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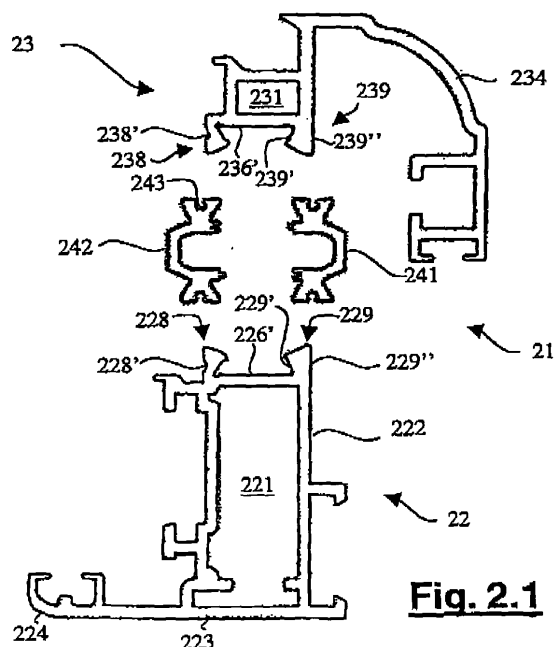
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(54) **Thermal-break section for door and window frames or the like and associated method for assembling said section**

(57) A thermal-break section (21) is described, said section comprising: a first half-shell (22), a second half-shell (23), and at least one body (24) of heat-insulating material, said first half-shell and said second half-shell comprising longitudinal teeth forming a seat for said at least one body of heat-insulating material, characterized in that said first and second half-shells (22,23) comprise at least one fixed longitudinal locating tooth (229,239) and at least one longitudinal tooth (228,238) which can be folded from a first open position into a closed locking position for locking said at least one body (24) of heat-insulating material. The solution according to the present invention can be used for the production of solid and strong thermal-break window and door frames having a thermal-break chamber which is substantially symmetrical and not staggered.



**Fig. 2.1**



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# EUROPEAN SEARCH REPORT

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EP 05 07 5675

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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 21 February 2007	Examiner Depoorter, Frans
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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Application Number  
EP 05 07 5675

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<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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EP 05 07 5675

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