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(54) **Method to make a spacer element to be inserted inside a radiating panel, and spacer element thus made**

(57) Spacer element (13) able to be inserted between the walls (23, 22) of a radiating panel containing a heat carrier fluid. The spacer element (13) comprises a lower base circular in shape, an upper wall parallel to the lower base and a lateral wall (32), which define a compartment

(24) substantially cylindrical in shape having a longitudinal axis (X). The spacer element (13) also comprises lateral apertures (15, 36, 37, 38) made on the lateral wall (32), each of which is defined by at least a lip (34) which is bent towards the inside of the compartment (24) and substantially parallel to the longitudinal axis.

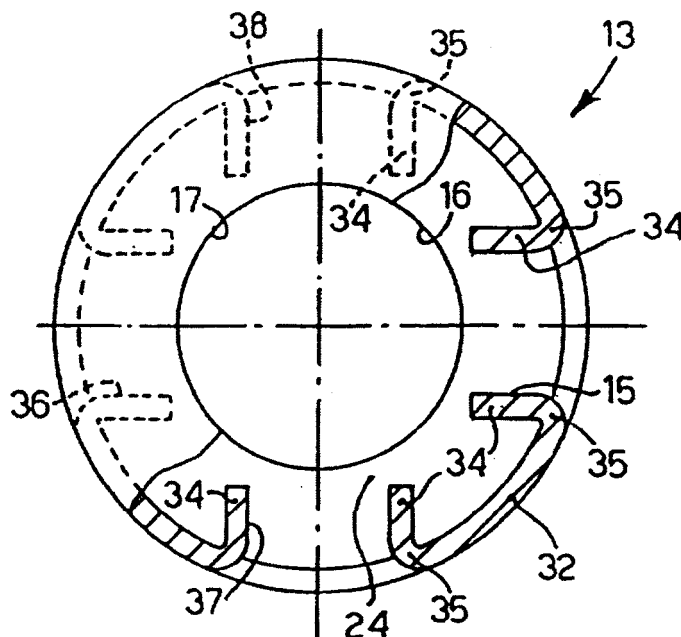


fig. 4

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EUROPEAN SEARCH REPORT

Application Number
EP 05 10 5122

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 8 June 2006	Examiner Van Dooren, M
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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