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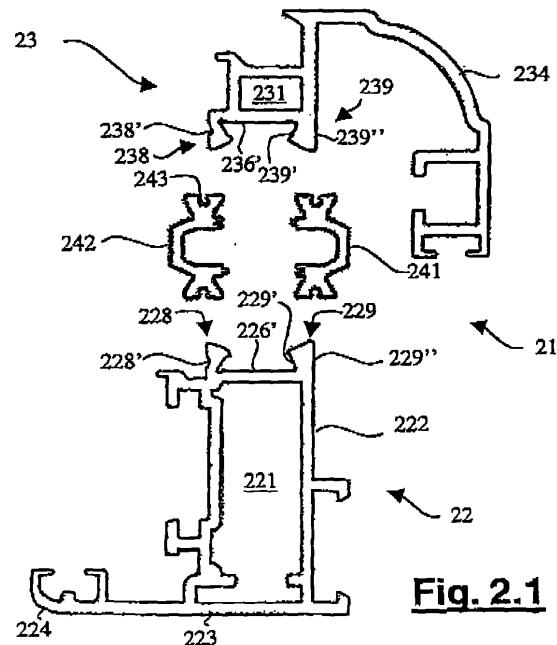
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(54) **Thermal-break section for door and window frames or the like and associated method for assembling said section**

(57) A thermal-break section (21) is described, said section comprising: a first half-shell (22), a second half-shell (23), and at least one body (24) of heat-insulating material, said first half-shell and said second half-shell comprising longitudinal teeth forming a seat for said at least one body of heat-insulating material, characterized in that said first and second half-shells (22,23) comprise at least one fixed longitudinal locating tooth (229,239) and at least one longitudinal tooth (228,238) which can be folded from a first open position into a closed locking position for locking said at least one body (24) of heat-insulating material. The solution according to the present invention can be used for the production of solid and strong thermal-break window and door frames having a thermal-break chamber which is substantially symmetrical and not staggered.



**Fig. 2.1**



| DOCUMENTS CONSIDERED TO BE RELEVANT   |  |                           | CLASSIFICATION OF THE APPLICATION (IPC) |
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| 2 The present search report has been drawn up for all claims  |  |                           |   |
| Place of search Date of completion of the search Examiner   |  |                           |   |
| The Hague   |  | 21 February 2007          | Depoorter, Frans                        |
| CATEGORY OF CITED DOCUMENTS   |  |                           |   |
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| CATEGORY OF CITED DOCUMENTS  |   | T : theory or principle underlying the invention<br>E : earlier patent document, but published on, or<br>after the filing date<br>D : document cited in the application<br>L : document cited for other reasons<br>.....<br>& : member of the same patent family, corresponding<br>document |   |
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ANNEX TO THE EUROPEAN SEARCH REPORT  
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