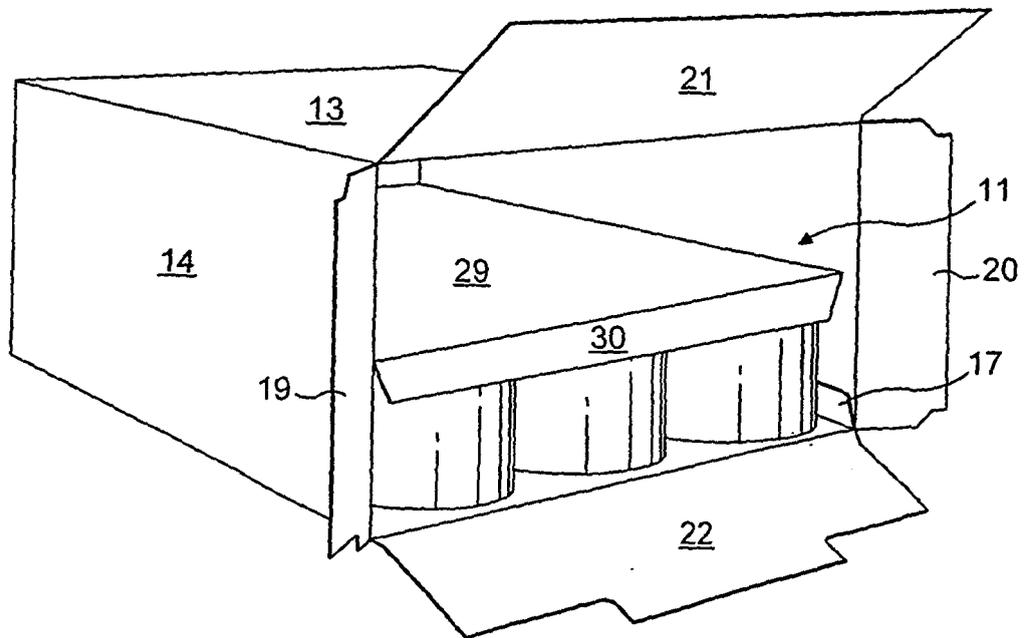


FIG. 3

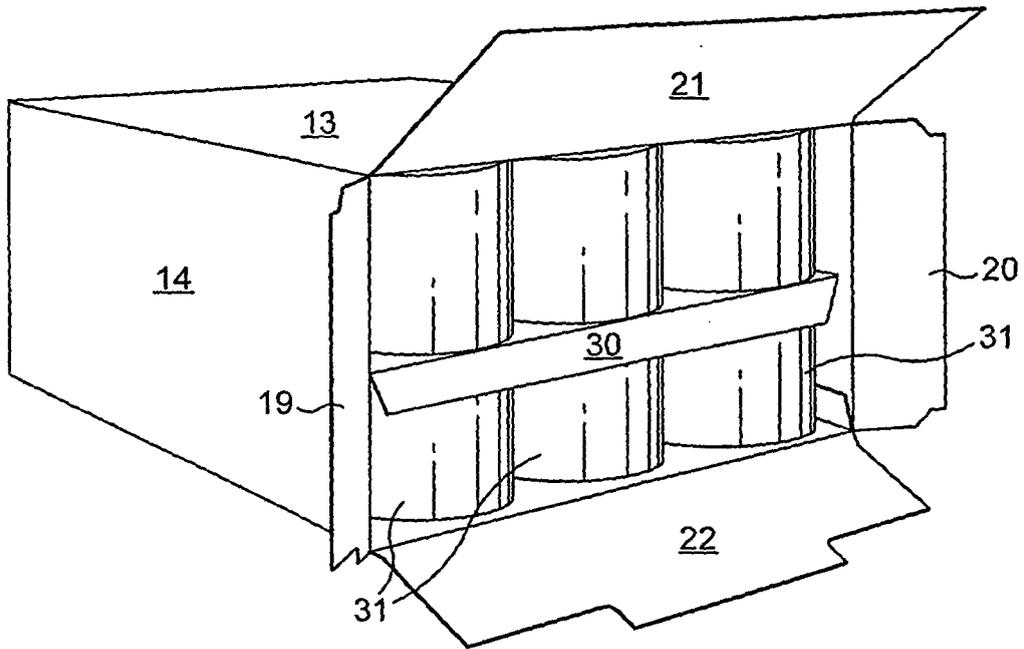


FIG. 4

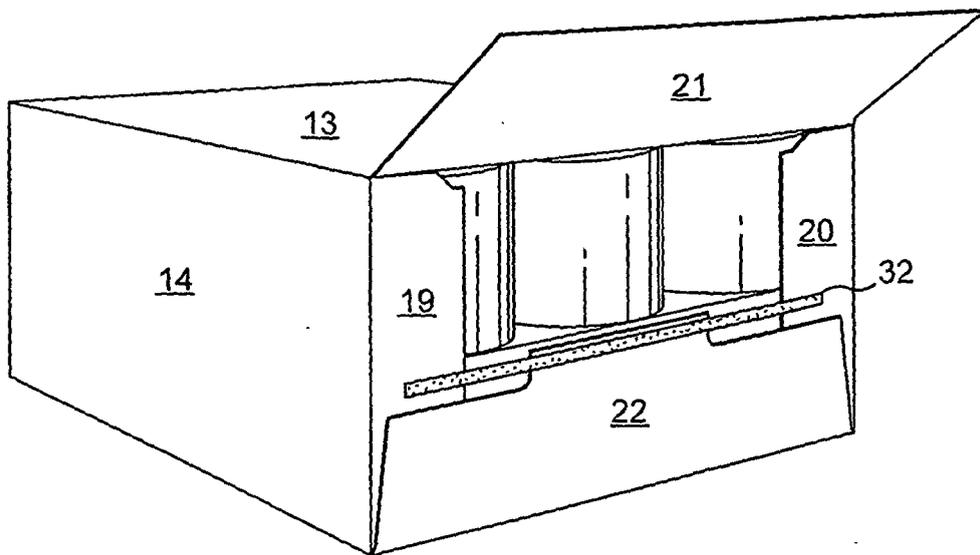


