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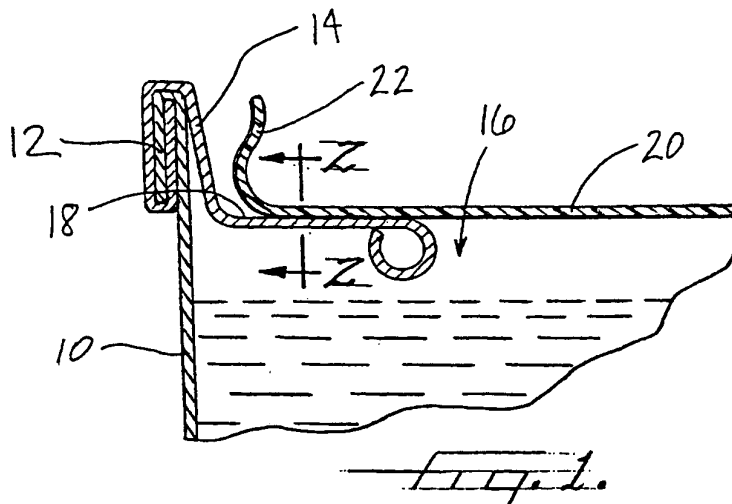
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(54) **Easily openable closure for a retortable container**

(57) A retortable, easily openable closure of the type having a metal end and a membrane closure heat-sealed thereto, wherein the metal end has a coating of a heat-seal composition (24) comprising a food-compatible metal-coating composition blended with polypropylene. The polypropylene disperses within the food-compatible metal-coating composition during curing of the coating on

the metal end such that an outer surface of the coating defines a multitude of separate, spaced islands (26) of polypropylene dispersed within the food-compatible metal-coating composition so as to form bonding sites. The membrane closure's lower surface has a heat-seal layer of polypropylene for sealing to the coating on the metal end.



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EUROPEAN SEARCH REPORT

Application Number
EP 04 25 7809

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
A	US 5 069 355 A (MATUSZAK ET AL) 3 December 1991 (1991-12-03) * column 4, line 23 - column 7, line 15; figures 1-6 *	1,5,7	INV. B65D17/50
A	US 4 270 665 A (KUNIMOTO ET AL) 2 June 1981 (1981-06-02) * column 3, line 28 - column 4, line 14; figure 4 *	1,7	
A	WO 94/16963 A (POLYSTAR PACKAGING, INC; HEKAL, IHAB) 4 August 1994 (1994-08-04) * page 9, line 32 - page 13, line 35; figure 5 *	1,7	
			TECHNICAL FIELDS SEARCHED (IPC)
			B65D
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 21 September 2006	Examiner Kising, Axel
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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