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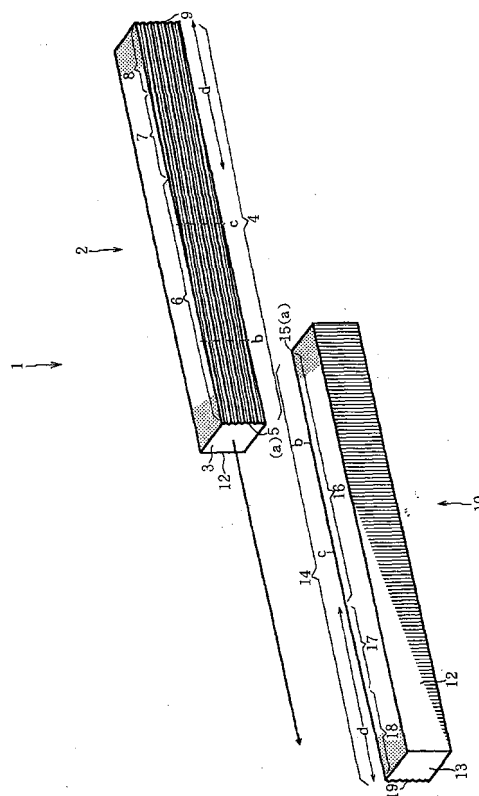
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(54) Rolling die

(57) A rolling die (2,10) is provided. The rolling die (2,10) includes a bite portion (6,16) having bite processing teeth at a bite starting point for a workpiece, and a finishing portion (7,17) having finishing processing teeth. The bite processing teeth at the starting point in the bite portion (6,16) have lower tooth height than the finishing processing teeth in the finishing portion (7,17). The bite processing teeth have a larger tooth tip angle and a larger trough angle than the finishing processing teeth.

Fig. 1



EP 1 582 276 A3



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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 1 November 2005	Examiner Plastiras, D
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