FIG. 5

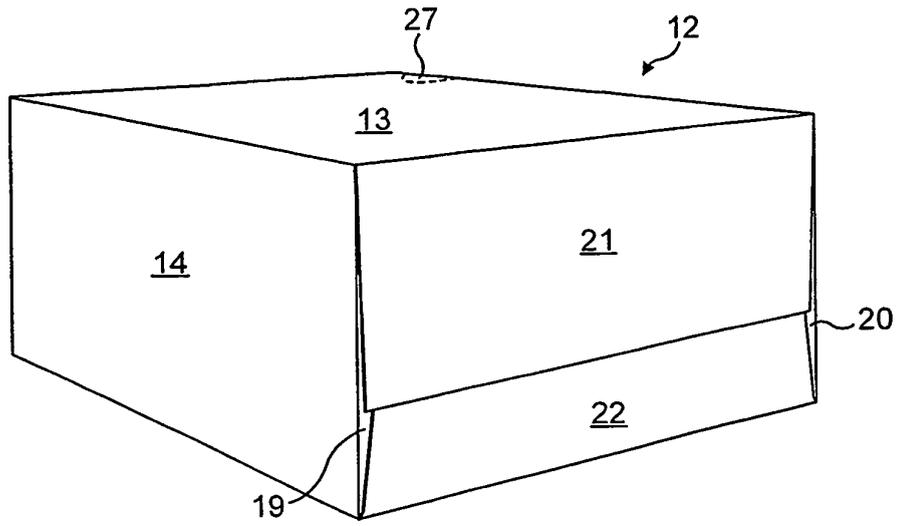


FIG. 6

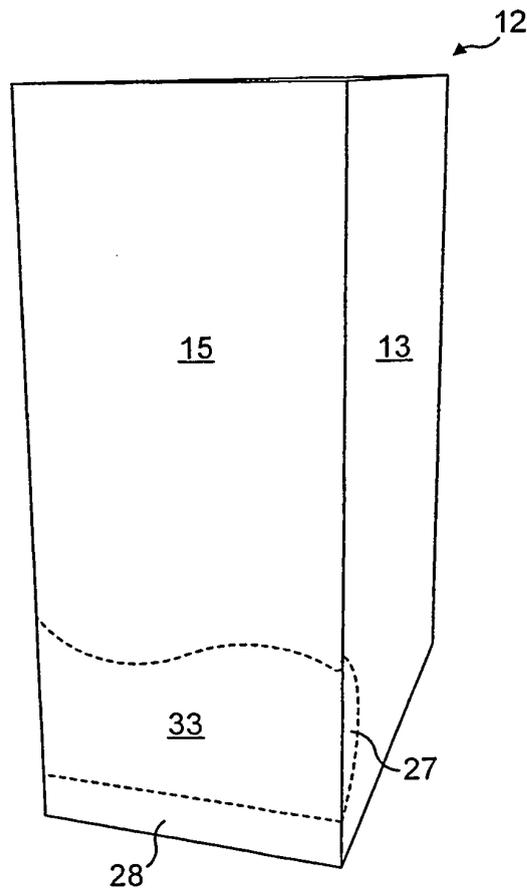


FIG. 7

