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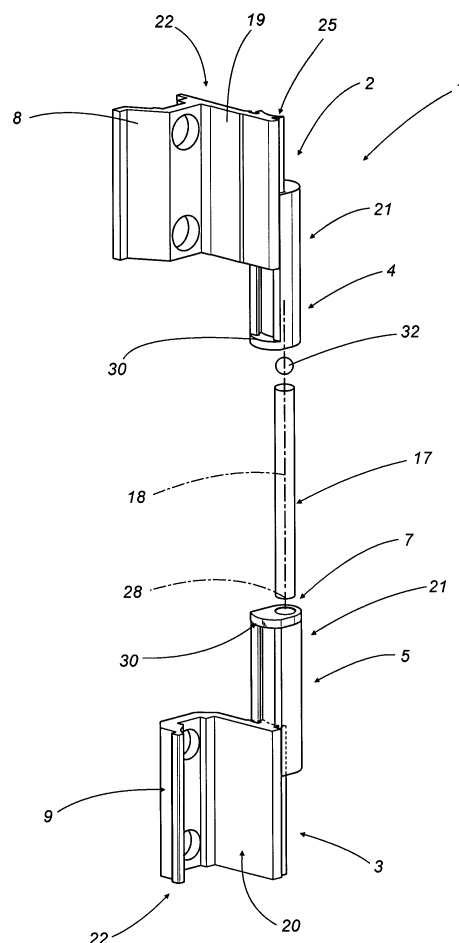
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(54) **A hinge for metal door or window units.**

(57) A hinge for metal door and window units comprises: two hinge bodies (2, 3) each presenting a cylindrical hole (6, 7) and a flap (8, 9) by which it is secured to the respective frame of a door or window unit (10); a hinge pin (17) that can be inserted coaxially into the holes (6, 7) to allow the bodies (2, 3) to turn relative to each other about a central axis (18) of the pin (17) itself; and fastening elements (11) to fix the flaps (8, 9) to the respective frames of the door or window unit. Each of the hinge bodies (2, 3) is made in a first and a second part (21, 22) which can be fitted together, the first part (21) constituting a first element presenting the respective hole (6, 7) and the second part (22) constituting a second element presenting the respective securing flap (8, 9).

FIG. 1





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EUROPEAN SEARCH REPORT

Application Number
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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 29 March 2007	Examiner Schnedler, Marlon
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

4

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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