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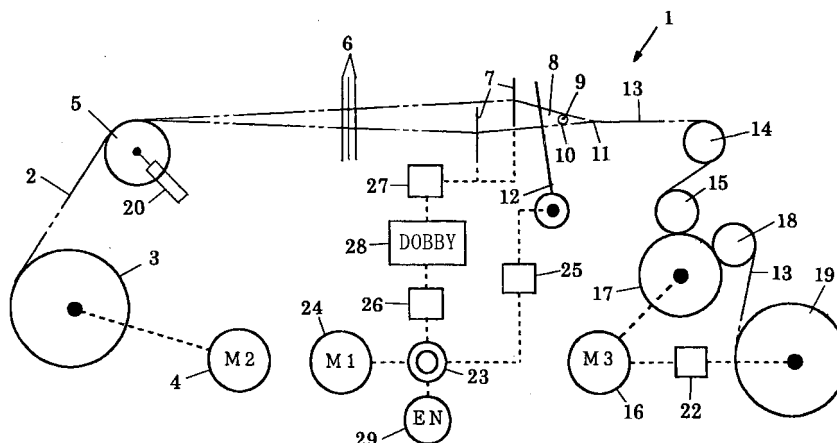
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(54) **Method for preventing weft bars in a loom**

(57) A method for preventing weft bars from being formed when a loom (1) stops, the loom (1) being operated on the basis of a shedding pattern of which a single repeat includes at least three cycles of a main shaft (23), includes a setting step of setting activation/non-activation of a plurality of kinds of weft-bar-prevention units (44) and activation quantity for when the weft-bar-prevention

units (44) are activated in accordance with the combination of the cause of stoppage of the loom (1) and at least one of the cycle number in the repeat of the shedding pattern and a stop time for which the loom (1) has been stopped and a controlling step of controlling the weft-bar-prevention units (44) on the basis of the settings made in the setting step.

FIG. 1





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EUROPEAN SEARCH REPORT

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Place of search Munich		Date of completion of the search 5 April 2006	Examiner Iamandi, D
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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