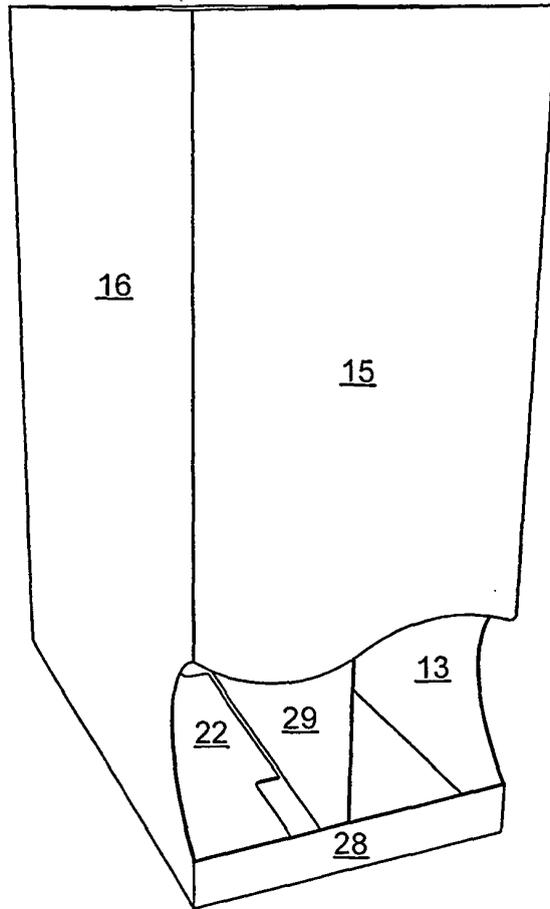


FIG. 8

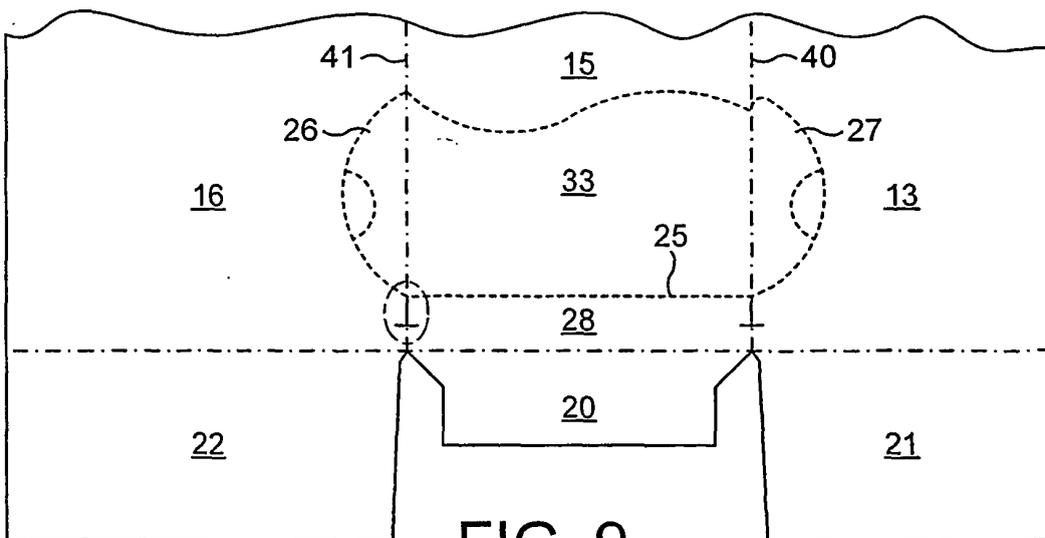


FIG. 9

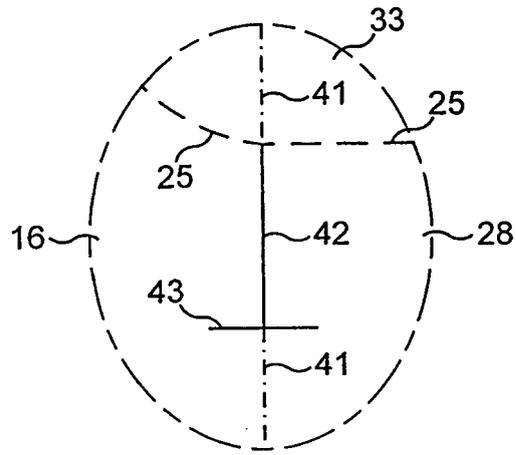


FIG. 10

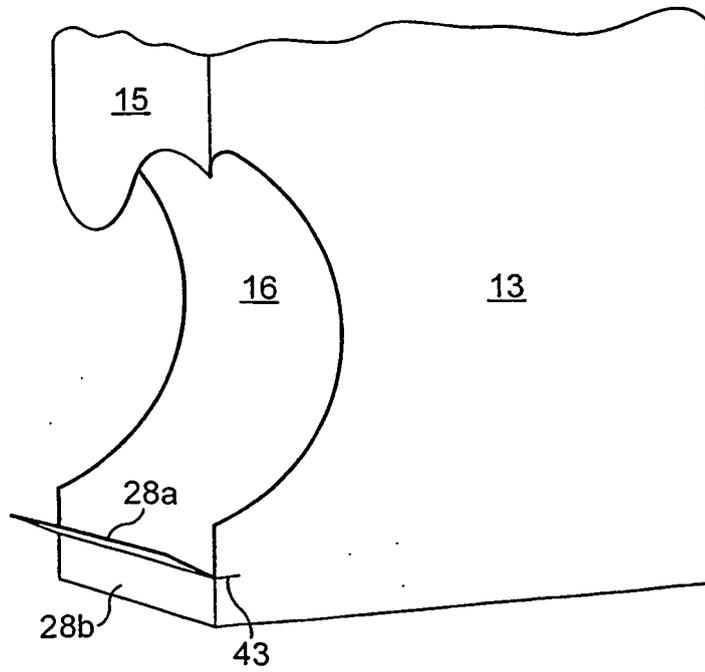


FIG. 11

REFERENCES CITED IN THE DESCRIPTION

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